

Operation, Maintenance and Service Manual Complete with Illustrated Parts Catalog



FIRE TRUCK

Operation, Maintenance and Service Manual

Complete with Illustrated Parts Catalog

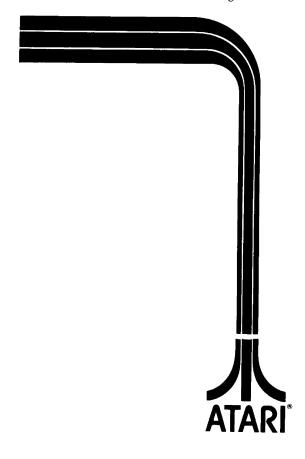


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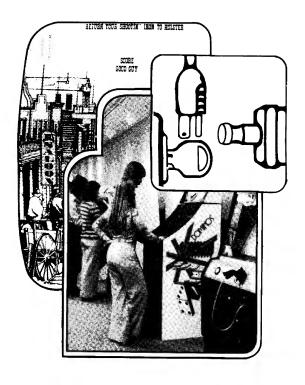
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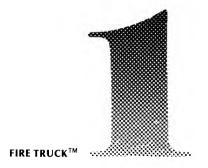
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LOCATION SETUP

A. INTRODUCTION

Atari has added a new dimension to the video game world with the first "cooperative" driving game for one or two players—Fire TruckTM. A seat assembly and an upright cabinet connected together make up the game. Each assembly contains a player control panel. The front cab and the back trailer of the hook-and-ladder firetruck are steered individually, unless it is a one-player game, in which case the computer controls one half of the truck (either the front or the back).



In a two-player game, one person sits and drives the cab via the cabinet steering wheel. The second player stands and drives the trailer via the back steering wheel (which is part of the seat assembly). The object of the game is to accumulate a high score by steering the fire truck through the course without crashing, or crashing as little as possible. For a detailed description of game play see Chapter 2.

A 23-inch TV monitor is mounted in the top of the upright cabinet, with the monitor viewing screen tilted slightly back from a vertical position. Player-operated controls are mounted directly below the TV monitor on the front of the upright cabinet, and on the back top of the seat assembly.

Two identical coin mechanisms are mounted on the lower front center of the seat assembly, below the player controls. Either of these two mechanisms can initiate play. The cash box is located behind a locked access door below the coin mechanisms.

B. GAME INSPECTION

Remove the contents from both shipping cartons. After aligning the front and back cabinet assemblies, attach the harness connectors. Insert and tighten three hex-head bolts with three split-lock washers into the steel bracket. After this preliminary assembly, follow the procedures below to ensure that your game is in perfect condition.

- Examine all external parts of the game cabinet for dents, chips, or broken parts.
- After determining that the game has been received in good condition, unlock and open the rear access door. Carefully inspect the interior and verify that:
 - All plug-in connectors are firmly seated.
 - All integrated circuits in sockets on the game printed circuit board are firmly seated.
 - The fuses are all seated in their holders.
 - No harness wires are disconnected.
 - No loose foreign objects are present, especially metal objects that could cause electrical problems.

Be sure all major assemblies are checked. Check the game printed circuit board (PCB), the transformer, the two coin mechanisms, the speakers, the fluorescent light, and the player controls. Also, be sure the TV monitor is secure in its mounting.

C. LOCATION OF SERIAL NUMBER

The serial number for Fire Truck is located on a metallic label in the upper left-hand corner on the back of the game cabinet. This serial number also appears in the corner (common to both edge connectors) on the back of the PCB, inside the game cabinet. See the illustration on the inside front cover of this manual.

D. INSTALLATION REQUIREMENTS

Power Requirements and Line Voltage Selection

Fire Truck is shipped for operation at 110 VAC, 60 Hz. Power consumption is approximately 150 watts. However, if your local voltage is not 110 volts, follow this procedure. You must select one of four connectors at the power supply and plug it into the voltage selection socket. Figure 1-1 shows the four connectors with one of them plugged in. The plugs are identified by wire color as listed in this figure. Note that there are two basic operating voltages — 110 VAC, 60 Hz, and 220 VAC, 50 Hz, with provisions for low line voltage in each case. To insure proper operation, measure line voltage. If voltage is consistently below 100 V (for 110 VAC lines) or consistently below 210 V (for 220 VAC lines), use the low-voltage connections. Use the black plug for low 110 VAC lines and the green plug for low 220 VAC lines.

Temperature Range

Location and storage should not be below 0 degrees Celsius (32 degrees Fahrenheit), and no higher than 49 degrees Celsius (120 degrees Fahrenheit).

Humidity Range

Relative humidity for location or storage should be no more than 95%.

Location Space Requirements

The game requires a minimum of:

- 160 centimeters (63inches) of vertical clearance
- 64 centimeters (25¼ inches) of width space
- 160 centimeters (63 inches) of depth space
 See Figure 1-1 for details.

2 FIRE TRUCK™

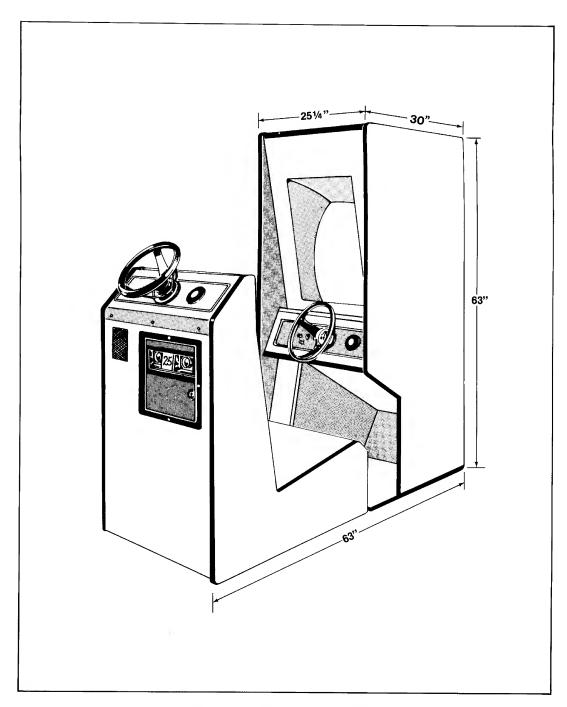


Figure 1-1 Location Space Requirements

Type of Power Cord

Atari has added a strain relief power cord to Fire Truck. The advantage of this type of power cord is that, if pulled accidentally, the strain relief will hold the cord in place at the pedestal base. The plastic strain relief "cushions" the impact of the shock and prevents the cord from pulling the wires out of the harness connector. Check the power cord assembly periodically for damage.

E. INTERLOCK AND POWER ON/OFF SWITCHES

To minimize the hazard of electrical shock while you are working inside the game cabinet, two interlock switches have been installed at the rear door assembly and at the coin door. These switches remove all power from the game while the doors are open. To help you

conserve energy, a power on/off switch has been installed on the game so that it can be turned off during closed periods. This switch is located at the rear of the upright cabinet toward the top, as shown in Figure 1-3.

Check for proper operation of the interlock switches by performing the following steps:

- Unlock and open the rear door assembly and the coin door.
- 2 Plug the AC power cord into a 110-volt source. (If voltage is consistently less than 110 VAC, make sure that you use the black plug instead.)
- 3. Set the power on/off switch to the on position.
- 4. Close both doors. Within approximately 30 seconds the TV monitor should display a picture.

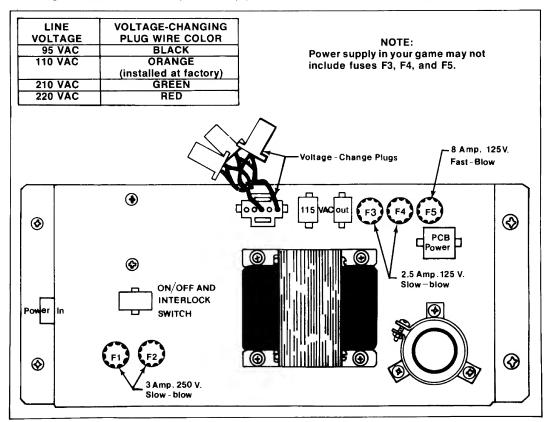


Figure 1-2 Location of Voltage-Changing Plugs on the Power Supply

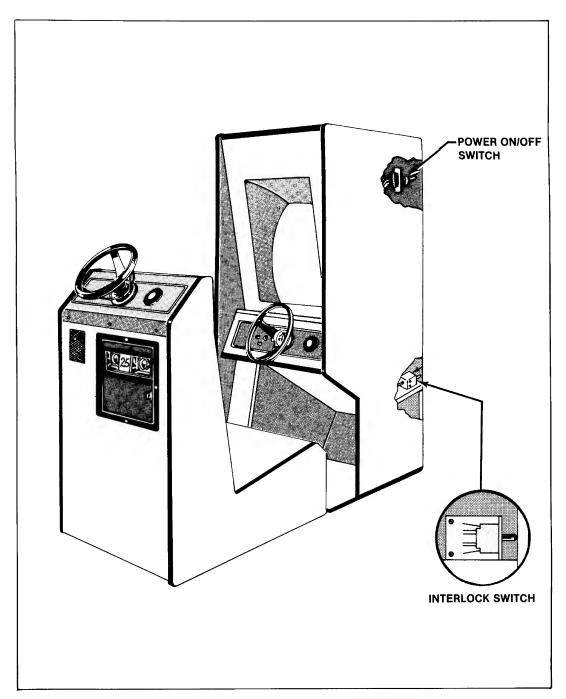


Figure 1-3 Location of Interlock and Power On/Off Switches

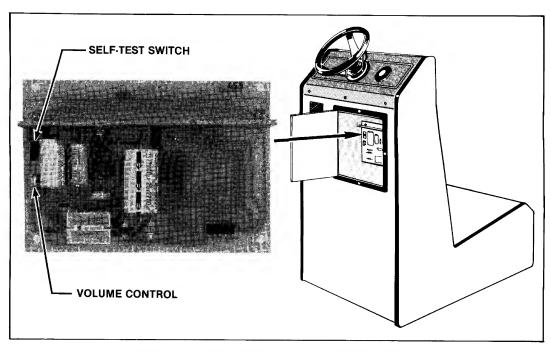


Figure 1-4 Location of Volume Control and Self-Test Switch

- Slowly open each door until the TV monitor picture disappears. The picture should disappear when the rear door is opened less than one inch from the top.
- 6. If the results of Step 5 are satisfactory, the interlock switches are operating properly. If the picture does not disappear as described, check to see if the appropriate switch is broken from its mounting or stuck in the on position.
- 7. Close and lock both doors.

F. VOLUME CONTROL

If volume is incorrect for your location, open the coin door and adjust the volume control. See Figure 1-4 for location of the volume control.

G. SELF-TEST PROCEDURE

Fire Truck will test itself and provide data to demonstrate that the game's circuitry and controls are working properly. This procedure uses the TV monitor and the speakers; no additional equipment is required. SEE FIGURE 1-4 FOR LOCATION OF THE SELF-TEST SWITCH. To start the procedure over from the beginning, turn the switch off, then on again. This will return the test to Step 1 and can be done at any time during the procedure. See Table 1-1 for further details and instruc-

tions on the self-test. We suggest that you run the self-test procedure each time the coin box is emptied.

H. OPERATOR OPTIONS

Options of the Fire Truck game offer maximum player appeal for each game location. These options are listed in Table 1-2. They are preset for a certain game setup during production. To determine how the switches have been set for your game, compare the TV monitor viewing screen during the attract mode with the information in Table 1-2.

To change the toggle positions of the switch assembly and set the desired options, the printed circuit board (PCB) must be removed according to the following procedure.

NOTE -

Fire Truck is the first Atari game to include a new style of easy-access PCB. The radio frequency shield has been redesigned to use only three quarter-turn fasteners—as a direct result of field input.

Unplug the game. Unlock and open the rear door assembly.

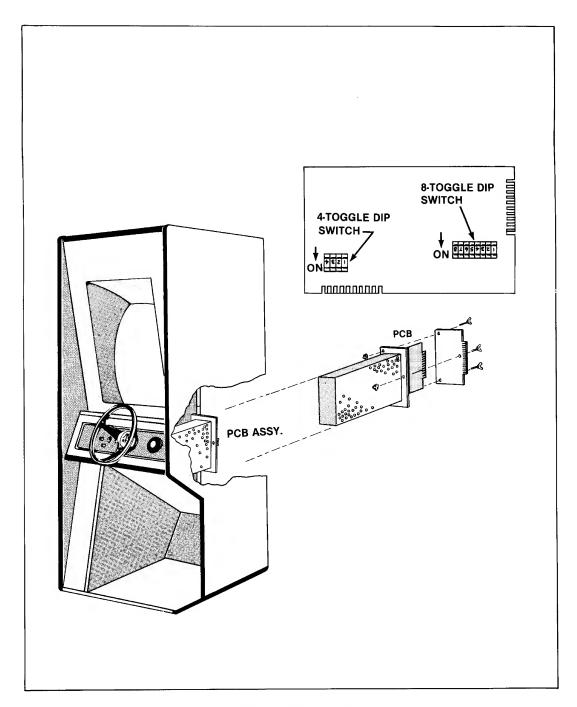


Figure 1-5 Option DIP Switches on Game PCB

Bad Zero-page RAM ROM 4—ERROR These examples represent two of the possible four ROMs which RESULTS IF TEST FAILS 5 is displayed if the screen RAM TV screen. These numbers correspond to the failing ROM or ROM s. in the lower left corner of the If the zero-page RAM is bad, a 0 is displayed in the lower left corner of the screen. A 1, 2, 3 and/or 4 is displayed could be in error. ROM 1-ERROR Bad screen RAM is bad. RESULTS IF TEST PASSES Table 1-1 Self-Test Throughout the self-test, a set of stationary graphics appear in a rainbow pattern (dark to light) from the left side to the right screen) check satisfactorily, there is no visible change on If the RAMs (zero-page and grammed into Fire Truck. If there is no visible change or they all check satisfactorily, indication on the TV screen. There are four ROMs proside of the screen. the TV screen. Unlock and open the coin door. Locate the self-test switch and turn to the The ROM and RAM test will follow. INSTRUCTION "on" position. TEST

stuck or	
No sound indicates a stuck or broken switch, or an open or shorted harness.	
An electronic "pop" sound occurs each time a switch is pressed, and again when the switch is released.	The same pop sound occurs each time there is a change in (the) direction in which the wheel is being turned. The pop sound occurs whenever a coin switch wire is tripped.
The next phase of the selftest checks the LED switches and both steering wheels on each control panel. Individually press the six LED switches.	Turn each steering wheel to the right, then back to the left. Then reverse the procedure. Trip the right and left coin switch wires.
_ 5	٣

- Locate the radio frequency (RF) shield assembly immediately inside the cabinet on the right. See Figure 1-5. On one end of the box is a printed circuit board (PCB) with an edge connector coming from the edge of the board. (The RF shield assembly is an aluminum box with small holes.)
- 3. Turn the three quarter-turn fasteners on the RF Shield assembly by turning the wing nuts ¼ turn.
- 4. Carefully pull out the PCB and the RF shield board as one unit. These would *not* normally need to be separated when making option switch changes.
- Set the switches for the desired options, as shown in Table 1-2.
- Reinstall the PCB following steps 1 through 4 in reverse order. Do not force or bend the printed circuit board. Before reinstalling, always inspect the PCB for damage. Close and lock the rear access door.
- 7. Plug in the game and verify options functions by playing it.

Table 1-2 Operator Options

OPTION	8-TOC	GGLE DIP	SWITCH ON	GAME PC	в —тоссі	E NO:		
EVIEWEE BY	1	2	3	4	5	6	7	8
EXTENDED PLAY*								
No Extended Play			ON	ON		İ		
Liberal (Easy to Earn)			ON	OFF				
Medium			OFF	ON				
Conservative (Hard to Earn)	N	↓	OFF	OFF				
GAME TIME	C							
60 Seconds	'				ON	ON		
90 Seconds	ι				ON ON	ON OFF		
120 Seconds	S				OFF	ON		
150 Seconds	E D				OFF	OFF		
GAME LANGUAGE								
English							ON	ON
French							ON	OFF
Spanish							OFF	ON
German						į	OFF	OFF
OPTION	ION 4-TOGGLE DIP SWITCH ON GAME PCB — TOGGLE NO.:							
	1	2	3	4	loddi			
GAME COST		N O						
		J T						
Free Play			ON	ON				
Two Plays Per Coin	1	J	ON	OFF				
One Coin Per Play		S E	OFF	ON				
Two Coins Per Play		E D	OFF	OFF				

^{*}See Table 1-3 for point scores required to earn extended play.

Table 1-3 Points Required to Earn Extended Play

	Game Length Setting				
	60 seconds	90 seconds	120 seconds	150 seconds	
Extended Play Option Setting:	Extended play granted for scoring				
Liberal	90 pts.	140 pts.	190 pts.	240 pts.	
Medium	100	160	220	270	
Conservative	120	180	240	300	



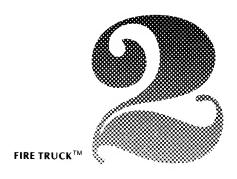
GAME PLAY

Fire Truck has three modes of operation:

- Attract power applied or at the end of a game
- Ready-to-Play coins accepted
- Play after one of the Start buttons is activated

A. ATTRACT MODE (See Figure 2-1)

The attract mode begins when power is applied to the game and the power switch is turned on. (The power on/off switch is located at the back of the cabinet, as shown in Figure 1-2.) This mode also occurs at the end of every game. When the proper amount of coins clear the coin acceptor, the attract mode ends.



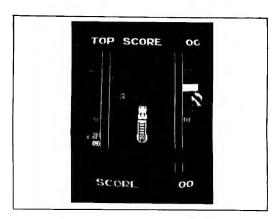


Figure 2-1 Attract Mode

During the attract mode the Fire Truck is shown in the middle of the screen with the roadway scenery and hazards passing by. *BONUS* information and *TOP SCORE* information appear (alternately) at the top of the viewing screen. The previous game *SCORE* and driver rating message (*SORRY*, *SO-SO*, *GOOD* or *ACE*), appear alternately at the bottom of the screen. The player controls and game sounds are inactive during this mode.

B. READY-TO-PLAY MODE (See Figure 2-2)

When the correct amount of coins clear the coin acceptor, the ready-to-play mode is initiated. There is no change on the TV monitor from the attract mode. The Start buttons on the control panels flash on and off according to the amount of credit registered for the game. If there is sufficient credit for a one-player game

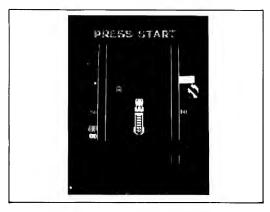


Figure 2-2 Ready-to-Play Mode

only, the Front and Back Player Start buttons flash. If there is sufficient credit for a two-player game (or more), all of the Start buttons flash.

It is during the ready-to-play mode that players have the opportunity to select the "Hard" or "Easy" track. If the track select button is lit, the hard track will be displayed for the duration of one game. The button has to be reactivated (lit) at the beginning of each game for the hard track to be displayed.

This mode also occurs at the end of game play if there are credits remaining.

C. PLAY MODE (See Figure 2-3)

The play mode begins when one of the Start buttons is pressed. If the Front Start button or the Back Player Start button is pressed, the words *PRESS START* appear on the top and the bottom of the TV screen for approximately five seconds. This allows time for a second player to enter the game, even though additional credit is needed to do so. All other words disappear from the screen. If either one of the Two Player Start buttons is pressed, game play begins immediately.

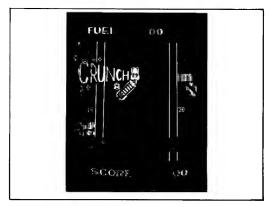


Figure 2-3 Play Mode

See Section H in Chapter 1 for various operator options (game time, cost, extended play levels, etc.).

As a one-player game, players steer either the cab or the trailer; the computer controls the other half of the Fire Truck. As a two-player game, the seated player steers the cab; the standing player controls the trailer.

The object of the game is to crash as little as possible, thereby obtaining a high point score. The front

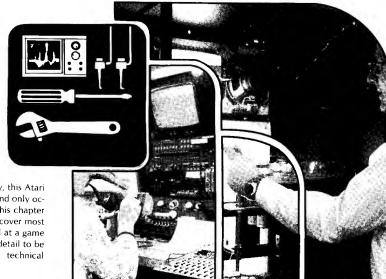
player (in a one- or two-player game) operates the accelerator foot pedal. In a one-player game, when the back player controls are used, the acceleration is controlled by the computer.

Whenever any part of the Fire Truck comes in contact with the side of the road (sidewalk) or another obstacle, the TV monitor flashes, all motion freezes, a crash sound is heard over the speakers, and the word CRUNCH is displayed on the screen. Acceleration then gradually resumes, if controlled by the computer.

Points are awarded in increments of ten. Each time ten points are earned (by passing certain invisible points on the track), the sound of three ringing bells is heard over the game speakers. Other game sounds include

- Engine sound
- Siren sound
- Screech noise
- Bell and Horn sound (both activated by buttons on the control panels)
- Extended Play tone
- Crash sound

When extended play is earned, the track goes into a white video display for the remainder of such bonus time. It is possible to influence the direction of one part of the Fire Truck by radically steering the other. For example, if the trailer is steered extremely to one side or the other, the cab steering will be hampered and a "static" noise will be heard over the game speakers.



Due to its solid-state electronic circuitry, this Atari unit should require very little maintenance and only occasional adjustment. Information given in this chapter and elsewhere in this manual is intended to cover most servicing situations that may be encountered at a game site. The procedures given are in sufficient detail to be understood by a person with moderate technical background.

- NOTE -

If reading through this manual does not lead to solving a specific maintenance problem, you can get help from the following two Atari Customer Service offices.

Atari/New Jersey Customer Service Office 46 Colonial Drive, Piscataway, NJ 08854 Telex 37-9347 (Monday-Friday, 8:30-5 pm Eastern time)

Dial toll-free from anywhere in the shaded area on map below $(800)\ 631-5374$.



From New Jersey and elsewhere in the U.S. dial (201) 981-0490.

Atari/California Customer Service Office 1344 Bordeaux Drive, Sunnyvale, CA 94086 Telex 17-1103 (Monday-Friday, 7:30-4 pm Pacific time)

From California, Alaska and Hawaii dial (408) 745-2900. From the remaining 47 states, dial toll-free (800) 538-1611.

MAINTENANCE AND ADJUSTMENTS



A. CLEANING

The exteriors of game cabinets and Plexiglas® panels may be cleaned with any non-abrasive household cleaner. If desired, special coin machine cleaners that leave no residue can be obtained from your distributor. Do not dry-wipe the acrylic plastic panels, because any dust can scratch the surface and result in fogging the plastic.

B. COIN MECHANISM Components On Coin Door

Figure 3-1 shows the back side of the coin door assembly where the game's two coin mechanisms are mounted. Included is the lock-out coil assembly; the lock-out wires are connected to this assembly but are hidden behind the coin mechanisms. Powering the game causes the lock-out wires to retract far enough to allow genuine coins to reach the coin box. When AC power to the game has already been turned off, the lockout coil is de-energized, causing the lock-out wires to move out far enough to divert coins to the return chute.

Directly below each coin mechanism is a secondary coin chute and a coin switch with a trip wire exten-

SLAM **SWITCH** LAMP ASSEMBLY LOCK-OUT COIL LAMP HOLDER

Figure 3-1 Coin Door Assembly

ding out to the front edge of the chute. When the trip wire is positioned correctly, a coin passing down the secondary chute and into the coin box will momentarily push the trip wire down and cause the switch contacts to close.

Also shown in the photograph is a slam switch assembly. It has been included to discourage any players who might try to obtain free game plays by violently pounding on the coin door to momentarily close the contacts on a coin switch. The slam switch contacts connect to the microcomputer system, which will ignore coin switch signals whenever the slam switch contacts are closed.

Access to Coin Mechanisms

To remove jammed coins, and for maintenance cleaning, each magnet gate assembly can be hinged open without removing it from the door, as shown in Figure 3-2. Or, if necessary, each coin mechanism can be entirely removed from the door merely by pushing down on a release lever and simultaneously tilting the mechanism back, then lifting it up and out. This is shown in Figure 3-3.

Plexiglas® is a registered trademark of Rohm & Haas Company.

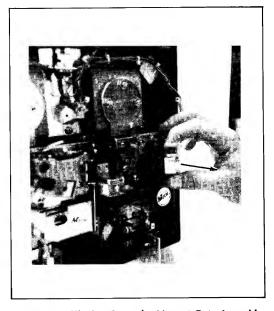


Figure 3-2 Hinging Open the Magnet Gate Assembly

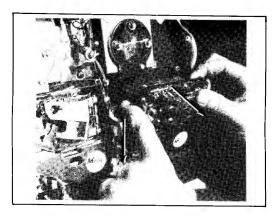


Figure 3-3 Removal of Coin Mechanism

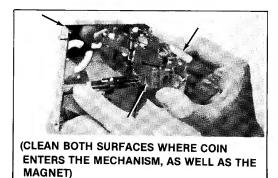
Cleaning of Coin Paths

CAUTION -

The use of an abrasive (such as steel wool or a wire brush) or a lubrication on a coin mechanism will result in a rapid buildup of residue.

By talking to many operators, we have found that the best method of cleaning a coin mechanism is by using hot or boiling water and a mild detergent. A toothbrush may be used for those stubborn buildups of residue. After cleaning, flush thoroughly with hot or boiling water, then blow out all water with compressed air.

Figure 3-4 shows the surfaces to clean inside the coin mechanism. These include the inside surface of the



Surfaces to Clean Inside the Coin Figure 3-4 Mechanism

mainplate, and the corresponding surface of the gate assembly. There may also be metal particles clinging to the magnet itself. To remove these you can guide the point of a screwdriver or similar tool along the edge of the magnet.

If coins are not traveling as far as the coin mechanisms, you will need to clean the channel beneath the coin slot. To gain access to this channel, use a 3/8-inch wrench and remove all three nuts that secure the cover plate (refer to Figure 3-5). Removing the plate will provide access to the entire channel.

Also clean the inside surfaces of the secondary coin chutes, but when doing this be careful not to damage or bend the trip wires on the coin switches.

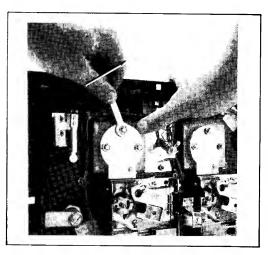


Figure 3-5 Removal of Plate Covering Rear of Coin

Lubrication

Do not apply lubrication to the coin mechanisms. The only points that may need lubrication (and only rarely) are the shafts of the scavenger buttons (coin rejection buttons) where they pass through the coin door. Apply only one drop of light machine oil, and be positive that no oil drops down onto a coin mechanism. Figure 3-6 shows this lubrication point.

Adjustment of Coin Switch Trip Wire

In order for a coin switch to operate reliably when a coin travels down the secondary coin chute, the rest position of its trip wire should be as shown in Figure 3-7. Use extreme care when handling or touching these wires



Figure 3-6 Close-Up View of Lubrication Point

In Figure 3-7 you will note that the coin switch trip wire is oriented into the "V" of the secondary coin chute. The wire should extend to only about 1/8" beyond the chute.

A retaining clip holds the wire onto the switch actuating stud. If you should loose a retaining clip, all is not lost. Just crimp the switch actuating stud over the trip wire with a pair of pliers.

Mechanical Adjustments on Coin Mechanism

Coin mechanisms are adjusted prior to shipment from the factory and normally will retain these adjustments for many months. If, due to wear or other causes, it becomes necessary to make new adjustments, remove the coin mechanism from the coin door. Then take it to a clean well-lighted area where it can be placed in a vertical position on a level surface (such as a bench top). Besides a screwdriver, you will need a set of several coins, including both new and old, worn ones. Figure 3-8 shows an exploded view of the mechanism and gives procedures for adjusting the kicker, separator, and the magnet gate. These adjustments should only be done by someone who has experienced in servicing coin mechanisms and who understands their operation.

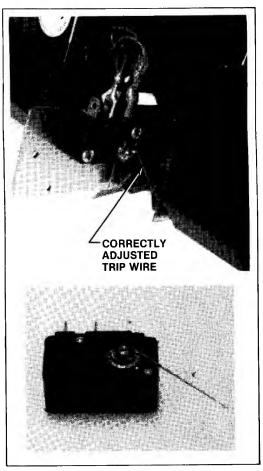
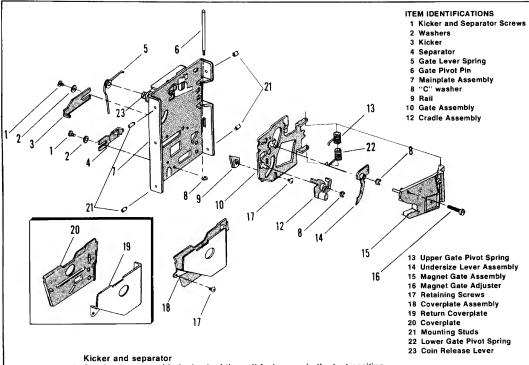


Figure 3-7 Detail View of Coin Switch and Trip Wire

General Troubleshooting Hints

The first action is to look for jammed coins. After these have been removed, examine the coin path for presence of foreign material or loose objects (such as chewing gum, small metallic objects, paper wads, etc.). In cases where game usage is heavy, it may be necessary to clean the entire coin path periodically, in order to prevent build-up of contaminants that can hinder the movement of coins through the mechanisms. Also confirm that the trip wire on each coin switch is intact, and is properly adjusted. If troubles still persist, check the conditions and positions of the lock-out wires, and the mechanical adjustments on the coin mechanisms, before suspecting the electronics. If a coin mechanism



1. Set the acceptor with the back of the unit facing you in the test position.

- 2. Loosen the kicker and separator screws (1) and move the kicker (3) and the separator (4) as far to the right as they will go. Lightly tighten the screws.
- 3. Insert several test coins (both old and new) and note that some are returned by striking the separator.
- 4. Loosen the separator screw and move the separator a slight amount to the left. Lightly retighten the screw.
- 5. Insert the test coins again and, if some are still returned, repeat Step 4 until all the
- 6. Loosen the kicker screw and move the kicker as far to the left as it will go. Lightly retighten the screw.
- Insert the test coins and note that some are returned.
- Loosen the kicker screw and move the kicker a slight amount to the right. Lightly retighten the screw.
- 9. Insert the test coins again and, if some are still returned, repeat Step 8 until all the coins are accepted.
- 10. Be sure that both screws are tight after the adjustments have been made.

- Set the acceptor with the front of the unit facing you in the test position.
- 2. Turn the magnet gate adjusting screw (16) out or counterclockwise until none of the coins will fit through.
- 3. With a coin resting in the acceptor entrance, turn the adjuster in or clockwise until the coin barely passes through the magnet gate.
- Test this adjustment using several other coins (both old and new) and, if any fail to pass through the magnet gate, repeat Step 3 until all the coins are accepted.
 Fix the magnet gate adjusting screw in this position with a drop of glue.

Additional Cleaning

- Remove the transfer cradle (12) and the undersize lever (14).
- Use a pipe cleaner or similar effective cleaning tool to clean the bushings and pivot pins.
 Replace the transfer cradle and the undersize lever.
- To be certain the coin mechanism is completely free of any residue, place the mechanism in boiling water for several minutes. Carefully remove it and let it air-dry completely before reinstalling in the door.

Figure 3-8 Adjustments on Coin Mechanism

rejects genuine coins, try to readjust it. If this is not successful, then replace it with a working mechanism.

Correct operation of the slam switch can be verified by putting the game into the test mode and performing the switch test (described in Table 1). Correct operation of the other switches and of the lock-out coil can also be checked by the switch test, or else merely by manually operating them and watching game responses as it changes from the attract mode to play mode, and then back to attract mode again.

C. FUSE REPLACEMENT

Fire Truck contains seven fuses, five on the power supply assembly in the lower part of the cabinet and two on the TV monitor assembly. All fuses are easily accessible through the rear access door. Replace fuses only with the same type of fuse as follows:

TEC TM-600/623 Monitors:

3AG 2-amp and 0.5-amp quick-blow, 250 volts Motorola M5000/M7000 Monitors: 3AG 0.8-amp quick-blow, 250 volts

Power Supply:

Fuses F1 and F2—3AG 2-amp slow-blow, 250 volts Fuses F3 and F4—3AG 2.5-amp slow-blow, 125 volts Fuse F5—3AG 8-amp fast-blow, 125 volts

D. TV MONITOR ADJUSTMENTS

- CAUTION -

For best results be sure the game has been turned on for a while before making any TV monitor adjustments.

NOTE

The TV monitor adjustments are accessible through the rear door panel of the game cabinet. These adjustments have to be done while the game is energized. Therefore, only persons familiar with safety measures and repair procedures on electrical equipment should perform them.

The TV monitor should be adjusted only when the picture is distorted or if the contrast or brightness seem out of adjustment.

The monitor's adjustments function like those of a conventional, home television set, except that the volume adjustment has no effect. Instead, the game produces its sound in circuits separate from the TV monitor. Figure 3-9 shows the location of the adjustments on both TV monitors used by Atari. Your game contains a TV monitor manufactured to Atari specifications by either Motorola or TEC.

When making adjustments, follow these general guidelines:

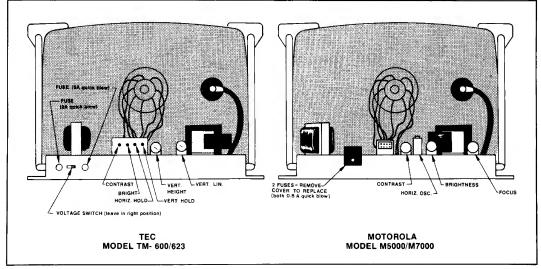


Figure 3-9 Locations of Adjustments on TV Chassis

- BRITE (Brightness)—Perform this adjustment before the contrast. Adjust so that the white lines covering the screen just barely disappear, when the brightness is turned up.
- CONT (Contrast)-Adjust so that the images are as bright as possible against the dark background without being blurred.
- HORIZ HOLD (Horizontal Hold) or HORIZ OSC (Horizontal Oscillator)-Adjust if the picture is slightly off-center horizontally, if the images appear warped, or if the picture is broken up into a series of diagonal lines. Adjust for a stable, centered picture.
- VERT HOLD (Vertical Hold)—This needs adjustment only if the picture appears to be rolling up or down the screen. Adjust for a stable, centered picture.

E. TV MONITOR REMOVAL (See Figure 3-10)

Remove three screws (button-head socket cap #10-32) at the top edge of the cabinet and remove the Plexiglas® retainer. Slide the Plexiglas screen (with graphics) out of the cabinet and remove the cardboard bezel. At the back of the cabinet remove the rear door assembly (four wood screws, #8 x 1.50" Lg.).

With the back of the game cabinet exposed. remove four carriage bolts (1/4-20 x 2.00" Lg.) which secure the monitor to the TV shelf assembly. Disconnect the TV monitor harness and slide the monitor out through the front of the cabinet.

F. LAMP REPLACEMENT (See Figure 3-10)

Fire Truck contains an 18-inch fluorescent lamp inside the top of the game cabinet assembly. To replace the lamp, remove the Plexiglas® retainer and screen, as described in Section E (TV Monitor Removal). The fluorescent tube can now be pulled straight out of the cabinet and replaced.

G. SWITCH (LED) AND BUTTON REPLACEMENT (See Figure 3-11)

The player Start buttons and track select buttons on both control panels are LED (light-emitting diode) switches. The Horn and Bell buttons are actually start button assemblies.

Unplug the power cord before working inside the game cabinet

To remove the switches and Horn button on the front control panel it is necessary first to remove the rear door assembly. Reach in through the back of the cabinet and remove two wing nuts securing the control panel assembly to the cabinet. It is possible at this point to partially remove the control panel. (The panel is hinged and can be moved outward in order to expose the underside.) The switches are now accessible for servic-

To replace an LED switch:

- Remove all wires from the suspected switch.
- Turn the switch counterclockwise while holding the cone-shaped nut on the outside of the game cabinet.
- Install a new switch using the reverse procedure.
- Reconnect the harness wires.

To replace the Horn or Bell button:

- Remove all wires from the suspected switch.
- Remove four screws that secure the plates surrounding the button to the control panel.
- Squeeze both sides of the switch and pull out.
- Replace the switch using the reverse procedure (switch part number 60-020).

The LED switches and bell button on the back or seat control panel are accessible for servicing when the panel is removed. Unlock and open the coin door. Reach in through the coin door and remove the two wing nuts as shown in Figure 3-11. Remove the control panel and follow the same procedures as described for replacing the switches and button on the front control panel.

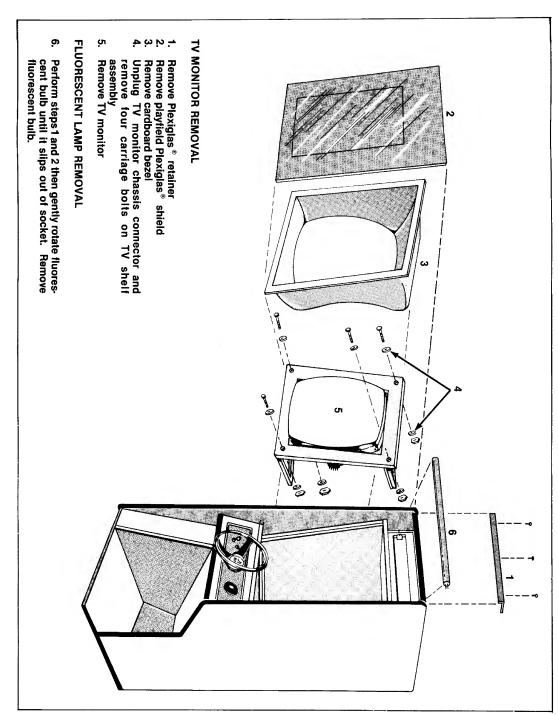


Figure 3-10 TV Monitor and Fluorescent Lamp Removal

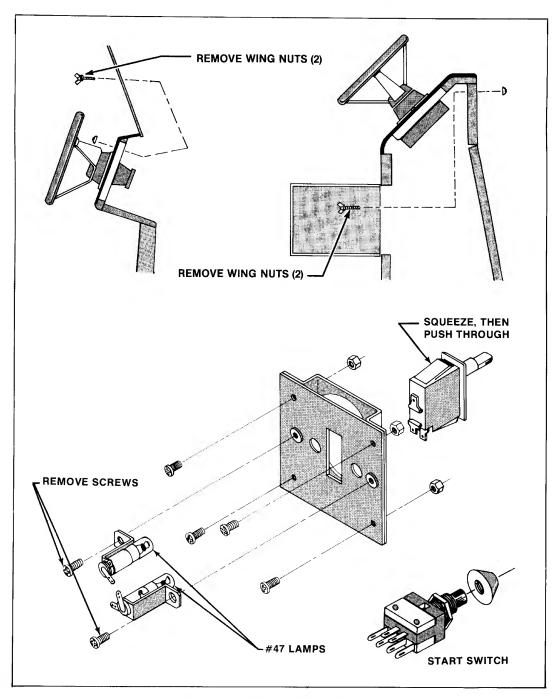
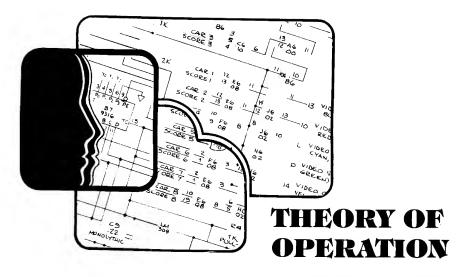


Figure 3-11 Switch and Button Replacement



A. GENERAL INFORMATION

The PCB block diagram of Figure 4-1 illustrates the major circuit blocks and their related controls either on the board or remote. The input/output lines are also shown. Figure 4-2 is a general overview of the Fire Truck game.

The game has a solid-state, self-contained television monitor which produces a picture quite unlike that of your home television screen. For example, the broadcast signal arriving at your home television set is translated into a different video level as compared to the game video signal from the PCB. The sound is generated by logic located on the PCB.



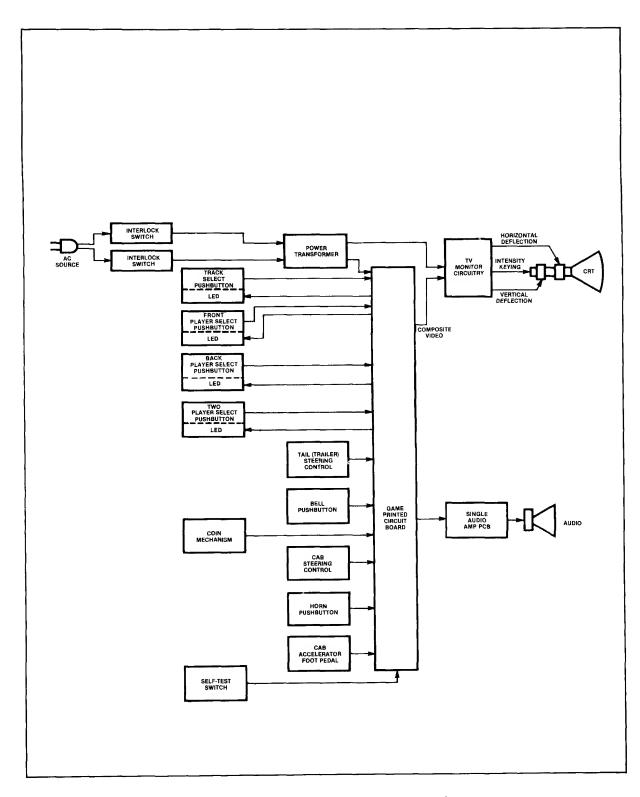


Figure 4-1 Functional Block Diagram of Fire Truck Game

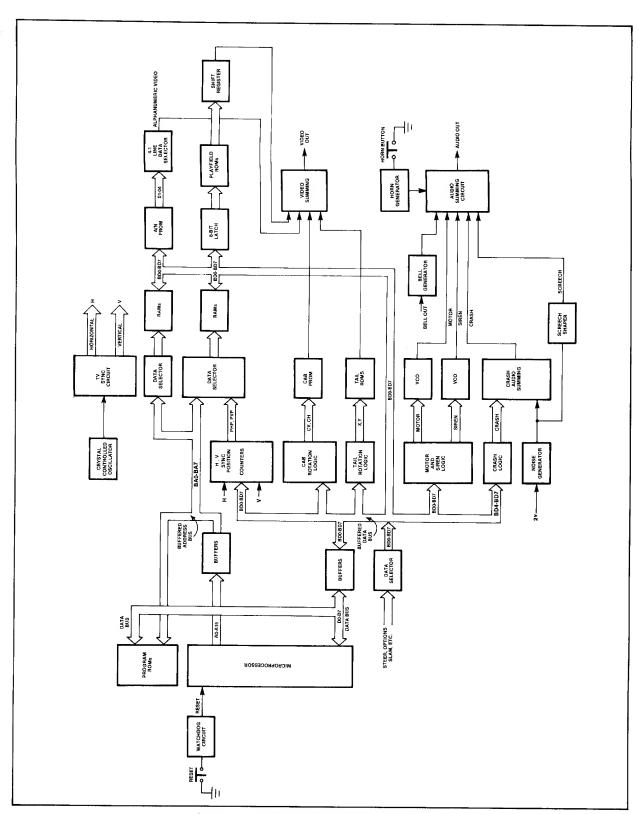


Figure 4-2 Block Diagram of the Fire Truck PCB

The composite video signal from the PCB is comprised of only four video levels instead of the more or less continuous shades of grey seen on a home television screen. The background of the picture is black video and the game objects are grey and/or white video levels.

On the game PCB schematic diagram of Figure 4-4, the symbol "P" (appearing at various inputs of integrated circuit devices) indicates a connection of ± 5 volts DC through a pull-up resistor.

For easy location reference, the board is divided into sections. These sections are identified by letters A through R (skipping letters G, I, O, and Q because they may be easily confused with numbers 6, 1, and 0 respectively) across the short side of the PCB. Sections are identified along the long side of the PCB by numbers 1 through 11. The letters and numbers create a grid, and all ICs are located on the PCB along the grid lines.

An LM323 regulator is mounted in a large black heat sink and next to it is a 4-ohm, 10-watt resistor. These components produce a great deal of heat during normal operation. The temperature is not extreme, but sensitive skin may burn to the touch.

The harness schematic of Figure 4-3 illustrates how all the electrical and electronic assemblies electrically connect.

B. POWER SUPPLY (See Figure 4-4, Sheet 1 of 6)

The PCB receives +10 volts unregulated from the type B power supply chassis. This raw +10 volts DC is then regulated by an LM323 three-terminal device to a stable +5 volts DC. The +5 volts DC is distributed throughout the board to power all of the Fire Truck PCB logic. At the top of the PCB, most of the wide traces are DC ground. On the back of the board the wide trace along the long end of the PCB is 5 volts DC.

C. CRYSTAL-CONTROLLED OSCILLATOR AND TV SYNC GENERATOR (See Figure 4-4, Sheet 1 of 6)

The crystal-controlled oscillator generates a 12-MHz clock frequency (specifically 12,096 MHz) that is used to produce all of the operating frequencies required of the game PCB.

The oscillator output (12 MHz) is divided by the divide-by-two to develop two 6-MHz signals (designated

as 6 MHz and 6MHz). The horizontal sync counters N9 and N10 are driven at 6 MHz, which provide the horizontal synchronizing pulses 1H through 256H. The signals HBLANK and HSYNC are developed in flip-flop P9. HSYNC is the clock input for the vertical counters which provide the vertical synchronizing pulses 1V through 128V. VBLANK and VSYNC are developed by a special coded ROM (read-only memory) at R4.

The horizontal and vertical synchronization signals are used to produce a TV monitor raster made up of 262 horizontal lines at a frequency of 15,750 (256H). Synchronized with line 240 is a vertical blanking pulse that occurs for the duration of 22 more horizontal scans, resulting in the total number of 262 lines per frame.

D. MICROCOMPUTER

The microcomputer consists of read-only memory (ROM), random-access memory (RAM), and a microprocessor. The microprocessor controls the microcomputer operations through a 16-bit address bus which addresses the program ROMs. Address lines BAO through BA7 are also multiplexed with data signals to address the playfield and alphanumerics RAM. An 8-bit bi-directional data bus provides a path for transferring data between the microprocessor and the various memories. A special watchdog circuit makes certain that the microcomputer functions properly.

Address lines (BA0-BA10) are buffered to eliminate signal loading. These buffered address lines address the program ROMs (J1, J2, L1, L2, M1 and M2 for the -01 version and C1, D1, F1, and H1 for the -02 version). The direct non-buffered address lines from the microprocessor are A11-A15.

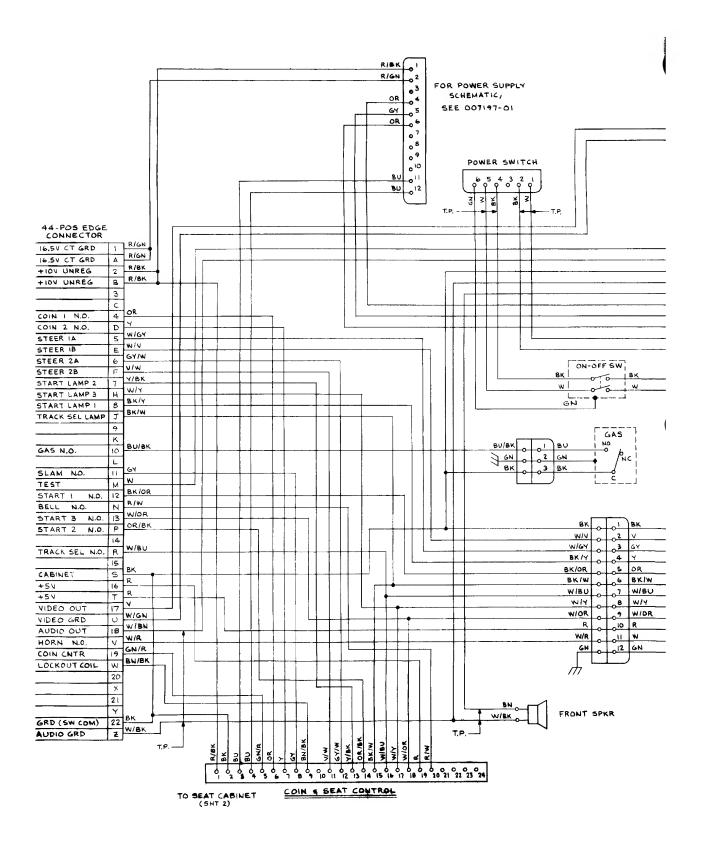
E. MICROPROCESSOR (See Figure 4-4, Sheet 2 of 6)

The 6800 microprocessor (C3) is a bi-directional bus-oriented 8-bit parallel chip with 16 bits of address to select 65K bytes of memory.

To better understand the microprocessor (MPU), refer to Table 4-1 for a complete description of the data, address and control lines to the MPU. Only those control lines used are discussed.

F. MICROPROCESSOR CLOCK (See Figure 4-4, Sheet 1 of 6)

The microprocessor clocks (Φ 1, Φ 2) in this system run at 1 Mhz during normal operation and at 750Khz during a self-test sequence. Either of the two frequen-



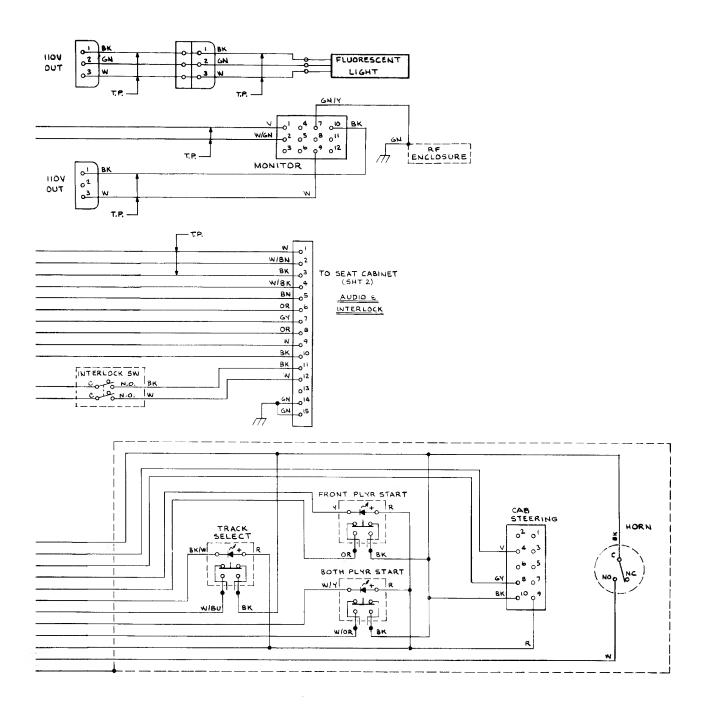
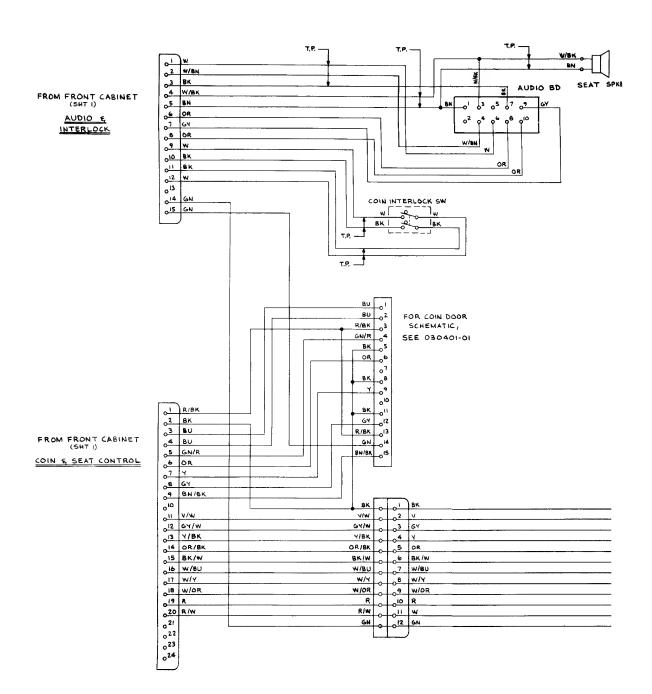


Figure 4-3 Fire Truck Harness Schematic Diagram 032854-01



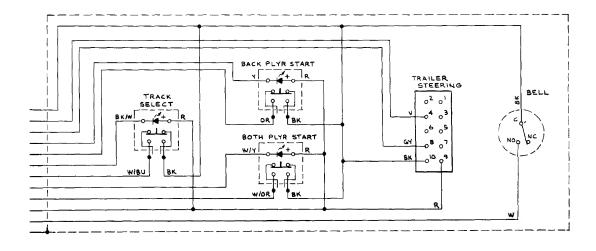


Figure 4-3 Fire Truck Harness Schematic Diagram 032854-01

Table 4-1 Microprocessor Signal Descriptions

Signal	Number of lines	Description/Function
D0-D7	8	These eight lines are bi-directional data bus lines.
A0-A15	16	These sixteen lines are unilateral MPU address lines to supporting memory (i.e., ROMs, RAMs).
HALT	1	This input is permanently connected to a 1K-ohm pull- up resistor.
RESET	1	This input line, when low, resets the MPU from either a power-down or on a QE output of the watchdog counter. During the reset sequence prior to RESET going high, the contents of the last two locations (FFFE, FFFF) in memory are loaded into the MPU program counter to point the start of a reset routine.
IRQ	1	This input when low indicates an interrupt request to the MPU. After the MPU concludes its current sequence it will then proceed to the IRQ sequence.
NMI	1	This input line while going low indicates a non-maskable interrupt sequence. After the MPU concludes its current sequence it will then proceed to the NMI sequence.
DBE	1	This input line when high enables the MPU tri-state bus drivers. It is driven by the Ф2 clock.
Ф1, Ф2	2	Two-phase, non-overlapping MPU clock outputs.
TSC	1	This line is permanently tied to ground.
R/W	1	This output is the read and write signal line for the RAM memory. It normally is in the read (R) or high state.

cies are enabled when the TEST signal changes logic state at pin 1 of Data Selector F7.

When the TEST signal is high, the trailing edge of the 2MhzB signal generated by flip-flop J8 (on sheet 1 of 6) is selected to clock the JK flip-flop D5. The game is in the normal operation as illustrated in timing diagram Figure 4-5a.

When the TEST signal goes low, the game is in the self-test mode which requires a 750Khz clock. This clock is generated by selecting the 2H input to F7; this input clocks the D5 flip-flop—dividing it down to 750Khz as illustrated in timing diagram Figure 4-5b.

A positive $\Phi 1$ changes the microprocessor address and data lines. A positive $\Phi 2$ initiates the microprocessor to address memory and input/output data onto the data bus.

G. MICROPROCESSOR WATCHDOG (See Figure 4-4, Sheet 2 of 6)

Watchdog is an external monitoring system that resets the program execution back to its initial sequence. This is accomplished by a watchdog statement, incorporated in program memory, that results in a WATCHDOG RESET pulse at the output of the address decoder.

The watchdog circuit is a 5-bit shift register. In normal operation the circuit is pulsed once each TV picture frame by the VBLANK pulse. If five frames occur without a WATCHDOG RESET pulse, the counter resets the microprocessor. This prevents random electronic static from upsetting game operation. The power-on circuit or the hardware for reset presets the counter, which in turn initializes the microprocessor and starts the attract sequence.

H. ALPHANUMERIC GENERATOR (See Figure 4-4, Sheet 3 of 6)

Alpha characters and numerics are stored in ROM R3. Each character is traced in a block 16 lines square. The RAMs are shared between the microproccessor and the horizontal (H) and vertical (V) sync pulses. Data selector devices N1 and P1 select the desired addressing mode. Hardware addressing is accomplished when the HRDWR line is low and the 4H pulse is low. This produces the A/N SEL signal for devices N1 and P1. The hardware data (V and H sync pulses) address the RAMs when A/N SEL is High.

If the microprocessor tries to access the RAMs when the HRDWR signal is low, the STPCLK signal stops the microprocessor clock while the hardware signals display the ROM alphanumerics. These alphanumerics are displayed at the left and right of the TV screen.

A high HRDWR signal returns the RAM addressing to the buffered address lines (BA0-BA7). The RAM uses data lines (BD0-BD7) when the buffered address lines are addressing the N2 and P2 RAMs. This continues until the next hardware addressing sequence.

The output of the alphanumeric ROM R3 is converted from 4-bit parallel type to a serial output and clocked out to the summing gates through shift register L3 as the A/N VIDEO signal.

I. PLAYFIELD GENERATOR (See Figure 4-4, Sheet 3 of 6)

The playfield generator is similar in operation to the alphanumeric generator. The ROM (F5) is either addressed by the RAMs (J4, H4) or the microprocessor. The RAMs are addressed by either the position counters (E3,E4) or by the buffered address line (BAO-BA7).

When the PRAM signal goes low at the data selectors H3 and J3, it selects the playfield horizontal and vertical position signals (PHP,PVP). The PHP and the PVP lines are generated by the buffered data outputs of the

microprocessor. When the PRAM line goes high the buffered address lines are selected, and the ROM is addressed. The address interchange is never interrupted, providing a continuous playfield. The output of the playfield ROM F5 is converted from 8-bit parallel to serial output; it is clocked out to the summing gates through shift register E5 as the signal.

J. CAB VIDEO GENERATOR (See Figure 4-4, Sheet 4 of 6)

The cab video PROM (programmable read-only memory) P7 contains cab video display data. The cab is rotated by inverting the horizontal and vertical signals and then swapping them at the P8, N7 and R7 data selectors. The outputs CH and CV of the data selectors provide all 24 rotations of the cab. The PROM is addressed, and the cab video display data is outputted to device M7. The cab video signal is then ORed with the tail display data prior to the video summing gates.

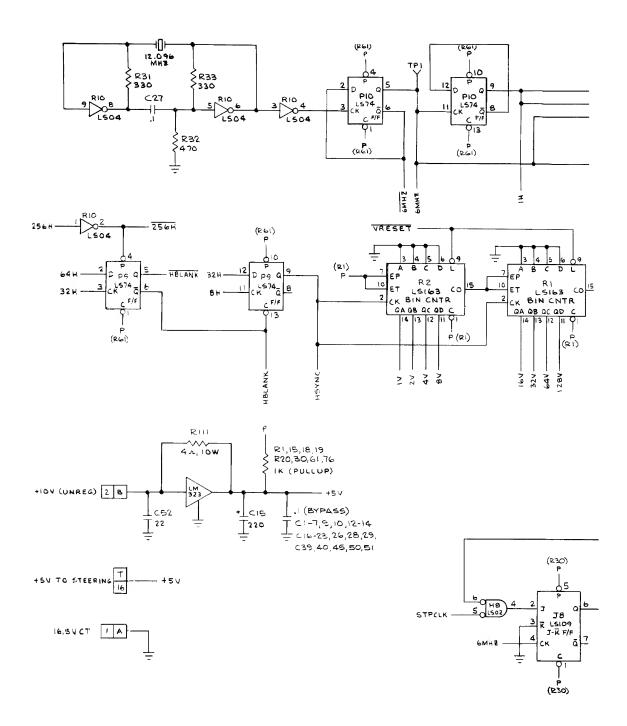
K. TAIL VIDEO GENERATOR (See Figure 4-4, Sheet 4 of 6)

The tail video ROMs J5 and L5 contain the tail video display data. This data is selected by the X and Y outputs from the sync rotation counters K3, L3, K4 and L4 at the ROM address inputs (A0-A10). The tail video display is rotated by either the up or the down counting of the rotation sync counters that provide all 24 rotations to the tail. The Q outputs of M5 are then enabled, and the M6 eight-to-one data selector generates the signal to be ORed with the cab video display data prior to the video summing gates.

L. STEERING CONTROL LOGIC (See Figure 4-4, Sheet 5 of 6)

Steering (STEER 1A, 1B, 2A, 2B) information for both the cab and the tail is "looked" for by the microprocessor (C3) during the play mode. The steering PCB assembly consists of two light-emitting diodes that are optically aligned with two light-sensitive transistors. A toothed cylinder (turned by the steering wheel) is inserted between the light-emitting diodes and the transistors, and it interrupts the light from the diodes.

When the steering wheel is turned, two pulses appear at the output of the steering PCB assembly that differ in phase as illustrated in Figure 4-6. When the wheel is turned to the right, the A output pulse leads the B output pulse. When the wheel is turned to the left, the A output pulse lags the B output pulse. The inverse of the



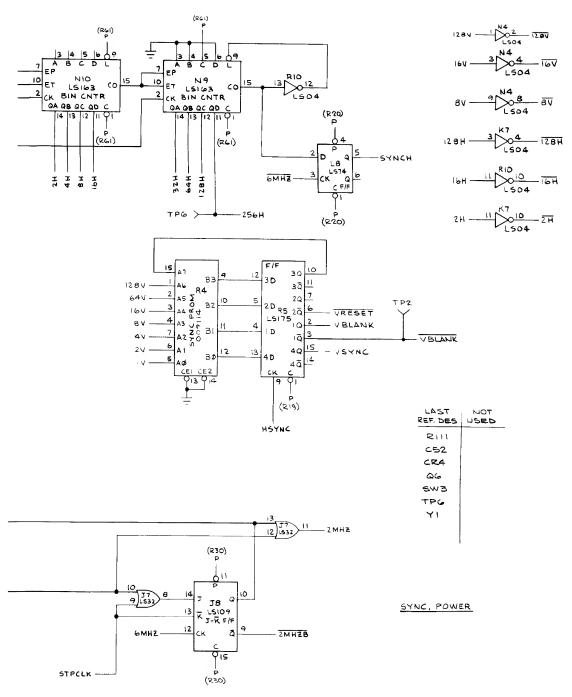
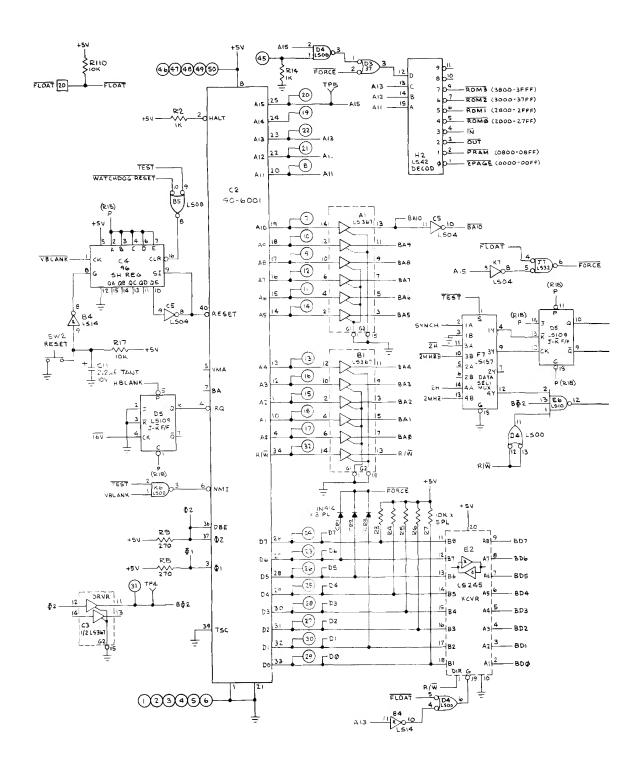
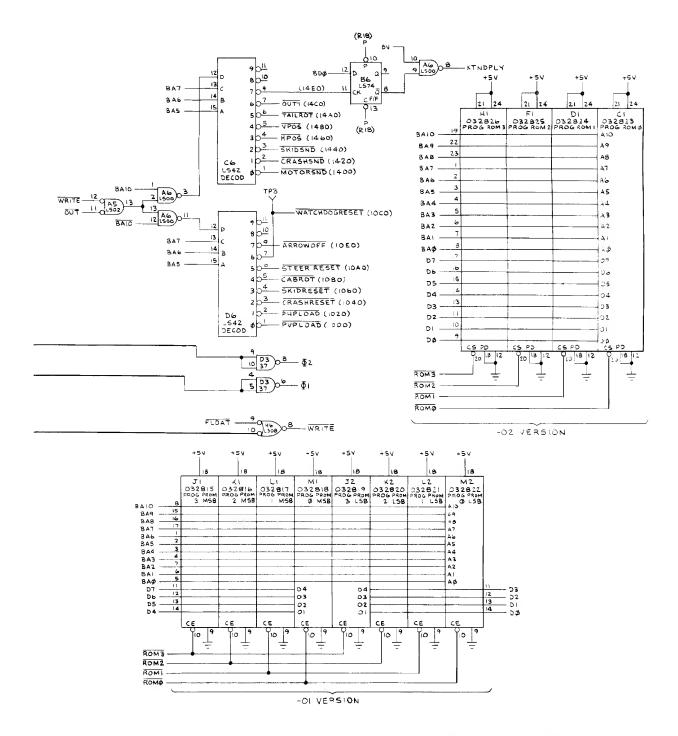


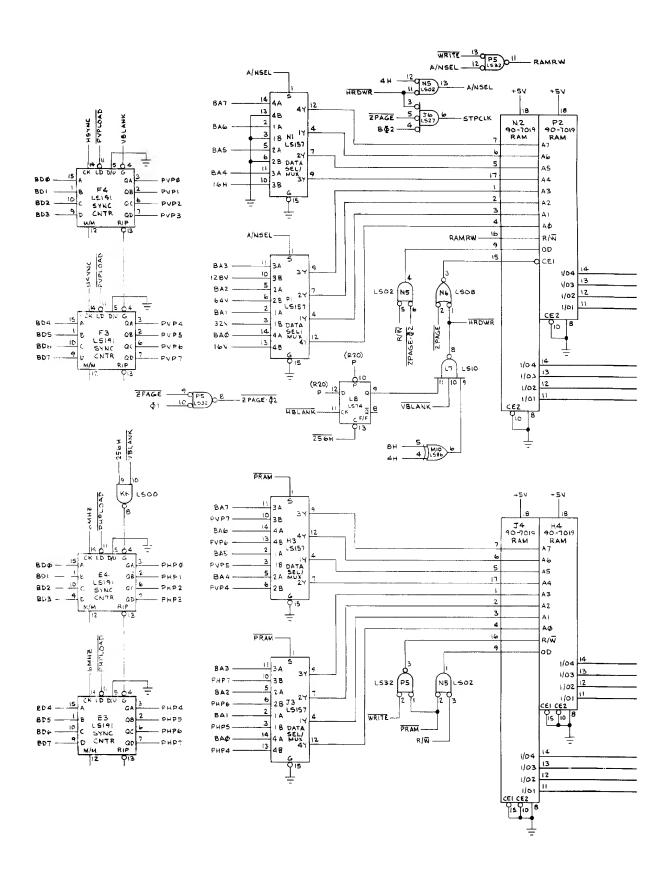
Figure 4-4 Fire Truck PCB Schematic Diagram Sheet 1 of 6 030926





MICROPROCESSOR, MEMORY

Figure 4-4 Fire Truck PCB Schematic Diagram Sheet 2 of 6 030926



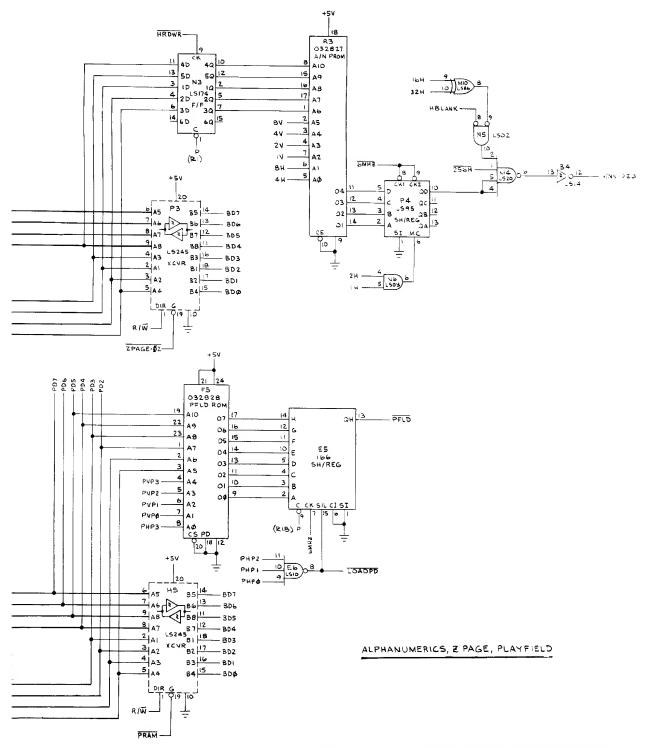
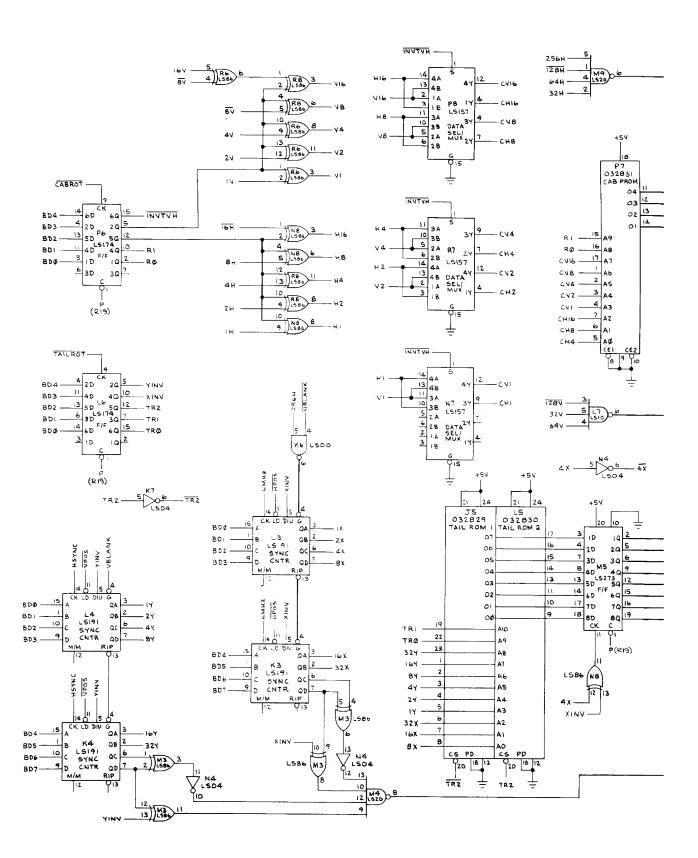


Figure 4-4 Fire Truck PCB Schematic Diagram Sheet 3 of 6 030926



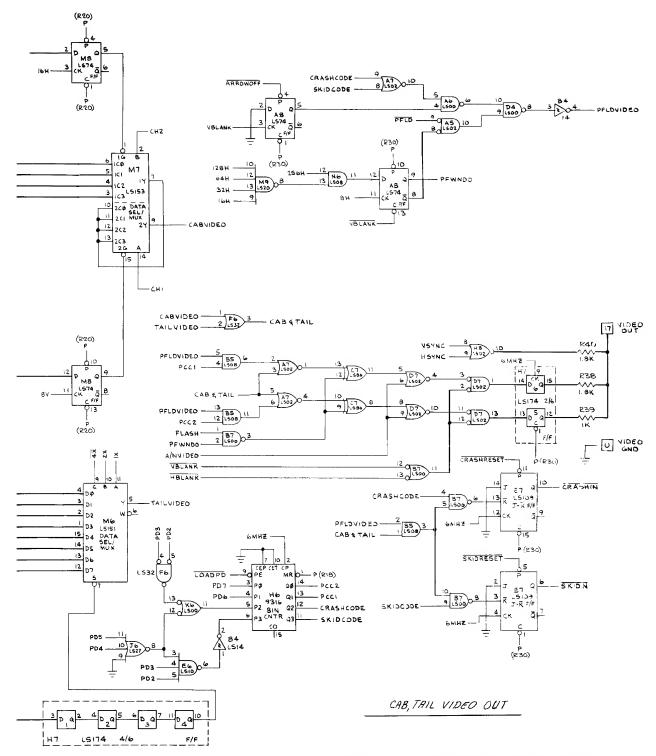
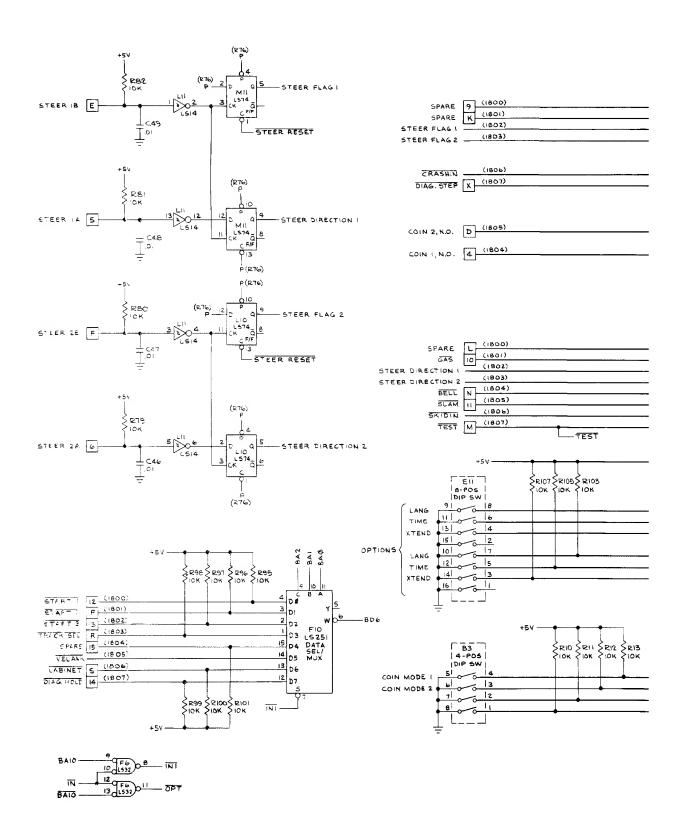


Figure 4-4 Fire Truck PCB Schematic Diagram Sheet 4 of 6 030926



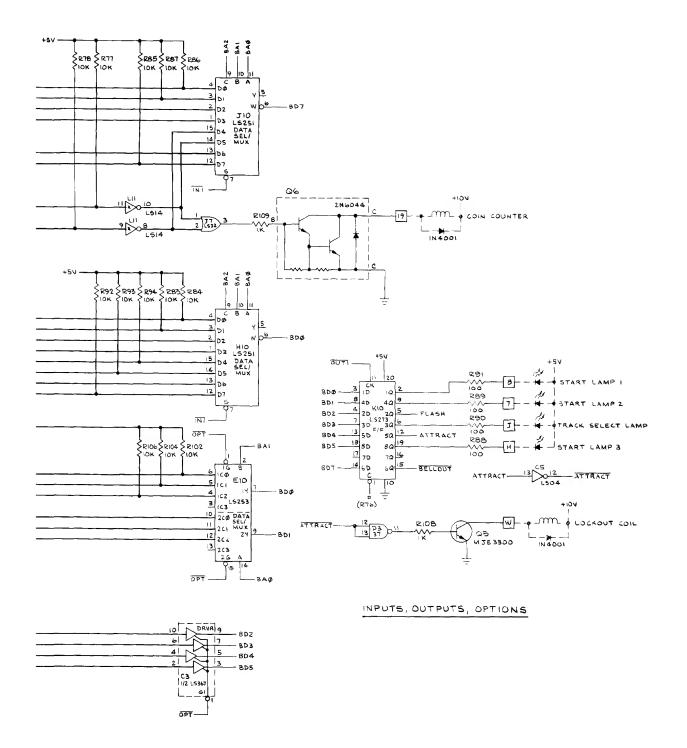
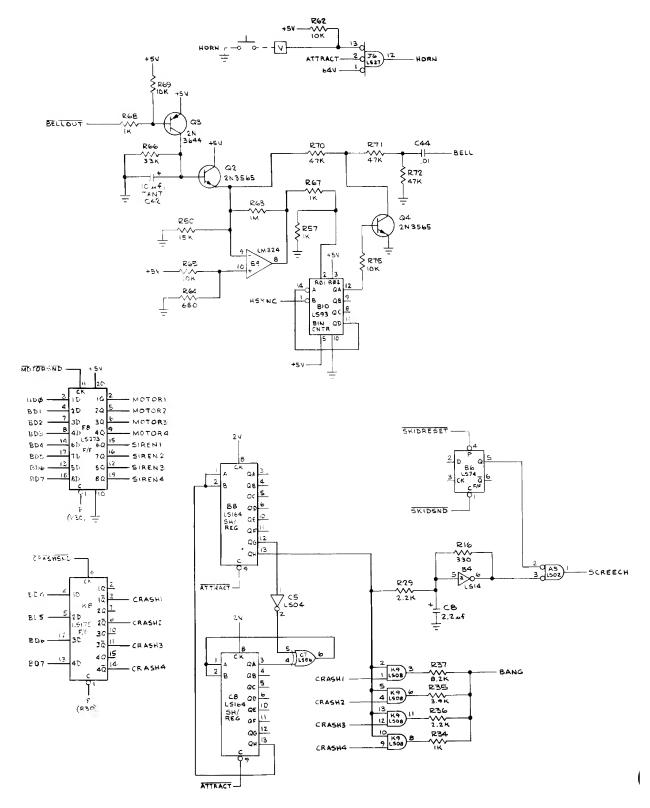
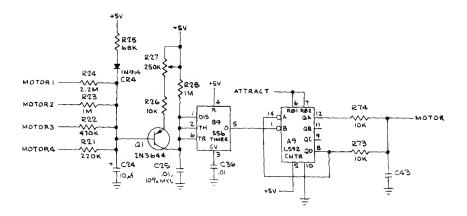


Figure 4-4 Fire Truck PCB Schematic Diagram Sheet 5 of 6 030926

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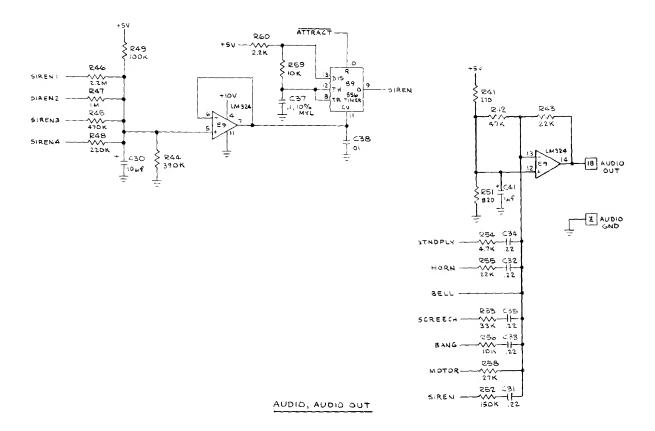


Figure 4-4 Fire Truck PCB Schematic Diagram Sheet 6 of 6 030926

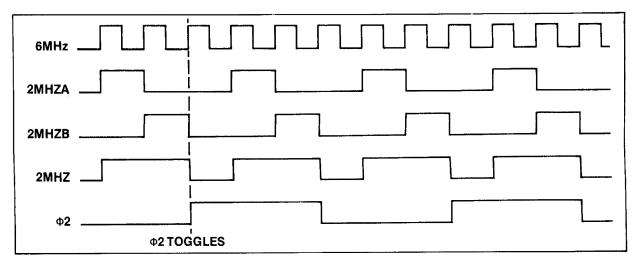


Figure 4-5a 1MHz Timing Chart (Normal Operation)

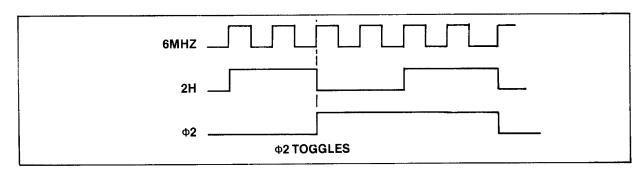


Figure 4-5b 750 KHz Timing Chart (Self-Test Only)

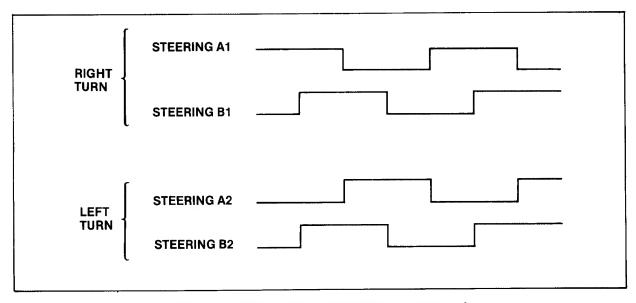


Figure 4-6 Steering Printed Circuit Assembly Output Pulses

two pulses are applied to the D and clock inputs of the D-type flip-flops.

The MPU recognizes that a steering manuever has been made when a low appears on data line BD7. The MPU then looks at the data line BD0 and determines from the logic level (high or low) whether the turn is left or right. Once the MPU has processed a steering maneuver, the MPU then outputs an address that is decoded by the address decoder and results in a low STEERING RESET signal. This signal resets the D-type flip-flop responsible for the STEER FLAG signal.

M. HORN AND BELL GENERATOR (See Figure 4-4, Sheet 6 of 6)

The horn is manually sounded by pressing a large pushbutton labeled HORN at the cab control panel.

The bell is also manually sounded by pressing another large pushbutton labeled BELL at the tail (trailer) control panel. This also occurs automatically when points are scored. The bell is disabled by the microprocessor if the game is in the "front player only" mode (trailer is controlled by computer).

N. MOTOR AND SIREN GENERATOR (See Figure 4-4, Sheet 6 of 6)

The key to the motor generator is the operation of transistor O1 in conjunction with timer B9. Timer B9 operates as an oscillator with its output frequency dependent upon the collector voltage of Q1. This voltage is the result of the base voltage selected at the MOTOR 1, 2, 3, or 4 input lines.

As the Q1 base voltage increases, so does the charging voltage at the collector across capacitor C25. This VCO control voltage sets the VCO circuit at a frequency selected by the buffered data lines; the voltage is adjustable by setting pot R27. The VCO output is divided into two separate frequencies by the divide-bytwelve device A9, and is then summed by resistors R73 and R74. This produces a realistic motor sound as the player shifts gears.

The siren generator is similar to the motor generator. The control voltage to the VCO is generated by voltage levels present at resistors R45, R46, R47, R48 that drives voltage follower E9. The output of E9 is the

control voltage that controls the output frequency of timer B9.

O. BANG AND SCREECH GENERATOR (See Figure 4-4, Sheet 6 of 6)

The heart of the bang and screech generator is the noise generator comprised of 8-bit shift registers B8, C8. These two devices are connected in a manner to produce random noise at the QH (pin 13) output of B7.

The bang is the result of data (BD4-BD7) from the microcomputer; the data is used to gate varying amounts of random noise through to the audio amplifier. Starting with binary data code 1111, then rapidly stepping the data code down to 0000 results in gating noise from noise generator B8, C8 through a resistive value of 550 ohms (R34, R35, R36, R37 in parallel) to 8.2K ohms for a data code of 0001, and infinity for a data code of 0000. The result is an envelope from full "on" to full "off".

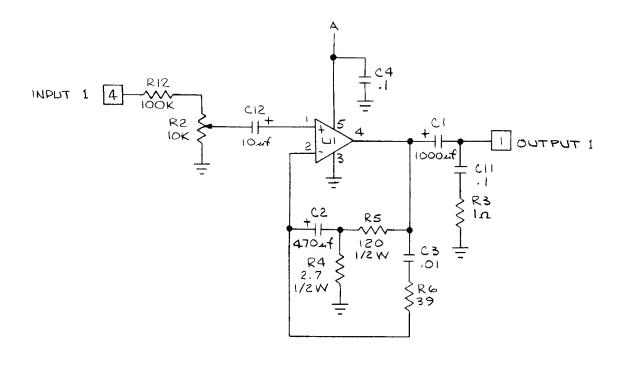
The screech sound is produced by processing the output of the random noise generator with a type of hysterisis feedback loop, comprised of Schmidt-trigger inverter B4 (7414). This processed noise is gated to the audio summing network each time SKIDSND goes low and clears the B6 flip-flop.

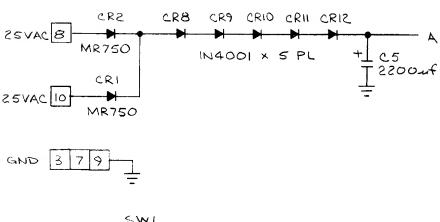
P. AUDIO OUTPUT (See Figure 4-4, Sheet 6 of 6)

All the processed sounds (i.e. siren, motor, horn) are summed at the inverting input of op-amp E9. The output of E9 is then amplified by the single audio circuit. This circuit is not located on the Fire Truck PCB.

Q. SINGLE AUDIO AMPLIFIER (See Figure 4-7)

The single audio amplifier for Fire Truck is the -01 version assembly which uses only one of the audio amplifier circuits. The audio output (pin 18 of the Fire Truck PCB) from op-amp E9 is amplified and matched to an 8-ohm speaker. The audio level (volume) is adjustable by rotating the R2 potentiometer located on the Single Audio Amplifier PCB.





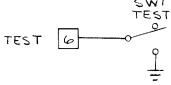
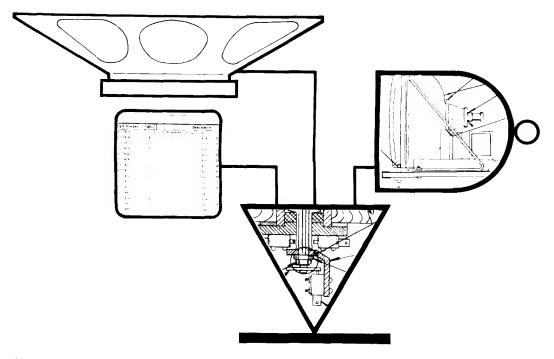


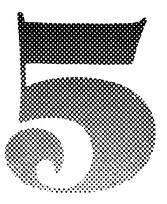
Figure 4-7 Single Audio Amplifier PCB A009574-01 B



ILLUSTRATED PARTS CATALOG

The purpose of this chapter is to provide you with the necessary information for ordering replacement parts for the Fire Truck game.

When ordering parts from your distributor, give the part number, part name, applicable figure number of this catalog, and the serial number of your Fire Truck game. This will help to avoid confusion and mistakes in your order. We hope the results will be less downtime and more profit from your game.



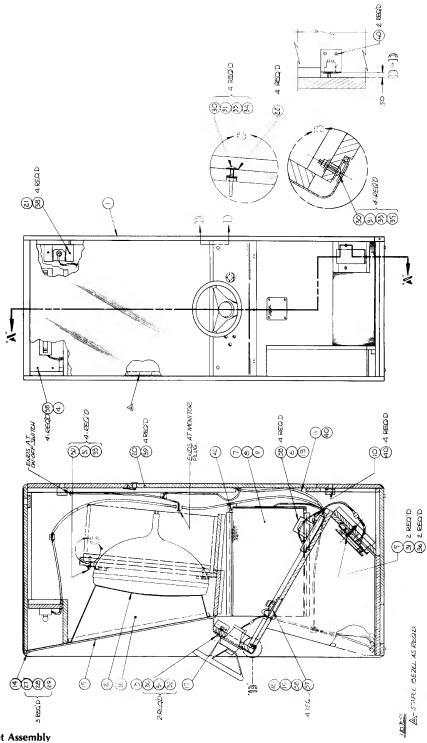


Figure 5-1 Final Cabinet Assembly A032758-01 A

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Figure 5-1 Final Cabinet Assembly Parts List

Item	Part Number	Qty.	Description
,	3022756 02		Access Cobinet Mand M/Comphism
1 2	A032756-02	1 1	Assy., Cabinet Wood W/Graphics
3	A032747-01	1	Assy., T.V. Monitor
	A032757-01		Assy., Main Control Panel
4 5	A006917-05	1	18" Inch Fluorescent Light Assy
6	A009569-01	1	Final Assy., Foot Pedal
7	A007197-01	1	Power Supply Assy Type B
	A030867-01	1	Assy, R.F. Shield Enclosure
8	A030928-01	1	R.F. Shield PCB Assy
9	A030927-01	1	Main PCB Assy
10	A033016-01	1	Strain Relief Power Cord Assy
11	A032855-02	1	Main Harness & Switch Assy
12	032854-01	Ref	Harness Schematic
13	46-201202	2	Fuse, 3 AG Slow Acting 2 AMP
14	030952-01	1	Plex Retainer
15	030955-01	1	Plex Screen W/Graphics
16	032755-01	1	Bezel W/Graphics
17	002728-01	2	BRK., Panel MTG.
18	000869-01	1	Speaker Grill
19	48-004	1	Speaker 5" (Arkay)
20	A032741-01	1	Assy Door Rear W/Lock
21	007103-01	1	On/Off Switch Cover
22	75-07048	4	Torque Washer
23	TM-115	1	Tech Manual
24	ST-115	1	Self Test Chart
25	005233-01	1	Rear Door Seal
26	032760-01	1 1	Patent Drawing
27	75-99090006	3	Well Nut, Blind Hole Fastener
28	82-8016B	3	Screw, But. Hd., Socket #10-32 x 1.00 Blk.
29	75-07021	3	Washer, Flat, Black Nylon, #10
30	75-015S	14	Washer, Flat 4
31	75-045	16	Washer, Split-Lock 4
32	75-935	2	Wing Nut 4-20
33	75-915S	12	Nut, Hex 1/4-20
34	75-5532N	4	Bolt, Carriage $\frac{1}{4}$ -20 x 2.00" Lg.
35	75-5516N	4	Bolt, Carriage 4-1.00" Lg.
36	72-5532	2	Screw Hex Hd. $\frac{1}{4}$ -20 x 2.00" Lg.
37	73-77004	4	Rivets 3/16 x .68" Lg.
38	72-6812	12	Screw, S.M. Self Tapping #8 x .75" Lg.
39	82-1824	4	Screw, Wood #8 x 1.50" Lg.
40	72-6610	8	Screw, S.M. Pan Hd. Phil. #6 x 5/8" Lg.

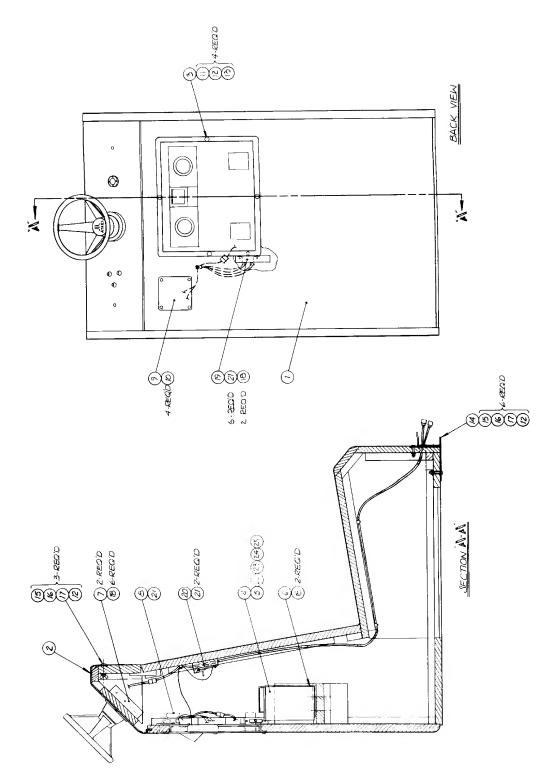


Figure 5-2 Final Seat Assembly A032716-01 A



Figure 5-2 Final Seat Assembly Parts List

Item Par	rt Number	Qty.	Description
1 A03 2 A03 3 A06 4 A06 5 06 6 03 7 06 8 48 9 06 10 73 11 75 12 75 13 75 14 03 15 75 16 75 16 75 17 75 18 73 19 A03 20 A06 21 73 22 03 23 03 24 03	rt Number 32715-02 32719-01 09083-01 09548-01 09549-01 30717-01 02728-01 3-7004 5-5516B 5-015S 5-990505S 32721-01 5-5520B 5-935 5-045 2-6812 32857-01 09574-01 2-6610 32763-02 32763-03 32763-04	Qty. 1 1 1 1 1 1 2 1 4 4 13 4 1 9 9 10 1 1 1 1 1	Assy., Cabinet - Seat W/Graphics Assy., Rear Control Panel Assy., Final Coin Door Assy., Coin Box Lid Coin Box Bracket (Coin Box) Bracket, Panel MTG Speaker 5" (Arkay) Speaker Grill Rivets 3/16 x .68" Lg Bolt, Carriage \(\frac{1}{2} \)-20 x l.00" Lg Blk Washer, Flat \(\frac{1}{2} \)" Nut, Lock Shallow Pat. Nylon \(\frac{1}{2} \)-20 Connector Bolt, Carriage \(\frac{1}{2} \)-20 x l.25 Lg Blk Nut, Wing \(\frac{1}{2} \)-20 Washer, Split-Lock \(\frac{1}{2} \)" Screw, SM Self-Tapping \(\frac{1}{2} \)8 x 3/4" Lg Assy., Seat Harness \(\frac{1}{2} \) Interlock Switch Assy., Single Audio Amp Bd. Screw, SM, Pan Hd Phil. \(\frac{1}{2} \)6 x 5/8" Lg. Silkscreen, Plex-Coin Door """"" """" """" """" """ """ """ """

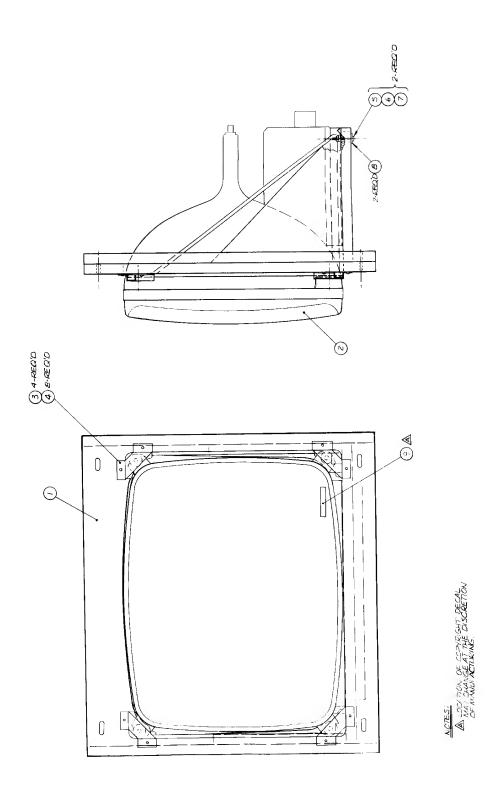


Figure 5-3 TV Monitor Assembly A032716-01 A



Figure 5-3 TV Monitor Assembly Parts List

1 A032746-01 1 Assy., T.V. Tray 2 90-032 1 Monitor 23" 3 005594-01 4 Brk't., Monitor Tie Down 4 72-6812 8 Screw, Sm., Pan Hd., Phil. #8 X .75 Lg. 5 75-5120 2 Bolt, Carriage #10-24 X 1.25 Lg. 6 75-040C 2 Washer, Split-Lock, #10 7 75-911C 2 Nut, Hex #10-24 8 75-035C 2 Washer, Flat ½"	Item Part Number	Description	Qty	
9 006313-02 1 Copyright Decal 1978	1 A032746-01 2 90-032 3 005594-01 4 72-6812 5 75-5120 6 75-040C 7 75-911C	Tie Down Hd., Phil. #8 X .75 Lg. #10-24 X 1.25 Lg. ck, #10	1 1 4 8 2 2 2 2	

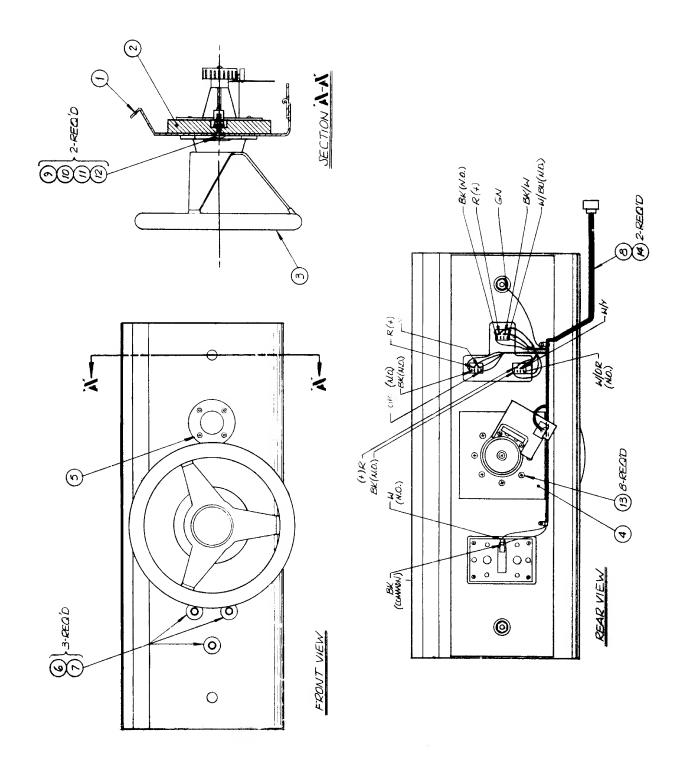


Figure 5-4 Main Control Panel A032747-01 A

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Figure 5-4 Main Control Panel **Parts List**

	Qty.	Description
030959-01	1	Main Cont., Pnc., W/Graphics
032699-01	1	Control Panel Wood
A000598-03	1	Steering Wheel Ass'y.
000567-01	1	Bow Washer
A007357-01	1	Start Button Ass'y.
001856-02	3	Bushing, Alum.
62-002	3	Led Switch
A032856~01	1	Control Harness
75-5520B	2	Carriage Bolt, 4-20 X 1.25" Lg. Blk.
75-015s	2	Washer, Flat 4
75-04520B	2	Washer, Split-Lock 1
75-915S	2	Nut, Hex, 1/4-20
85-22F112	1 1	Screw, Mach., Pan Hd., Phil. #10-24 X 3/4 Lg., Type F
72-6610	2	Screw, Sm., Pan Hd., Phil. #6 X 5/8" Lg.
	000567-01 A007357-01 001856-02 62-002 A032856-01 75-5520B 75-015S 75-04520B 75-915S	000567-01 1 A007357-01 1 001856-02 3 62-002 3 A032856-01 1 75-5520B 2 75-015S 2 75-04520B 2 75-915S 2 85-22F112 8

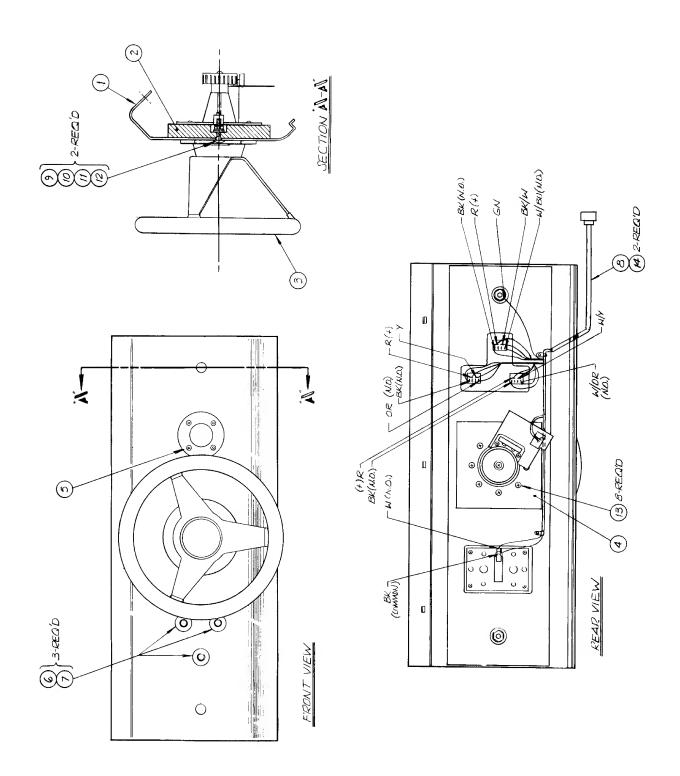


Figure 5-5 Rear Panel Assembly A032719-01 A

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Figure 5-5 Rear Panel Assembly **Parts List**

Part Number	Qty.	Description
030960-01	1	Rear Cont., Pnc., W/Graphics
1		Control Panel Wood
[Steering Wheel Ass'y.
	1 1	Bow Washer
1		Start Button Ass'y.
		Bushing, Alum.
1		Led Switch
		Control Harness
		Carriage Bolt 1/4-20 X 1.25" Lg. Blk.
75-015S		Washer, Flat 4
75-04520B	2	Washer, Split-Lock 4
75-915S	2	Nut, Hex, 1/4-20
85-22F112	8	Screw, Mach., Pan Hd., Phil. #10-24 X 3/4 Lg. Type F
72-6610	2	Screw, Sm., Pan Hd., Phil. #6 X 5/8" Lg.
	030960-01 032699-01 A000598-03 000567-01 A007357-01 001856-02 62-002 A032856-01 75-5520B 75-015S 75-04520B 75-915S 85-22F112	030960-01 1 032699-01 1 A000598-03 1 000567-01 1 A007357-01 1 001856-02 3 62-002 3 A032856-01 1 75-5520B 2 75-015S 2 75-04520B 2 75-915S 2 85-22F112 8

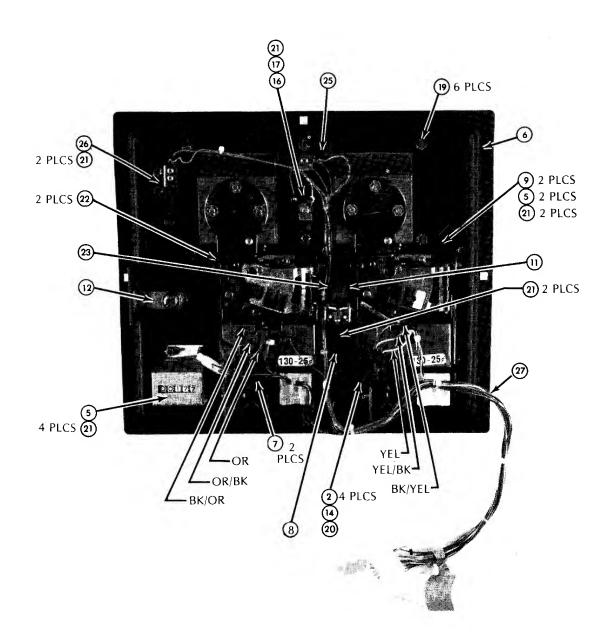


Figure 5-6 Coin Door Assembly A009083-01 C



Figure 5-6 Coin Door Assembly **Parts List**

Item	Part Number	Qty.	Description
1	A007637-01 A007637-02 A007637-03 A007637-04 A007637-05 A007637-06 A007637-07	Ref. Ref. Ref. Ref. Ref.	Front Bezel Assy Used only on -01 Coin Door Assy. Front Bezel Assy Used only on -02 Coin Door Assy. Front Bezel Assy Used only on -03 Coin Door Assy. Front Bezel Assy Used only on -04 Coin Door Assy. Front Bezel Assy Used only on -05 Coin Door Assy. Front Bezel Assy Used only on -06 Coin Door Assy. Front Bezel Assy Used only on -07 Coin Door Assy. Front Bezel Assy Used only on -07 Coin Door Assy.
2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24	75-9165 A030362-01 A007640-01 A002465-01 004320-01 004341-01 004344-01 004337-01 004338-01 004336-01 004326-01 75-046 006904-01 007359-01 70-11-47 73-3008 75-9914001 75-026s 75-00516 008629-01 71-2118 71-1225CU 71-125FB 71-1201 MG 71-1201KS 71-1210PE	4 1 2 1 2 1 2 2 1 2 4 2 1 2 1 2 1 2 1 2	Nut 6-32 Coin Lock-Out Assembly Coin Switch Assembly Coin Counter Assembly Coin Door Weldment Secondary Coin Chute Key Loop Spring-Return Bracket, Wire Form Lock-Out, Wire Form, R.H. Lock-Out, Wire Form, L.H. Button, Scavenger Lock Washer, #6 Spacer Lamp Socket Lamp Retaining "C" Ring. Truarc #5103-25 Self-Threading Nut. Tinnerman #SR188006 Washer #6 Kepnut, Style 842, Stl., 6-32 Spring Lock Assembly, Budson Lock Coin Mechanism for American Quarter only Coin Mechanism for German Mark only Coin Mechanism for Swedish Krona Only Coin Mechanism for Lapanese 100 Yen Only Coin Mechanism for English 10 Pence Only Coin Mechanism for English 10 Pence Only Coin Mechanism for Australian 20-Cent Piece only
25 26 27	71-1220CA 007753-01 A007638-01 A006921-01		Plate, Anti-Probe Switch Assembly - Slam Harness Assembly

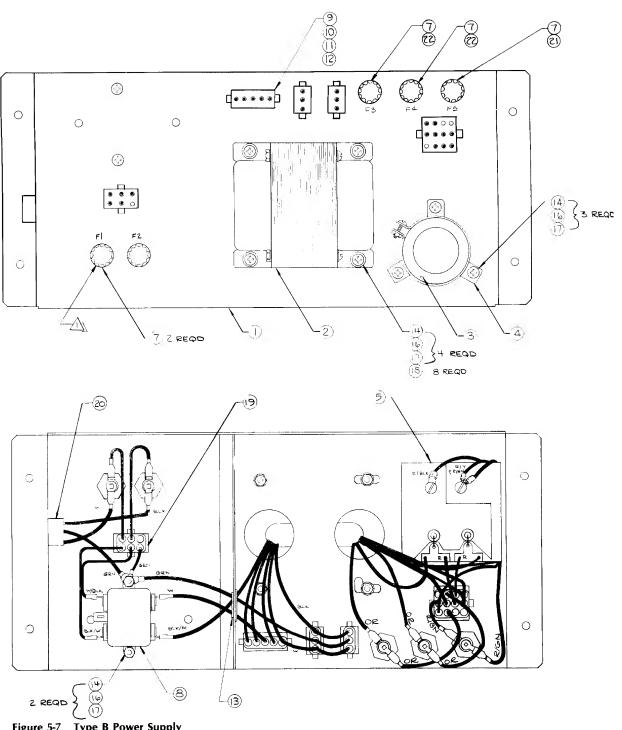


Figure 5-7 Type B Power Supply A007197-01 C



Figure 5-7 Type B Power Supply Parts List

Item	Part Number	Qty.	Description
1	A009266-01	1	Power Supply Base Weldment Assembly
2	A006886-01	1 1	Transformer Termination Assembly "Type B"
3	29-053	1 1	Cap., Sprague Electrolytic 26,000uf @ 15V
4	78-70501SC	ì	Brkt., Cap. Mtg. Sprague #4586-48
5	A006555-01	1	P.C. Board Rectifier
6		-	100 2022 100 22 22 2
7	79-4411004	5	Fuse Holder, Panel Mounting
8	41-2003	ı	Filter, Power Line, 5 AMP
9	A006958-01	A/R	Volt Sel Block 95V
10	A006958-02	11/1	Volt Sel Block 110V
11	A006958-02	1	Volt Sel Block 205V
12	A006958-04	u u	Volt Sel Block 220V
13	78-2708	1	Grommet, Plastic
14	72-1810s	9	Screw Pan Hd., #8-32 x 5/8"Lg.
	72-18105	9	Screw Pan nd., #6-32 x 3/0 hg.
15	75-048		Washer, Split-Lock #8
16		9	Nut Hex #8
17	75-918S	9	
18	75-018S	8	Washer Flat #8
19	A007192-01	1	Power Switch Termination
20	A007444-01	1	Power In Harness
21	46-203801	1	Fuse, 8 AMP, 125V, 3 AG Fast Acting
22	46-201251	2	Fuse, 2½ AMP, 125V, Slow Acting
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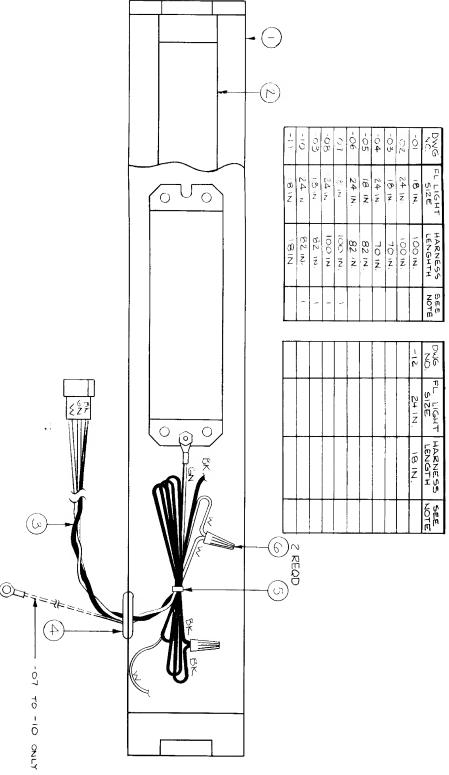


Figure 5-8 Type A Fluorescent Light Assembly A006917-01 D



Figure 5-8 Type A Fluorescent Light Assembly Parts List

-			
Item	Part Number	Qty.	Description
1	93-104	1	Gibson Fluorescent Fixture 18 inch
2	70-303	1	
3	A006916-01		Fluorescent Tube 18 inch (or Equivalent)
4		1	Fluorescent Light Harness, 100"
5	78-2652	1	Grommet, Rubber
6	78-24001	A/R	Tie Wrap
6	79-561816	2	Wire Nut, Ideal 71-B
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Figure 5-9 RF Shield Board Assembly **Parts List**

1 030835-01 1 2 P.C. Board 2 2D-1016 24 Cap., Monolythic, 0.1uf, 50 V 3 41-3003 12 Inductor, 100uH 4 52-003 13 Jumper, .600 Centers 5 75-E6106082 3 Wing Screw, #6-32 x 1/2" LG 7 79-517222 1 Connector, 44 Pin P.C. Mount 8 030868-01 2 Mount, Connector

A Warner Communications Company

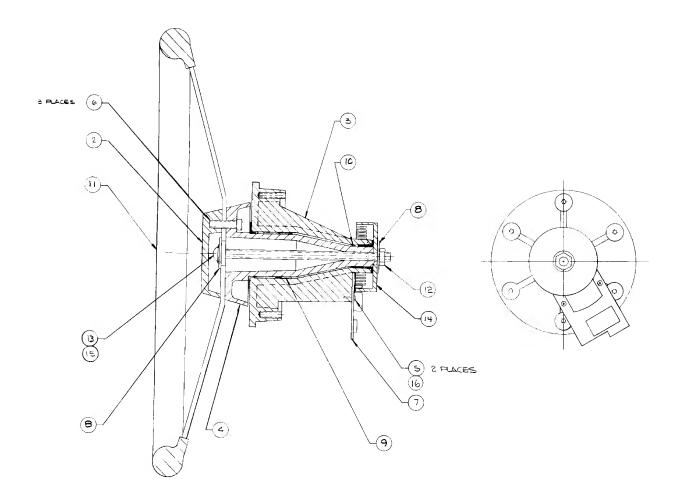


Figure 5-10 Steering Wheel Assembly A000598-03 R

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Figure 5-10 Steering Wheel Assembly Parts List

Slotted
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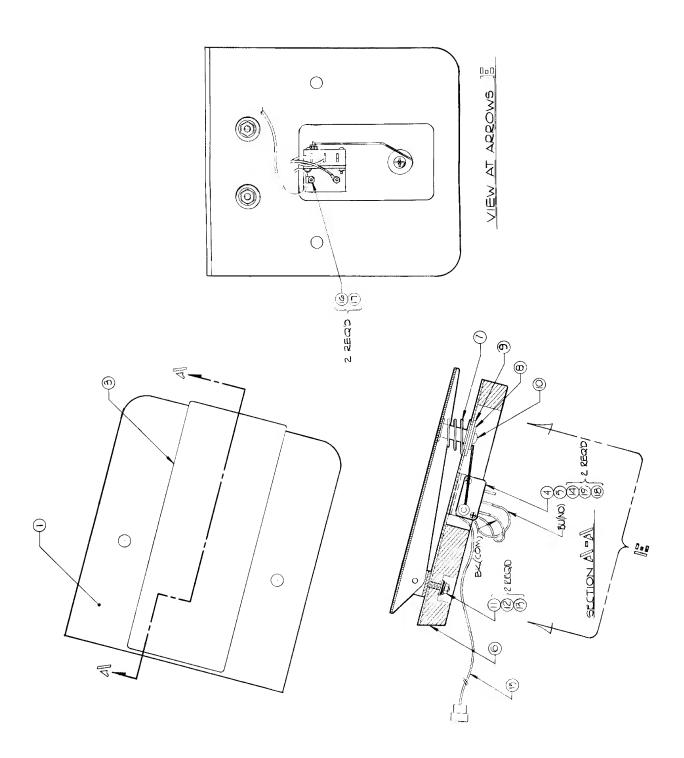


Figure 5-11 Foot Pedal Assembly A009569-01 C



Figure 5-11 Foot Pedal Assembly Parts List

Item	Part Number	Qty.	Description
1	009565-01	1	Mounting Plate
2			·
3	A008857-01	1	Assy Foot Pedal
4	65-071C	1	Switch, Micro
5	002191-01	1	Brkt, Foot Pedal Switch
6	009564-01	1	Mounting Board
7	000592-01	1	Spring
8	75-035C	1	Washer, Steel 4 (Wide Pattern)
9	003546-01	1	Washer, Rubber $\frac{1}{4}$ ID x $1\frac{1}{4}$ " OD x $1/8$ " Thk
10	72-1508C	1	Screw, Mach Pan Hd Phil 4-20 x 1/2 Lg.
11	75 - 915C	2	Nut Hex, 1/2"-20
12	75-035C	2	Washer Flat 1/4"
13	75-045	2	Washer Split-Lock 1/4"
14	72-14128	2	Screw, Mach., #4-40 x 3/4" Lq.
15	A030003-01	1 1	Assy Foot Pedal Harness
16	75-918S	2	Nut, Hex, #8-32
17	75-048	2	Washer, Split-Lock, #8
18	75-914S	2	Nut, Hex, #4-40
19	75-044	2	Washer, Split-Lock, #4
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A Warner Communications Company

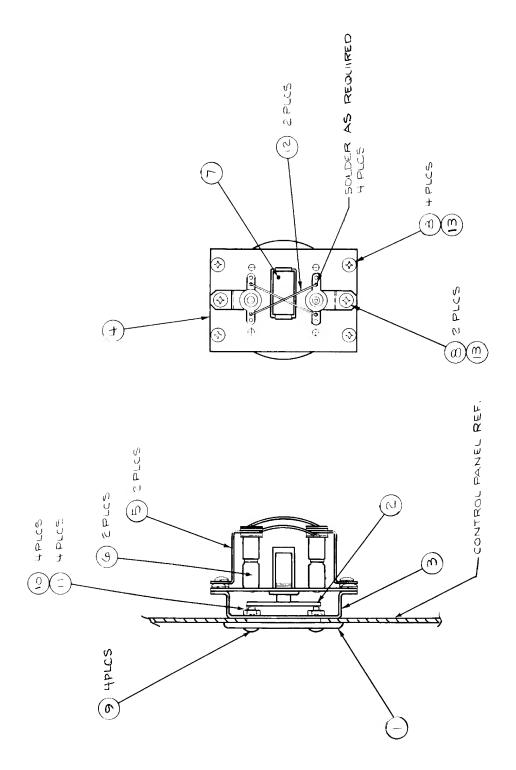


Figure 5-12 Start Button Assembly A007357-01 D

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Figure 5-12 Start Button Assembly Parts List

Item	Part Number	Qty.	Description
1 2 3 4 5 6 7 8 9 10 11 12 13	006530 -01 006535 -01 006532 -01 A006533-01 79-4317 70-11-47 62-020 72-1603 82-8808 75-918S 75-048 004577-19 75-046	1 1 1 1 2 2 1 6 4 4 4 2 6	Bezel Button Chassis Switch Mtg. Plate Assembly Lamp Socket Lamp Switch, Cherry, E68-50A Mach Screw, 6-32 x 3/16 Lg, Pan Hd, Phil. Screw, Button hd socket 8-32x ½ lg. Black Nut, 3-32 Washer, #8, Split-Lock Jumper Wire, Black Washer, Split-Lock #6

A Warner Communications Company

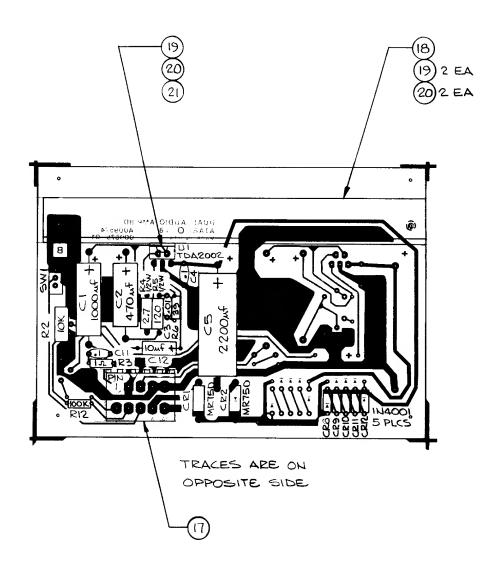


Figure 5-13 Single Audio Amplifier Assembly A009574-01



Figure 5-13 Single Audio Amplifier Assembly Parts List

Item	Part Number	Qty.	Description	
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22	009575-01 10-51P0 10-5390 11-52P7 11-5121 19-316103 24-250106 24-250477 24-250108 24-25028 27-250103 27-250104 31-MR75\(\mathcal{O}\) 31-IN4001 37-TDA2002V 69-004 78-58005 030184-01 72-1604C 75-056 78-16009 10-5104	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	P.C. Board Res, Carbon, 5%, ¼W, 1 OHM " " " 39 " " " 120 " Trimpot, 10K CAP, Electrolytic, 25V, 10uf " " 1000uf " " 2200uf " Ceramic, 25V .0luf " " .luf Diode MR75C Diode IN4001 Audio AMP, TDA2002V Switch, Slide Connector, 10-Position Heatsink Screw, P.H., Phil, #6-32 x ¼ Ig Cres Washer, Lock, Int Star #6 Silpad Res, Carbon, 5%, ¼W, 100K OHM	R3,10 R6,9 R4,7 R5,8 R1,2 C12, 13 C2,7 C1,6 C5,C10 C3,8 C4,9,11,14 CR1,2 CR3-12 U1,2 SW1 R11,R12

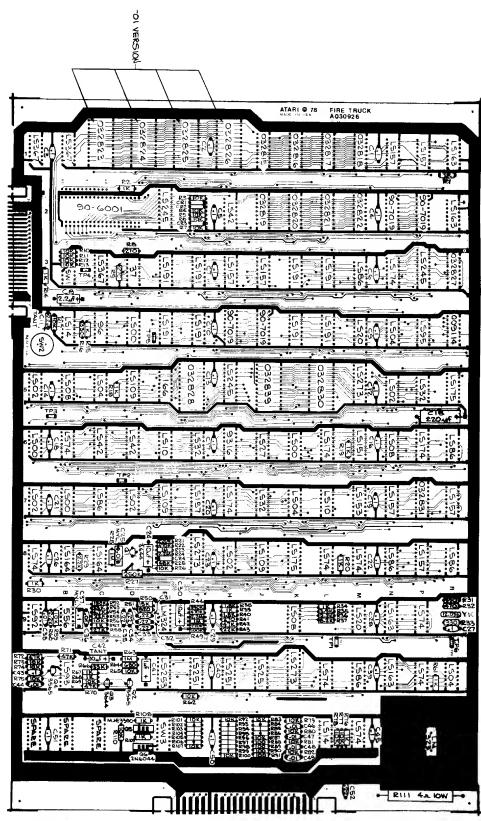


Figure 5-14 Fire Truck P.C.B. A030926-01 A



Figure 5-14 Fire Truck PCB Parts List -01 Version

Item	Part Number	Qty.				De	scr	ip ti on		
1	030927-01	1	P.C. I	BOARD						
2	10-5101	4			COMP.	5%.	ξW	100	МНО	R88-91
3	10-5101	3	11	11	11	11	11	270	11	R8,9,41
4	10-5331	2	11	64	11	11	11	330	11	R16,31
5	10-5351	2	1 11	11	t I	11	11	470	11	R32,33
6	10-5681	li	11	11	11	**	11	680	11	R64
7	10-5821	i	,,	11	11	11	11	820	11	R51
8	10-5102	17	.,	11	11	11	11	1 K	11	R1,2,4,15,18-20,30,
0	10-3102	''						110		34,39,57,61,67,68, 76,108,109
9	10-5182	2	11	11	11	11	**	1.8K	11	R38,40
10	10-5222	3	**	11	11	11	11	2.2K	11	R29,36,60
11	10-5392	1	11	11	11	11	11	3.9K	11	R35
12	10-5472	ì	11	11	11	11	11	4.7K		R54
13	10-5822	i	111	11	11	11	11	8.2K	11	R37
14	10-5103	47	11	11	11	11	11	10K	11	R3-7,10-13,17,26,56,
14	10-3103	1						_		59,62,65,69,73-75, 77-87,92-107,110
15	10-5153	1	11	11	11	11	11	15K	11	R50
16	10-5223	2	11	11	11	11	11	22K	11	R43,55
17	10-5273	1	11	11	tt	11	11	27K	11	R58
18	10-5333	2	11	11	11	11	11	33K	11	R53,66
19	10-5473	4	11	**	11	**	11	47K	11	R40,70-72
20	10-5683	1	11	11	11	11	11	68K	61	R25
21	10-5104	1	11	**	11	13	11	100K	11	R49
22	10-5154	1	11	11	**	11	11	150K	11	R52
23	10-5224	2	11	**	11	Ħ	n	220K	11	R21,48
24	10-5394	1	11	11	11	11	11	390K	11	R44
25	10-5474	2	11	Ft	**	11	11	470K	11	R22,45
26	10-5105	4	1 "	11	11	61	11	1M	11	R23,28,47,63
27	10-5225	2	RES	CAR.	COMP,	5%.	ZW	2.2M	11	R24,42
28	10-3223	_	,		•	•				•
29			ĺ							
30	19-315254	1	TRIMP	OT. 2	50K OH	M				R27
31	19-808W4P0	l ī			WOUND,		1. 4	OHM		R111
32	1,2000,1410	1 -	}				,			
33	21-101103	1	CAP.	MYLA	R, 100	ν.	.01u	f		C25
	1	1			R, 100).lu			C37
34 35	21-101104	1	CAP.,	rii La	in, 100		/ • I U	. *		



Figure 5-14 Fire Truck PCB

Parts List — 01 Version

į	Doub Nambon	?	Description	
Trem	Part Number	w.y.	pescription	
36	24-250105	<u>بــ</u>	V	C41
37	24-250226	, 1	: :	
8 8	24-250106	2	FIECTROLYTIC 2	C15
6 6	73067-43	-	• • • • • • • • • • • • • • • • • • • •	•
1	27-250103	3 7	, CER. DISC. 25V	C36, 38, 44, 46-49
42	.7	30	CAP., CER. DISC. 25V O.lut	26-29, 39, 40, 43,
43	27-250224	6	CAP., CER. DISC. 25V .22uf	C3P-35,52
44	29_010		TANTALUM 10V	CII .
5 £	29-046		CAP., TANTALUM 20V 10uf	C42
46	31-1N914	4	DIODE, 1N914	CR1-4
48	33-2N3644	12 1	STOR,	Ql,3
49	34-2N3565	2		92,4
21 2	34-ZN6044	<u>,</u>	TRANSISTOR NJE 3300	S (
52			7/1 600	N. AC VC 87
2 5	37-7/1500	n 1	•	AS. NS A7. D7. H8
2.7	37-74LS04	4	=	N4,C5,K7,R10
56	37-74LS08	w	=	B5,N6,K9
57	37-74LS10	2	= =	E6,L7
500	37_741.520	3 ^	" 74Ls20	M4 M9
60	37-74LS27	_,	=	J6
61	37-74LS32	ı w		P5,F6,J7
7 2	37-7/1.5/.9	۰-	" 74LS42	H2.C6.D6
46	37-741374	∞ (" 74LS7	B6,A8,L8,M8,P9,
`				L10,P10,M11
65	37-741586	- 6	" 741.592	M3,K5,C/,N8,R8,MI
67	37_7/1.592	_ ـ	=	BIO
5	37-74LS95	-		P4
\$	37-7496	- ,	" 7496	C4
70	37-74LS109	ω,	2	E7,J8,D5
71	37-74LS151	. 1	" 74LS15	¥ 8
73	37-74LS157	ж-	" 74LS157	N1, P1, H3, J3, F7, N7,
				R7, P8
74	37-74LS163	4	= =	R1,R2,N9,N10
' '	3/-/4LS164	2		F.5.00
77 6	3/- /4100			N3.H7.L6.P6
78	37_74LS175	o t	" 74LS]	R5,K8
79	37-74LS191	00 1		E3,F3,K3,L3,E4,F4
<u></u>			11.77	K4, L4
8	37-74LS245	, ω		£2,83,83
18	3/-/4LS251	ب ر	11 74LS251	E10, n10, J10
2	27 771 770	⊦ يب		M5,F8,K10
8 2	3/-/4132/3		7/15367	A1 B1 C3

 125 126 127 127 128 129	124	122	121	119	116 117	115	114	112	111	109	106 107 108	103 104 105	100 101 102	96 98 98	93 99 9	3883	æ æ	Item
032822-01	032821-01	032819-01	032818-01	032816-01	032831-01	032830-01	032829-01	032827-01	009114-01	90-6001	79-42040 90-102	020670-01 030868-01	78-06001 78-16005	72-1608C 75-016 75-056 75-916C	62-001 66-114PlT 66-118PlT	37-LM324 37-9316	37-556 37-LM323	Part Number
<u> </u>	, ,			-		ш	,	بر ب	1 4			2 6		2222		بـر مـر		Qy.
: 0	=	" " 3 LSB	::	" 2	ى	TAIL ROM 2	TAIL ROM 1	•	SYNC PROM	0	SOCKET, 40-PIN, MED. INSERTION CRYSTAL, 12.096 MHZ	TERMINAL, TEST POINT MOUNT, CONNECTOR	HEATSINK, LM323 SILPAD, LM323	SCREW, FAN HD. PH, #6-32x\strace LC, C WASHER, FLAT, #6 WASHER, LOCK, INT. STAN, #6 MUT, #6-32, CRES	SWITCH, SPST, MOM. SWITCH, SPST, X4, DIP SWITCH, SPST, X8, DIP	INTEGRATED CIRCUIT, LM324 INTEGRATED CIRCUIT, 9316	TIMER, 556 REGULATOR, LM323	Description
н2	1.2	J2 K3	¥ <u>F</u>	25	P7	15	J5	R _S	N2,P2,H4,J4 R4	C2	Y1 Y1	TP1-6		CRES	B3 E11	E9	В9	



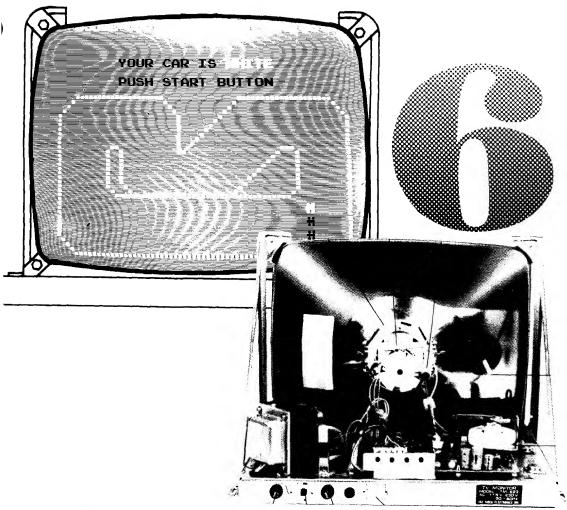
Figure 5-14 Fire Truck PCB
Parts List -02 Version

Item	Part Number	Qty.				De	sci	iption		
1	030927-01	1	P.C.	BOARD						
2	10-5101	4	RES.,	CAR.	COMP,	5%	ξW	100	OHM	R88-91
3	10-5271	3	11	11	11	11	11	270	11	R8,9,41
4	10-5331	2	H	11	11	11	11	330	11	R16,31
5	10-5471	2	11	11	11	11	11	470	11	R32,33
6	10-5681	1	11	11	Ħ	Ħ	11	680	11	R64
7	10-5821	1	11	**	**	11	17	820	11	R51
8	10-5102	17	11	†1	11	"	11	1K	*1	R1,2,4,15,18-20,30, 34,39,57,61,67,68, 76,108,109
9	10-5182	2	11	11	11	**	11	1.8K	11	R38,40
10	10-5222	3	11	71	11	11	***	2.2K	11	R29,36,60
11	10-5392	1	11	11	**	11	11	3.9K	11	R35
12	10-5472	1	11	11	17	11	11	4.7K	11	R54
13	10-5822	1	11	11	18	**	**	8.2K	11	R37
14	10-5103	47	11	(1	11	11	11	10K	11	R3-7,10-13,17,26,56, 59,62,65,69,73-75, 77-87,92-107,110
15	10-5153	1	11	11	11	11	11	15K	11	R50
16	10-5223	2	"	ff	f1	11	11	22K	11	R43,55
17	10-5273	1	11	11	11	11	11	27K	11	R58
18	10-5333	2	11	11	11	11	**	33K	**	R53,66
19	10-5473	4	11	11	11	**	11	47K	11	R40,70-72
20	10-5683	1	11	11	11	11	11	68K	11	R25
21	10-5104	1	11	11	11	11	11	100K	11	R49
22	10-5154	1	11	**	11	11	11	150K	11	R52
23	10-5224	2	11	11	11	**	11	220K	**	R21,48
24	10-5394	1	11	**	11	**	11	390K	11	R44
25	10-5474	2	11	11	11	11	11	470K	11	R22,45
26	10-5105	4	11	11	11	11	11	1M	11	R23,28,47,63
27 28 29	10-5225	2	RES.,	CAR.	COMP,	5%,	₹W	2.2M	17	R24,42
30	19-315254	1	TRIMPO	OT, 25	ок онг	1				R27
31 32	19-808W4P0	ī			OUND,		, 4	ОНМ		R111
33	21-101103	1	CAP.,	MYLA	, 1000	7 .(0]u	5		C25
34	21-101104	1	_		100		.1u			C37
35	21-101104	T	oar • ,	. II UAI	., 100		. <u> </u>			•



Item	Part Number	Qty.		Description
36	24-250105	بر ب	CAP., ELECTROLYTIC 25V luf	C41
38	24-250106	~ -	" 10u	C24,30
40 39	24-25022/	,_	CAP., ELECTROLITIC 25V 220uf	613
41	27-250103 27-250104	7 30	CAP., CER. DISC. 25V .Oluf CAP., CER. DISC. 25V O.luf	C36,38,44,46-49 C1-7,9,10,16-23,
				45,50,51,12-14
43	27-250224	o	25V	C31-35,52
42	29-010 29-046	- -	CAP., TANTALUM 10v 2.2uf CAP., TANTALUM 20V 10uf	C11 C42
6				CB1
44	31-IN9I4 33-2N3644	2 4	TRANSISTOR, 2N3644	Q1,3
49	34-2N3565	2		Q2,4
50	34-2N6044	_	" 2N6044	Q5
51	34-MJE3300	1	TRANSISTOR NJE3300	Q6
53	37-74LS00	4	INTEGRATED CIRCUIT, 74LS00	D4,A6,K6,B7
54	37-74LS02	S	3	A5,N5,A7,D7,H8
55	37-74LS04	4 (" 7/1 SOS	N4,C5,K7,R10
57	37-74LS10	v (E6.L7
58	37-74LS14	N3 1	=	B4,L11
59	37-74LS20	, 2	= =	M4, M9
<u>.</u>	37_74LS32	⊣ د	" 74LS32	P5.F6.J7
62	37-7437	р.	:=	
63	37-74LS42	, w	" /4LS42	H2,C6,D6
φ 4	3/-/463/4	0	:	L10,P10,M11
65	37-74LS86	6	" 74LS8	M3,R6,C7,N8,R8,
66	37-74LS92	·		Ay
6 5	3/=/4LS93	, ,	7/1995	DTG DTG
8 6	37-7/06		7496	5.1
70	37-74LS109	ω ⊦	=	E7,J8,D5
71	37-74LS151	1	" 74LS15	M6
72	37-74LS153	0 1	" " 74LS153	
Ç	3/=/#E313/	٥	, , , , ,	R7, P8
74	37-74LS163	4	: =	•
7.5	37-74LS164	, 2	= :	F5,400
776	37-7/1 517/	٠.	74LS	.H7.L6
78	37_74LS1 75	9 4	=	
79	37-74LS191	00		E3,F3,K3,L3,E4,F4,
	37 7/1 92/5	۵	" 74LS745	E2.F3.H5
	37_74L3243	U	" 74Ls	0.H10
2 8 ———	37_74LS253	, ر	" 7.1	ElO
81 82		ا د	/45	
80 81 83	37-74LS273	_	" 74LS273	M5,F8,K10

121 122 123 124 125 126 127 128 129	108 109 110 111 112 113 114 115 1116 1116 1117 1118	101 102 103 104 105	95 96 97 98 99	90 91 93	85 86 88 89	Item
032823-01 032824-01 032825-01 032826-01	99-6001 90-7019 009114-01 03827-01 038828-01 038829-01 032830-01 032831-01	78-16005 020670-01 030868-01 79-42040 90-102	72-1608C 75-016 75-056 75-916C 78-06001	62-001 66-114PlT 66-118PlT	37-556 37-LM323 37-LM324 37-9316	Part Number
		1 26 1	1 2222	ррр		थ्यु.
PROGRAM ROM 0 " " 1 " 2 " 2	CESSOR 1A-4 M PHA-NUM YFIELD 1 2	SILPAD, LM323 TERMINAL, TEST POINT HOUNT, CONNECTOR SOCKET, 40-PIN, MED. INSERTION CRYSTAL, 12 096 MHZ	SCREW, PAN HD. PH, #6-32x½ LG, C WASHER, FLAT, #6 WASHER, LOCK, INT. STAR, #6 NUT, #6-32, CRES HEATSINK, LM323	SWITCH, SPST, MOM. SWITCH, SPST, X4, DIP SWITCH, SPST, X8, DIP	TIMER, 556 REGULATOR, LM323 REGULATOR, LM323 INTEGRATED CIRCUIT, LM324 INTEGRATED CIRCUIT, 9316	Description
2252	1.1 C2 N2,P2,H4,J4 R4 R3 F5 F5 J5 J5	TP1-6	CRES	B3 E11	B9 E9 H6	



TV MONITOR SERVICING INFORMATION

This chapter provides servicing information taken from the Motorola and TEC service manuals. Each manual has been reprinted by permission of the respective monitor manufacturer.

Your game will include either the Motorola or TEC monitor, depending on their availability during production.

CAUTION -

No work should be attempted on any exposed monitor chassis by anyone not familiar with servicing procedures and precautions.

A. GENERAL INFORMATION

This manual contains information on the M5000/M7000 monitor series and the +5 volt logic power supply. The M5000 uses a 19-inch CRT and the M7000 uses a 23-inch CRT. All CRTs are of the magnetic deflection type with integral implosion protection.

All monitor power supplies are capable of producing both ± 73 and ± 12 volts regulated from either 115-volt or 230-volt AC input to the transformer primary. All monitor variations described herein require a composite video input signal.

-Note

This service manual refers to the Sky Raider Monitor only

Input and output connections for the monitors are made through a 12-pin connector plug located at the rear of the chassis. Inputs consist of composite video, audio, and 115/220 volt AC three-wire.

All monitors employ: four stages of video amplification, a two-stage sync separator, a two-stage vertical integrator, a four-stage horizontal sweep circuit, a three-stage vertical sweep circuit, a one-stage spot kill, a one stage blanking amplifier; and a regulated, full-wave bridge power supply.

Model Breakdown Chart

Model	Video Input	19" CRT	23" CRT
M5000-155	Composite	х	
M7000-155	Composite		Х

SAFETY WARNING -

CAUTION -

No work should be attempted on an exposed monitor chassis by anyone not familiar with servicing procedures and precautions.

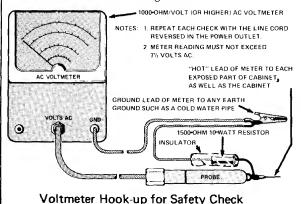
- Safety procedures should be developed by habit so that technicians rushed with repair work automatically take precautions.
- A good practice, when working on any unit, is to first ground the chassis and to use only one hand when testing circuitry. This will avoid the possibility of carelessly putting one hand on chassis or ground and the other on an electrical connection which could cause a severe electrical shock.
- 3. Extreme care should be used in handling the picture tube as rough handling may cause it to implode due to atmospheric pressure (14.7 lbs. per sq. in.). Do not nick or scratch glass or subject it to any undue pressure in removal or installation.

When handling, safety goggles and heavy gloves should be worn for protection. Discharge picture tube by shorting the anode connection to chassis ground (not cabinet or other mounting parts). When discharging, go from ground to anode or use a well-insulated piece of wire. When servicing or repairing the monitor, if the cathode ray tube is replaced by a type of tube other than that specified under the Motorola Part Number as original equipment in this Service Manual, then avoid prolonged exposure at close range to unshielded areas of the cathode ray tube. Possible danger of personal injury from unnecessary exposure to X-ray radiation may result.

4. An isolation transformer should always be used during the servicing of a unit whose chassis is connected to one side of the power line. Use a transformer of adequate power rating as this protects the serviceman from accidents resulting in personal injury from electrical shocks. It will also protect the chassis and its components from being

damaged by accidental shorts of the circuitry that may be inadvertently introduced during the service operation.

- 5. Always replace protective devices, such as fishpaper, isolation resistors and capacitors and shields after working on the unit.
- 6. Before returning a serviced unit, the service technician must thoroughly test the unit to be certain that it is completely safe to operate without danger of electrical shock. Do not use a line isolation transformer when making this test.



In addition to practicing the basic and fundamental electrical safety rules, the following test, which is related to the minimum safety requirements of the Underwriters Laboratories, should be performed by the service technician before any unit which has been serviced is installed in a game again.

A 1000-ohm-per-volt AC voltmeter is prepared by shunting it with a 1500-ohm, 10-watt resistor. The safety test is made by contacting one meter probe to any portion of the unit exposed to the operator such as the cabinet trim, hardware, controls, knobs, etc., while the other probe is held in contact with a good "earth" ground such as a cold water pipe.

The AC voltage indicated by the meter must not exceed 7½ volts. A reading exceeding 7½ volts indicates that a potentially dangerous leakage path exists between the exposed portion of the unit and earth ground. Such a unit represents a potentially serious shock hazard to the operator.

The above test should be repeated with the power plug reversed, when applicable.

Never reinstall a monitor which does not pass the safety test until the fault has been located and corrected.

Table 6-1 Motorola Monitor Electrical Specifications

	MODEL M5000-155	MODEL M7000-155			
PICTURE TUBE	19" measured diagonally (48.2 cm); 184 sq. inch viewing area (1188 sq. cm); 114° deflection angle; integral implosion protection; P4 phosphor standard	23" measured diagonally (58.4 cm); 282 sq. inch viewing area (1820 sq. cm); 110° deflection angle; integral implosion protection; P4 phosphor standard			
POWER INPUT	115/230 VAC, 110 Watts (nominal); 60 Hz provision for 230 VAC, 50 Hz				
FUSES	M5000-155, M7000-155—0.8A				
+73 VOLT SUPPLY	Electronically regulated over AC inputs from 103 VAC to 130 VAC, or 260 VAC to 260 VAC				
VIDEO INPUT	0.5 Volts to 2.5 Volts P/P maximum, composite for 50V at CRT				
RESOLUTION	500 lines at picture center				
LINEARITY	Within 3%, measured with standard EIA ball chart and dot pattern				

Table 6-1 Motorola Monitor Electrical Specifications

HIGH VOLTAGE	17KV (nominal)				
HORIZONTAL BLANKING INTERVAL	11 microseconds typical (includes retrace and delay)				
SCANNING FREQUENCY	Horizontal: 15,750 Hz±500 Hz; Vertical: 50/60 Hz				
ENVIRONMENT	Operating temperature: 10°C to 55°C (ambient) Storage Temperature: -40°C to +65°C Operating Altitude: 10,000 ft. maximum (3048 meters) Designed to comply with applicable DHEW rules on X-Radiation CSA certified for use in coin-operated amusements in a combustible enclosure UL listed under specification 1410 (electronic components)				
TYPICAL DIMENSIONS	14.11" H, 18.18" W, 14.83" D (35.8 x 46 x 37.6 cm)	16.72" H, 21.56" W, 16.18" D (42.4 x 54.7 x 41 cm)			

Specifications subject to change without notice.

B. SERVICE NOTES

Circuit Tracing

Component reference numbers are printed on the top and bottom of the three circuit cards to facilitate circuit tracing. In addition, control names are also shown and referenced on the schematic diagram in this manual.

Transistor elements are identified as follows: E—Emitter, B—Base, C—Collector.

Component Removal

Removing components from an etched circuit card is facilitated by the fact that the circuitry (copper foil) appears on one side of the circuit card only and the component leads are inserted straight through the holes and are not bent or crimped.

It is recommended that a solder extracting gun be used to aid in component removal. An iron with a temperature-controlled heating element would be desirable since it would reduce the possibility of damaging the circuit card foil due to over-heating.

The nozzle of the solder extracting gun is inserted directly over the component lead and when sufficiently heated, the solder is drawn away, leaving the lead free from the copper foil. This method is particularly suitable in removing multi-terminal components.

CRT Replacement

Use extreme care in handling the CRT, as rough handling may cause it to implode due to high vacuum pressure. Do not nick or scratch glass or subject it to any undue pressure in removal or installation. Use goggles and heavy gloves for protection. In addition, be sure to disconnect the monitor from all external voltage sources.

- 1. Discharge CRT by shorting 2nd anode to ground; then remove the CRT socket, deflection yoke and 2nd anode lead.
- Remove CRT from the front of the chassis by loosening and removing four screws, one in each corner of the CRT.

Adjustments

A non-metallic tool is recommended when performing the following adjustments.

Regulator Adjustment

Misadjustment of the +73 volt regulator or the horizontal oscillator may result in

the horizontal oscillator may result in damage to the horizontal output transistor or pulse-limiter diode. The following procedure is recommended to insure reliable operation.

- 1. Connect the monitor to an AC line supply; then adjust supply to 120 volts (240 volts in some applications).
- Apply test signal to proper input. Signal should be of same amplitude and sync rate as when monitor is in service.
- 3. Adjust HOR. SET coil L1 until display is stable.
- 4. Connect a DC digital voltmeter or equivalent precision voltmeter to the emitter of the regulator output transistor, Q17, or any +73 volt test point.
- 5. Adjust the 73V ADJUST. control, R93, for an output of +73 volts. *Do not* rotate the control through its entire range; damage to the monitor may result.
- 6. When adjustment is complete, the AC line supply can be varied between 103 and 130 volts AC to check for proper regulator operation. With the regulator operating properly, changes in display size should be negligible.

Horizontal Hold/Oscillator Adjustment

Adjust the core of HOR. SET coil L1 until the horizontal blanking lines are vertical or the CRT display is stable (synced).

Vertical Height/Linearity Adjustment

 Connect a test generator whose output is similar to the display signal normally used.

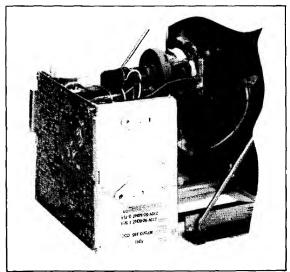


Figure 6-1 Motorola Monitor Circuit Board in Service Position

- 2. Rotate the vertical size control, R60, until the smallest display is obtained.
- Adjust the vertical linearity control, R64, until the top and bottom of the test pattern is equally spaced.
- Readjust R60 until the desired display height is obtained.
- 5. Readjust R64, if necessary, as in Step 2 above.

Focus Adjustment

The best overall focus of the display is obtained by adjusting the focus control, R42, for best focus at a point which is near the center and approximately 1/3 down from the top of the display.

Monitor Servicing

The monitor circuit board may be installed in a service position to provide easier access to the circuit foil when servicing the monitor (see Figure 6-1).

C. THEORY OF OPERATION

Power Supply

The power supplies are transformer-operated, full-wave, regulated supplies which maintain constant output voltages for input line variations of 103 volts AC to 130 volts AC, or 206 volts AC to 260 volts AC. Regulation of the output voltages is accomplished by using positive feedback through the integrated circuit reference amplifier.

+73 Volt Supply (See Figures 6-3, 6-4)

When the +73 volt supply attempts to increase, the voltage at pin 3 of IC1 will increase, while the voltage at pin 2 remains constant due to D20. The increasing voltage at pin 3 will cause the output voltage of the reference amplifier (pin 6) to increase the forward bias of Q19. The collector voltage of Q19, forward bias of Q18, and the base current of Q17 will all decrease. The resultant proportional increase of Q17 collector-to-emitter voltage will cancel the attempted output voltage increase.

When the +73 volt supply bus attempts to decrease; the voltage at pin 3 of IC1 will decrease while the voltage at pin 2 remains constant. The decreasing voltage at pin 3 will cause the reference amplifier output voltage at pin 6 to decrease the forward bias of Q19. The collector voltage of Q19, the forward bias of Q18 and the base current of Q17 will increase. The collector-to-emitter voltage of Q17, which is in series

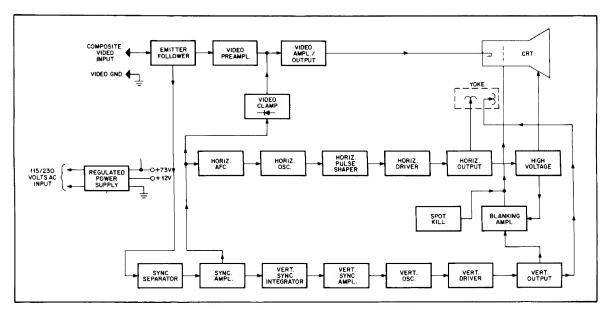


Figure 6-2 Motorola Monitor Block Diagram

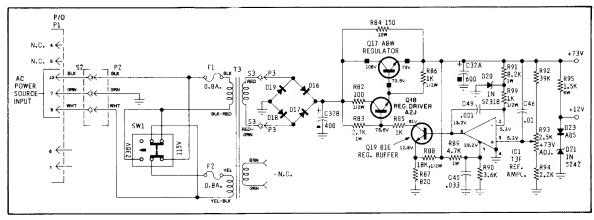


Figure 6-3 +73 Volt Supply Circuit

with the output, will decrease proportionally to the attempted decrease in the outbut bus.

Resistor R84 shunts a portion of the output current around Q17 so less power is dissipated within the device. Resistor R82 is the current-limiting resistor for Q18, and R86 controls the leakage current of Q17. Resistors R83 and R85 are the collector load for Q19, and R88 and R87 provide an emitter voltage for Q19 within the range of IC1's output voltage variations. Capacitor C45 filters high frequency variations from the voltage at pin 7 of IC1, and C49 is a Miller-effect capacitor which eliminates instability.

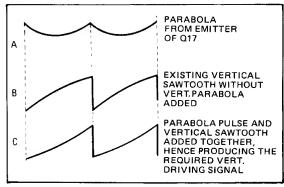


Figure 6-4 Motorola Monitor Vertical Drive Waveform

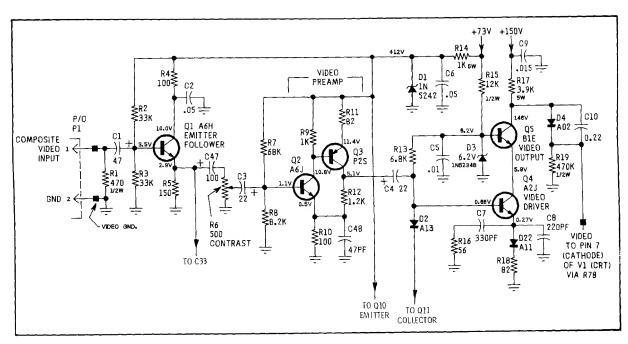


Figure 6-5 Motorola Monitor Video Amplifiers and Output Circuit

Capacitor C32A filters horizontal frequency variations from the output bus.

Resistor R91 provides bias current for D20, and the value of R99 presents an impedance from pin 2 of IC1 to AC ground (through D20). Capacitor C46 couples high frequency voltage variations, which occur at the output bus, back to pin 3—preventing oscillations for proper operation of the reference amplifier. Resistors R92, R93, and R94 provide voltage division such that the adjustment of R93 can be set equal to the voltage of pin 2 of IC1. Resistor R95 provides bias current for D21 and also provides the +12 volt output. Diode D23 is necessary to temperature-compensate for variations within D21. Capacitor C32B filters AC variations from the output of the full-wave bridge.

Video Amplifiers and Output (See Figure 6-5)

The composite video signal is coupled to the emitter-follower Q1 through the input connector P1 and capacitor C1. Transistor Q1 is a buffer stage which matches the impedance of the signal source to the video preamplifer and the sync separator stages. Resistor R1 is a terminating resistor for the video signal source, and resistors R2, R3, R4, and R5 form the biasing network for the stage. Capacitor C2 bypasses higher video frequencies to ground. The

composite video signal is coupled from the emitter of Q1 to the sync separator Q10 through C33 and to the contrast control R6 through C47.

The contrast control varies the amplitude and couples the composite video signal to the base of Q2 through capacitor C3. Transistors Q2 and Q3 are complimentary, direct-coupled, common emitter amplifiers. The voltage gain (approximately 12) of the preamplifier stage is controlled by the feedback arrangement of R9, R10, R11, and R12. Resistors R7 and R8 provide the base bias voltage for Q2. Capacitor C48 is used for high-frequency peaking.

The output of the video preamplifier stage is coupled to the video output stage through capacitor C4. Diode D2 clamps the video signal to approximately +0.7 volts (DC restoration) when a sync pulse turns on the sync amplifier Q11. The video output stage is connected in a cascade configuration. Transistor Q4 is a common emitter amplifier and Q5 is connected in a common base arrangement. Capacitors C7, C8, and resistor R16 are used for highfrequency compensation, and resistor R18 controls the gain of the stage to approximately 47. Diode D3 maintains the base of Q5 at +6.2 volts, while capacitor C5 filters the video signal variations from the base voltage. Resistor R13 provides a DC bias path for D2, and R19 and D4 are used to limit the current through the CRT.

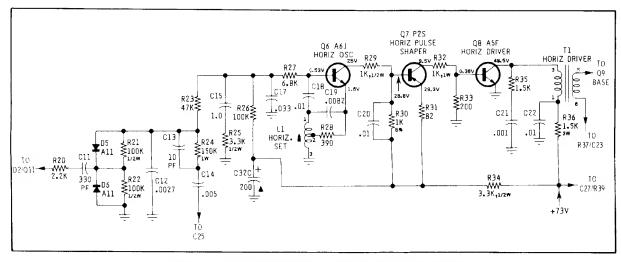


Figure 6-6 Motorola Monitor Horizontal Deflection Circuit

Capacitor C10 AC-couples the video from the collector of Q5 to the cathode of the CRT if D4 turns off due to high beam currents. Resistor R17 is the collector load for Q5, and R15 provides the bias current for the zener diode D3. Capacitors C9 and C6 filter video frequencies from the +150 volt and +12 volt supplies. Resistor R14 and zener diode D1 are used to supply +12 volts for Q1, Q2, and Q3.

D. HORIZONTAL DEFLECTION CIRCUITS (See Figure 6-6)

Phase Detector (See Figure 6-7)

The phase detector consists of two diodes (D5 and D6) in a keyed clamp circuit. Two inputs are required to generate the required output, one from the horizontal sync amplifier, Q11, and one from the horizontal output circuit, Q9. The required output must be of the proper polarity and amplitude to correct phase differences between the input horizontal sync pulses and the horizontal time base.

The horizontal output (Q9) collector pulse is integrated into a sawtooth by R24 and C12. During horizontal sync time, diodes D5 and D6 conduct, which shorts C12 to ground. This effectively clamps the sawtooth on C12 to ground at sync time. If the horizontal time base is in phase with the sync (waveform A), the sync pulse will occur when the sawtooth is passing through its AC axis, and the net charge on C12 will be zero (waveform B). If the horizontal time base is lagging the sync, the sawtooth on C12 will be clamped to ground at a point negative from the AC axis. This will result in a positive DC charge on C12 (waveform C). The positive polarity

causes the horizontal oscillator to speed up and correct the phase lag. Likewise, if the horizontal time base is leading the sync, the sawtooth on C12 will be clamped at a point positive from its AC axis. This results in a net negative charge on C12 which is the required polarity to slow the horizontal oscillator (waveform D).

Components R23, C15, R25 and C17 comprise the phase detector filter. The bandpass of this filter is chosen to provide correction of horizontal oscillator phase without ringing or hunting. Capacitor C13 times the phase detector for correct centering of the picture on the raster.

Horizontal Oscillator

The horizontal oscillator employs the principles of the Hartley-type oscillator. Its operating frequency is sensitive to its DC base input voltage, thus permitting the frequency of the oscillator to be varied by the output voltage of the phase detector. The main frequency-determining components are L1, C19, and R28. The oscillator operates as a switch being biased alternately into saturation and cut-off. The initial forward starting bias is supplied via R26.

Horizontal Pulse Shaper and Driver

The horizontal pulse shaper Q7 serves as a buffer stage between the horizontal oscillator and driver. Capacitor C20 and resistor R30 combine to shape the input waveform to the required duty cycle of 50%, which is necessary to drive the horizontal output stage.

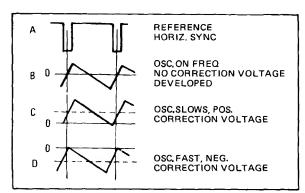


Figure 6-7 Motorola Monitor Horizontal Deflection Waveforms

The horizontal driver Q8 operates as a switch to driving horizontal output transistor Q9 through T1. Because of the low impedance drive and fast switching times, very little power is dissipated in Q8.

Resistor R35 and capacitor C21 provide damping to suppress ringing in the primary of T1 when Q8 goes into cut-off. Resistor R36 is used for limiting current in the collector of Q8, and C22 filters the horizontal frequency variations from the DC side of the transformer primary.

Horizontal Output (See Figure 6-8)

The secondary of T1 provides the required low drive impedance for Q9. Resistor R37 limits current in the base of Q9, while capacitor C23 provides additional reverse bias to keep Q9 turned off during the horizontal retrace pulse. Transistor Q9 operates as a switch which once each horizontal time period connects the supply voltage across the parallel combination of the horizontal deflection yoke and the primary of T2. The required sawtooth deflection current through the horizontal yoke is formed by the L-R time constant of the yoke and output transformer primary. The horizontal retrace pulse charges C27 through D8 to provide operating voltage for G2 of the CRT. Momentary transients at the collector of Q9, should they occur, are limited to the voltage on C27, since D8 will conduct if the collector voltage exceeds this value.

The damper diode D7 conducts during the period between retrace and turn-on of Q9 to reduce retrace overshoot; capacitor C28 is the retrace tuning capacitor. Capacitor C25 blocks DC from deflection yoke. Components R38 and C26 are damping components for the width and linearity coils. Capacitor C32D is charged through D10, developing the video output supply voltage.

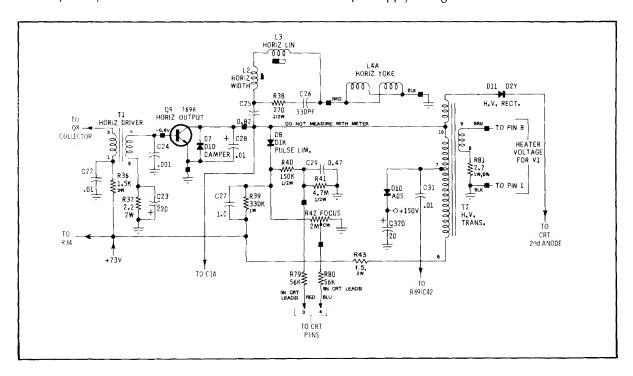


Figure 6-8 Motorola Monitor Horizontal Output Circuit

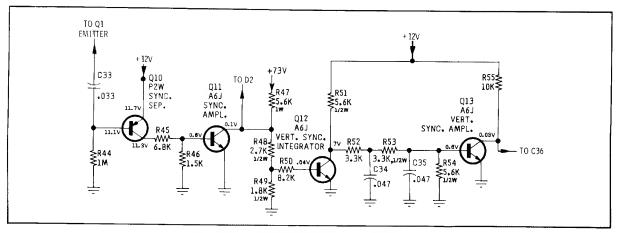


Figure 6-9 Motorola Monitor Sync Circuit

Sync Circuits (See Figure 6-9)

The video signal is coupled from the emitter of Q1 to the base of Q10 through C33. The negative-going sync tips turn on Q10 and are clamped to the value of the base voltage due to the base-emitter diode junction. The video information within the composite video signal, however, is less negative and Q10 remains off between each sync tip. Therefore, the waveform at the collector of Q10 will contain only the composite sync pulse information.

Resistors R45 and R46 provide base bias for Q11. The composite sync pulses are amplified and inverted by Q11 where they are coupled to the vertical sync

integrator Q12, the horizontal phase detector, and the video clamp diode D2. Resistors R47, R48, and R49, are the collector load for Q11, and also provide base bias for Q12. Resistor R50 limits current through the base-emitter junction of Q12, and R51 is its collector load. Components R52, C34, R53, C35, and R54 form a double integrator which removes the horizontal pulses from the composite sync signal, leaving the vertical pulses to be amplified by Q13 and coupled to the vertical oscillator.

Vertical Oscillator and Output (See Figure 6-10)

The vertical oscillator is a relaxation oscillator and operates at a free-running frequency that is set by

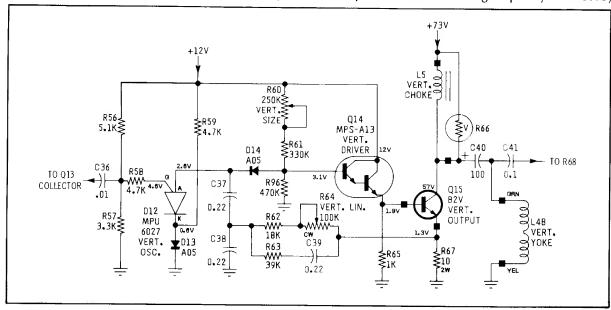


Figure 6-10 Motorola Monitor Vertical Oscillator Circuit

the value of resistors R56 and R57. The series combination of C37 and C38 charges through D14, R61, and R60, until D12 turns on. This occurs when the anode voltage of D12 exceeds the gate voltage by approximately 1.0 volt. When D12 conducts, C37 and C38 are discharged to nearly zero volts; then D12 turns off and the cycle repeats. The value of R61 and the setting of R60 determines the amplitude of the waveform.

Diode D14 provides a small incremental voltage above ground to overcome the forward base-emitter drop of Q14; D13 provides temperature compensation for the output stage. Resistor R96 provides a constant oscillator load for variations in input impedance of Q14. Transistor Q14 is an emitter-follower used to transform the high impedance drive sawtooth to a low impedance drive for Q15.

The vertical choke L5 acts as a current source during linear scan time and provides a high-voltage pulse to aid retrace when Q15 shuts off. To limit this pulse to a safe value, a varistor, R66, is connected across the choke.

Since the impedance of the choke decreases when the collector current of Q15 increases, severe vertical non-linearity will result unless some compensation is employed.

Resistors R64 and R62 couple the emitter voltage of Q15 to the junction of C37 and C38. This path is resistive, and the waveform coupled back will be integrated by C38. This results in a pre-distortion of the drive sawtooth. This is done to compensate for the non-linear charging of C37, C38 and the changing impedance of C5. An additional feedback path through R63 and C39 serves to optimize the drive waveshape for best linearity. Capacitor C40 couples the signal to the vertical yoke winding and blocks DC.

Spot Kill (See Figure 6-11)

The spot kill circuitry is used to reduce the effect of the electron beam concentrating on one area of the CRT after the monitor is turned off. The circuitry is accomplished by raising the arm of potentiometer R73 to the +150 volt level and, therefore, increasing the brightness to maximum to dissipate the high-voltage charge that normally remains in the CRT.

When the monitor is operating, transistor Q20 is on and its collector is near zero volts. Capacitor C44 charges through the base-emitter junction of Q20 and R97. Resistor R72 provides the base bias voltage required to keep Q20 on. When the monitor is turned

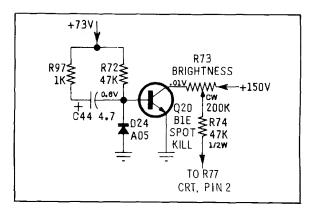


Figure 6-11 Motorola Monitor Spot Killer Circuit

off, the falling +73 volts is coupled to the base of Q20 to turn off the transistor causing its collector voltage to rise to approximately +150 volts. Diode D24 prevents the negative voltage swing at the base of Q20 from exceeding the reverse voltage rating of the transistor.

Blanking Amplifier (see Figure 6-12)

The blanking amplifier combines both the vertical and horizontal retrace pulses to turn off the electron beam in the CRT once every horizontal line and once every vertical field.

Capacitor C41 couples the vertical retrace pulses and capacitor C31 couples the horizontal retrace pulses to the blanking amplifier. Resistor R68 determines the amplitude of the vertical pulses, while R69 determines the amplitude of the horizontal pulses. Capacitor C42 bypasses R69 to couple the leading and trailing edges of the horizontal retrace pulses to the amplifier. Resistor R70 allows C41 to discharge when the retrace pulses swing below zero volts. Diode D15 prevents the retrace overshoot from exceeding the reverse voltage rating of Q20. Resistor R71 permits Q20 to turn off between retrace pulses, while R75 and R76 provide the collector voltage for Q20. Capacitor C43 couples the blanking pulses to the control grid of the CRT.

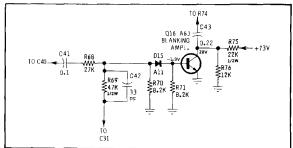


Figure 6-12 Motorola Monitor Blanking Amplifier Circuit

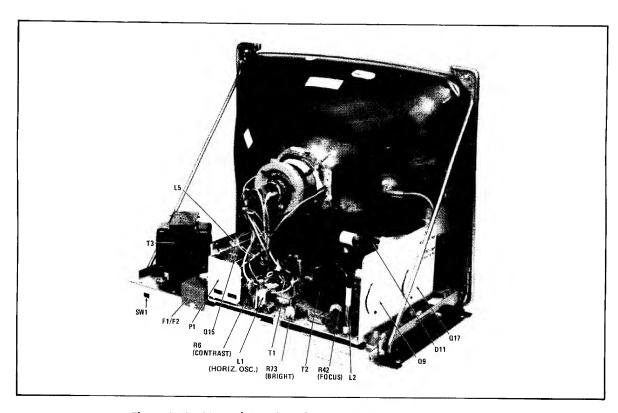


Figure 6-13 Motorola Monitor Chassis Rear View —Component Location

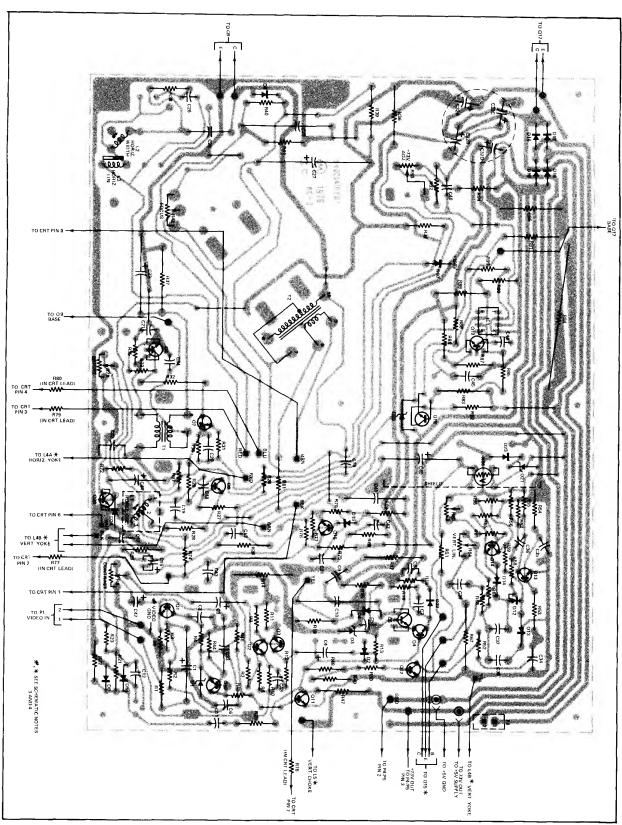


Figure 6-14 Motorola Monitor Circuit Board Detail—Solder View

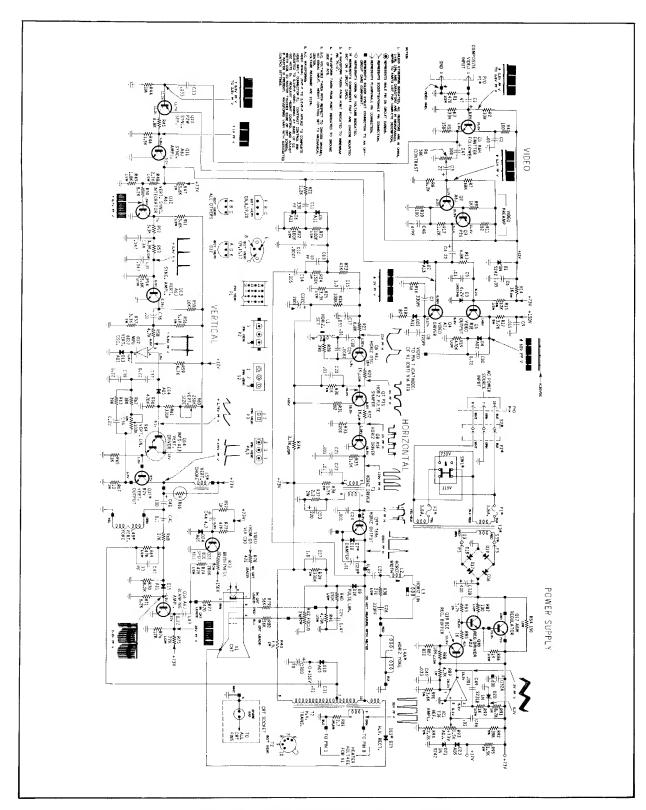


Figure 6-15 Motorola Monitor Schematic Diagram

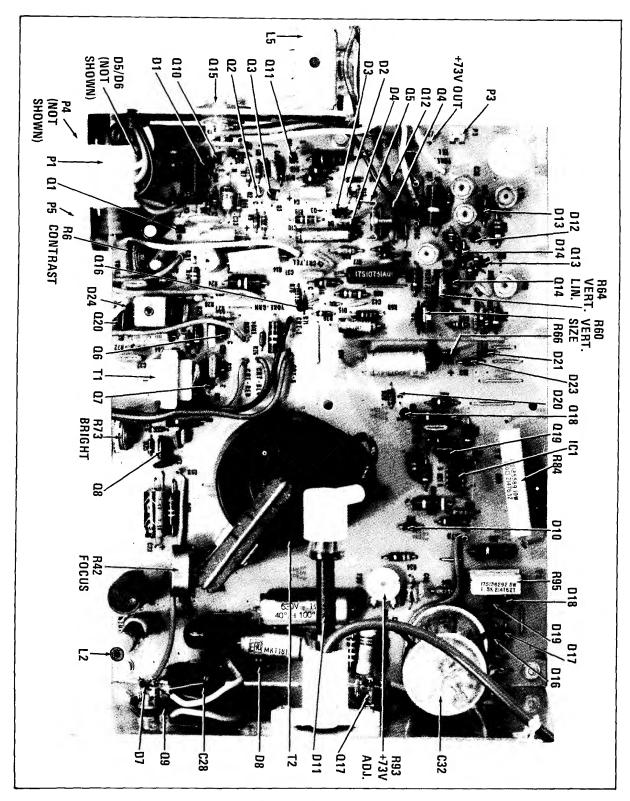


Figure 6-16 Motorola Monitor Circuit Board Detail—Component Location

Table 6-2 Motorola Replacement Part Numbers

DESCRIPTION
.01, 10%, 250V; Poly.
20/200, 400/125, 600/100,
200/50; Lytic
.033, 10%, 160V; Poly.
.047, 10%, 250V; Poly.
.01, +80–20, Z5V, 50V;
Cer. Disc.
0.22, 10%, 250V; Poly.
100, 63V; Lytic
0.1, 20%, 400V; Mtlz.
Poly.
0.33, 10%, N150, 500V;
Cer. Disc.
0.22, 10%, 250V; Poly.
3 4.7, 100V; Lytic
.033, 10%, 250V; Poly.
.01, +80-20, Z5V, 100V;
Cer. Disc.
3 100, 10V; Lytic
47pf, 10%, N750, 100V;
Cer. Disc.
.001, 10%, X5F, 500V;
Cer. Disc.
D: 1 CII: -7
B Diode, Silicon, Zener;
IN5242
3 Diode; A13I Diode, Silicon, Zener;
IN5234B
Rectifier, Silicon; 91A02
1 Diode; A11
Diode, Damper; D1D
Diode, Pulse Lim; D1K
Rectifier, Silicon; 91A05
Rectifier, H.V., D2Y
Vert. Osc.; MPU6027
Rectifier, Silicon; 91A05
1 Diode; A11
Rectifier, Silicon; 91A05
Diode, Silicon, Zener; 1N5231B
B Diode, Silicon, Zener; 1N5242
1 Diode; A11
Rectifier, Silicon; 91A05

Table 6-2 Motorola Replacement Part Numbers

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
Fuses:			R60	18D25245A29	Vert. Size; 250K
F1, F2	65S138269	Fuse, 0.8A-250V	R64	18D25245A31	Vert. Lin.; 100K
			R66	6S10201A04	Varistor, 1 ma, 120V, 0.5W
Integrated			R73	18D25245A28	Control, Brightness; 200K
IC1	51S10732A01	Ref. Ampl.; T3F	R84	17S135589	150, 10%, 10W
			R93	18D25245A21	Control, +73V out Adj.;
Coils/Chok			ł		2.5K
L1	24C25448A01	Coil, Horiz. Osc.	R95	10731A03	1.5K, 10%, 5W
L2 L3	24D25603A09	Coil, Horiz. Width	ł		
L4	24D25248A14 24D25261A09	Coil, Horiz. Lin.	Switches:		
L 4	24D23201A09	Coil, Defl. (M5000-155, M5010-155)	SW1	40S10624A07	Switch, Slide; D.P. D.T.
L4	24D25261A10	Coil, Defl. (M7000-155,	Transform	Arc.	
		M7010-155)	T1	25D25221A05	Horiz.Driver
L5	25D25221C12	Choke, Vertical	T2	24D25240B23	H.V. Transformer
			T3	25D25239B20	Transformer, Power
Transistors			1 "	23023233020	(M5010-155, M7010-155)
Q1	48S137171	Emitter Follower; A6H	T3	25D25239B30	Transformer, Power
Q2	48S137172	Video Pre-Ampl.; A6J		23023233050	(M5000-155, M7000-155)
Q3	48S137127	Video Pre-Ampl.; P2S			(5300 155,, 300 155,
Q4	48S134952	Video Driver; A2J	Misc. Elect	trical Parts:	
Q5	48S137476	Video Output; B1E	V1	96S241A01	19"-CRT; Type 19VARP4
Q6	48S137172	Horiz. Osc.; A6J	į		(M5000/M5010)
Q7	48S137127	Horiz. Pulse Shaper; P2S	V1	96S10848A01	23"-CRT; Type
Q8	48S137093	Horiz. Driver; A5F	}		M22VATP4 (M7000/
Q9	48S137570	Horiz. Output; B2L	}		M7010)
Q10	48S137173	Sync Separator; P2W	}		
Q11	48\$137172 48\$137172	Sync Ampl.; A6J	Mechanica	al Parts:	
Q12	48\$137172	Vert. Sync Integrator; A6J	}	9B25456A01	Block, Fuse (F1, 2)
Q13	48\$137172 48\$137630	Vert. Sync Ampl.; A6J	}	42D25158C01	Clamp, Defl. Coil
Q14 Q15	48S137639 48S137596	Vert. Driver; MPS A13	ļ	26S10251A08	Heat Sink (Q5)
Q15 Q16	48S137172	Vert. Output; B2V	P1	15S10183A69	Housing, Connector;
Q10 Q17	48S137368	Blanking Ampl.; A6J Regulator; A8W	[Female (12-Contact,
Q18	48S134952	Reg. Driver; A2J	1		Less Contacts)
Q19	48S137476	Reg. Buffer; B1E	1	39S10184A67	Contact, Plug; 5 Req'd
Q20	48S137476	Spot Kill; B1E	Ì		M5000/M7000, 9 Req'd;
Q_0	100 157 170	Spot Kiii, Die			M5010/M7010
Resistors/	Controls:		P2	15S10183A82	Housing, Connector;
		cial resistors are listed. Use	1		Male (3-Contact, Less
		lering standard values of		45040402404	Contacts), M5000/M7000
	tors up to 2 watts		P2	15S10183A81	Housing, Connector;
R6	18D25245A27	Control, Contrast; 500	ĺ		Female (3-Contact, Less
R14	17S135204	100, 10%, 5W	1	2001010111	Contacts), M5010/M7010
R17	175133204 17S10731A01	3.9K, 5%, 5W	1	39S10184A67	Contact, Plug; 3 Req'd
R36	17S10731A01	1.5K, 10%, 3W	D2	20510506425	for P2
R42	18D25218A14	Control, Focus; 2M	P3	28S10586A35	Header, Connector; 2-Contact
	.0525210/114	23/100/j 100d3, 2111			2 Contact

 Table 6-2
 Motorola Replacement Part Numbers

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
P4, P5	15S10183B12	Housing, Connector; Female (3-Contact, Less		14B25459A01	Insulator, Fuse Cover (F1, 2)
		Contacts) M5010/ M7010		14A562353	Insulator, Mica (Q9, Q15, Q17)
	39S10184A84	Contact, Plug; 3 ea. Reg'd for P5, M5010/		14C25230A01	Insulator, Molded (On D11 Body)
S2	15S10183A81	M7010 Housing, Connector;		14S10157A30	Insulator, Nylon (2- Req'd.); Mtg. P.C. Board
J.,	13310103/101	Female (3-Contact, Less Contacts), M5000/M7000		14S10550A02	Insulator, Transistor Cover (Q9, Q15, Q17)
S2	15S10183A82	Housing, Connector; Male (3-Contact, Less Contacts), M5010/M7010		3S136050	Screw, Tpg; 6-20x½ CLU Pan (Mtg. Q9, Q15, Q17 and D11 Socket)
	39S10184A64	Contact, Receptacle; 3 Reg'd. for S2		9D25470A01	Socket, CRT; Incl's. R77, R78, R79, R80
S3	15S10183A94	Housing, Connector; Female (2-Contact, Less		9D25201A01	Socket, H.V. and CRT Anode
	39S10184A72	Contacts) Contact, Receptacle;		9C63825A03	Socket, Power Transistor Q9, Q15, Q17)
	330101011012	3 Req'd. for S3		41D65987A01	Spring Special; CRT Aquadag Gnd.

TEC VIDEOELECTRONICS INC. SERVICE MANUAL

A. GENERAL

TM-600 and TM-623 is a television monitor for video games. It is designed for operation either from a power supply of 115 volts/50–60 Hz AC or 230 volts/50–60 Hz AC. The complete monitor incorporates a picture tube, an integrated circuit, 20 silicon transistors, 18 silicon diodes, 2 germanium diodes, and a high-voltage selenium diode.

This model is equipped with 5V/3A power supply for the operation of the TTL control board and operation double-pulse-type AFC circuit to obtain a stable picture.

B. SPECIFICATIONS

Power Supply Input

115 volts/230 volts 50-60 Hz ±10%

Power Consumption

60 watts

Video input

0.5 volts composite P/P for 100 volts 2.5 volts P/P maximum Sync negative at input

Picture Tube

19" (500 mm), 114° deflection for Model TM-600 23" (584.2 mm), 114° deflection for Model TM-623 Integral implosion protection

High Voltage

18 KV nominal at 0 microamperes beam current

Horizontal Retrace Time

12 microseconds maximum

Resolution

500 lines minimum at picture center

Scaning Frequency

Horizontal:15.750 Hz ±500 Hz Vertical: 50–60 Hz

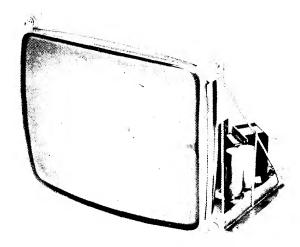
Tone Burst Amplifier

5 watts peak output with TTL drive at nominal line, fully adjustable. 4 watts peak output at low line.

Environment

Operation: Maximum ambient temperature 50°C

Storage: Temperature range from -40°C to +65°C



Model TM-600 and TM-623 Monitors

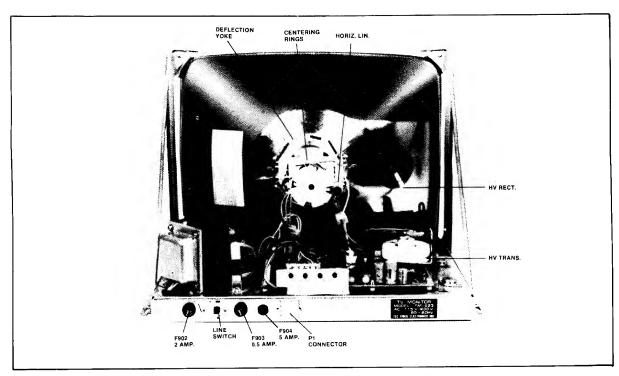


Figure 6-17 TEC Monitor Chassis, Rear View

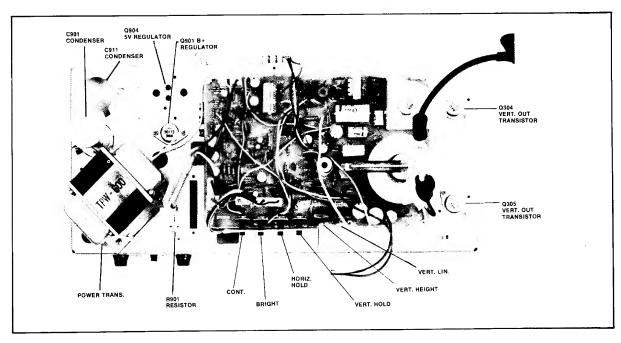


Figure 6-18 TEC Monitor Chassis, Top View

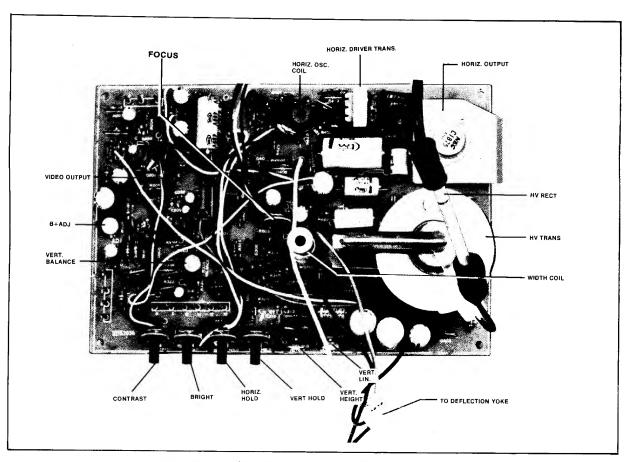


Figure 6-19 TEC Monitor Printed Circuit Board, Top View

Table 6-3 TEC Monitor Replacement Parts Numbers

Ref. No.	Part No.	Description		Ref. No.	Part No.	Description	
Electric PCB1	cal Parts: 2215303600	Main PCB		Q303	5300500201	MPS9700U or MPS834	Vert Amp
A801	485TM60003	CRT PCB		Q304 Q305	4310400030	2SC1106 or 2N6307	Vert Output
Transis Q200	tor and IC: 5310500202	MPS9700T	1st Video Amp	Q400	5310500202	MPS9700T or MPS834	Phase Inv
Q201	5310500261	or MPS834 MPS9750T	2nd Video Amp	Q401	5310500202	MPS9700T or MPS834	Horiz Osc
Q202	5310500410	or MPS4356 2N6558 or MPSU-10	Video Output	Q402	5310500410	2N6558 or MJE9742 or 2N4354	Horiz Amp
Q301	5310500261	MPS9750T or MPS4356	Sync Separator	Q403	5310400040	2SC1875 or MJ205	Horiz Output
Q302	5310500201	MPS9700U or MPS834	Vert Osc	*Q901	5310400030	2SC1106 or MJ3430	Power Regulator

Table 6-3 TEC Monitor Replacement Parts Numbers

Ref. No.	Part No.	Description		Re No	Part No	Description
Q902	5310500410	2N6558	Regulator Amp	T40	1 589514015	TLN-506BX Horiz Osc
	r 5310500070	MPS-U04	D (T40	2 589518012	TLN-519 Horiz Drive
Q903	5310500280	LM1796 or MPS-D01	Reference Amp	* T40	3 5 8 9517 0 17	TFB-1006AS F.B.T.
Q904	5310500450	MJ2955	5V Regulator	* T90	1 589519021	TPW-600 Power Trans
CRT ar	nd Diode:			Res	stors	
* V801	5380000060	500SB4	CRT	R20	1 RD-4L471J	470 ohm J ¼ W
D203	5340200280	MR9712	Silicon Diode	R20	2 RD-4L223J	22 K ohm J ¼ W
		or 1N4004	L. V. Rectifier	R20	3 RD-4L563J	56 K ohm J ¼ W
D204	5340200430	IN4148	Silicon Diode	R20	4 RD-4L471j	470 ohm J ¼ W
Dage	F2.40200.420	or IN4002	Blanking Clip	R20	5 RD-4L332J	3.3 K ohm J 1/4 W
D205	5340200430	IN4148 or IN4002	Silicon Diode Blanking Clip	R20	6 RD-2L823J	82 K ohm J ½ W
D206	5340200430	IN4148	Silicon Diode	R20	7 RD-4L560J	56 ohm J ¼ W
	33 10200 130	or IN4002	Blanking Clip	R20	8 RD-4L102J	1 K ohm J ¼ W
D207	534020280	MR9712	200V Rect	R21	0 RS-029562J	5.6 K ohm J 2 W
		or IN4004		R21	5 RD-42101J	1 K ohm J ¼ W
D301	5340200260	MR-9701	Rectifier Silicon	* R21	6 RD-4L101J	100 ohm J ¼ W
D 101			Diode	* R21	7 RD-4L470J	47 ohm J ½ W
D401	5340100040	AA143	Phase Det	R21	8 RD-4L223J	22 K ohm J ¼ W
D402	5340100040	AA143	Phase Det	R21	9 RD-4L563J	56 K ohm J ¼ W
D403	5340200300	MR9722	Damper	R22	0 RD-4L102J	1 K ohm J ¼ W
*D404	5340400120	TV20-2K80J or HS30/lb	H.V. Rectifier	R22	1 RD-4L102J	1 K ohm J ¼ W
D801	5340200290		400V Postifior	R22	2 RD-2L102J	1 K ohm J ½ W
D901	5340200290	MR9713	400V Rectifier Rectifier	R22	3 RD-2L102J	1 K ohm J ½ W
D 301	3340200270	MR9704 or IN4005	Silicon Diode	R22	4 RD-2L122J	1.2 K ohm J 1/2 W
D902	5340200270	MR9704	Rectifier	* R22	6 RS01P101J	100 ohm J 1 W
		or IN4005	Silicon Diode	R22	7 RD-2L123J	12 K ohm J 1/2 W
D903	5340200270	MR9704	Rectifier	R22	8 RD-2L105J	1.5 K ohm J ½ W
		or IN4005	Silicon Diode	R22	9 RD-4M681J	680 ohm J ¼ W
D904	5340200270		Rectifier	R30	2 RD-4M331J	330 ohm J ¼ W
D000	F2.407.00220		Silicon Diode	R30	3 RD-4L562J	5.6 K ohm J ¼ W
D906	5340300220 or 5340300310	IN5858A IN6002A	Zener Diode	R30	4 RD-4M102J	1 K ohm J ¼ W
D907\				R30	8 RD-4M104J	100 K ohm J ¼ W
D908	5340200690	MDA970-1	Rectifier	Bao	0 DD 44455T	1 5 A4 about 1/ AA/
D909	ſ	1415/13/0-1	Rectifier	R30		
D910ノ				R31		3.3 K ohm J ¼ W
	and Trans:			R31		56 K ohm J ¼ W
*L401	589515015	TDY1005	D.Y. Coil	R31		1.8 K ohm J ¼ W
L402	589512015	HCH1005	Horiz Choke	R31		15 K ohm J ¼ W
1.400	E00E400+0	1100 00-	Coil	R31		18 K ohm J ¼ W
L403	589512012	HC2-035	Choke Coil	R31		20 K ohm J ¼ W
L404	589512012	HC2-035	Choke Coil	R31		33 K ohm J ½ W
L405	589514013		Width Coil	R32		100 K ohm J ¼ W
L406	589514016	LH-15J54	Lin Coil	R32	0 RD-4L124J	120 K ohm J ¼ W

Table 6-3 TEC Monitor Replacement Parts Numbers

Ref.			Ref.			
No.	Part No.	Description	No.	Part No.	Descrip	otion
R322	RD-4L224J	220 K ohm J 1/4 W	R904	RD-2L123J	12 K ohm J	½ W
R323	RD-4L433J	43 K ohm J ¼ W	R905	RD-2L223J	22 K ohm J	1/2 W
R324	RD-4L471J	470 ohm J ¼ W	R906	RD-2L563J	56 K ohm J	1/2 W
R326	RD-4L152J	1.5 K ohm J ¼ W	R907	RD-2L563J	56 K ohm J	1/2 W
R339	RD-4L101J	100 ohm J ¼ W	R909	RD-2L682J	6.8 K ohm J	1/2 W
R331	RD-4M331J	330 ohm J ¼ W				
R332	RD-4L102J	1 K ohm J ¼ W	Contro			
R333	RS01P682J	6.8 K ohm J 1 W	R211	553102005E	1 K ohm	Contrast
R334	RD-2L183J	18 K ohm J ½ W	R319	553104005B	100 K ohm	Vert. Hold
R336	RD-4L221J	220 ohm J ¼ W	R321	553124008B	220 K ohm	Vert. Height
R337	5160122901	2.2 ohm J ½ W	R327	553472008B	4.7 K ohm	Vert. Linearity
R338	RS-2P150J	15 ohm J ½ W	R335	553102007B	1 K ohm	Vert. Balance
R339	5160112901	1.2 ohm J ½ W	R427	553303005B	30 K ohm	Horiz Hold
R340	RS01P220T	22 ohm J 1 W	R803	553254005B	250 K ohm	Bright
R401	RD-4L153J	15 K ohm J ¼ W	R805	553205005B	2 M ohm	Focus
R402	RD-4L821J	820 ohm J ¼ W	R908	553472007B	4.7 K ohm	B+ADJ
R403	RD-4M561J	560 ohm J ¼ W	Capaci	itors		
R404	RD-4M103J	10 K ohm J ¼ W	C201	CE2G1C470	47 mF	16V
R405	RD-4M103J	10 K ohm J ¼ W	C202	CE2G1F101	100 mF	25V
R406	RD-4L272J	2.7 K ohm J ¼ W	C203	CE2G1C220	22 mF	16V
R407	RD-4L681J	680 ohm J ¼ W	C204	CE2G1H101	100 mF	35V
R408	RS02P682J	4.7 K ohm J 1/2 W	C205	CE2G1C220	22 mF	16V
R419	RD-4L270J	27 ohm J ¼ W	C206	C1SL1H561K	560 pF K	50V
R410	RD-4L182)	1.8 K ohm J 1/4 W	C207	CE2G0J221	220 mF	6.3V
R411	RD-4L151J	150 ohm J ¼ W	C208	5270322401	0.22 mF M	400V
R412	RD-4L561J	560 ohm J ¼ W	C209	CE2G2F229	2.2 mF	315V
R413	RS01P682J	6.8 K ohm J 1 W	C210	CE2G1H220	22 mF	35V
R414	RD-2L221J	220 ohm j ½ W	C211	CE2G1H339	3.3 mF	50V
R415	5160122903	2.2 ohm J 1 W	C213	CK1F2H102K	0.001 mF	500V
R416	RD-2L569J	5.6 ohm J ½ W	C220	CE2G2F220	2.2 mF	250V
R417	RS02P182J	1.8 K ohm J 2 W	C301	CQ1M1H473K	0.047 mF K	
R418	RS01P123J	12 K ohm J 1 W	C304	CK1B1H391K	470 pF K	50V
*R420	RX05P220J	22 ohm J 5 W	C305	CE2G1H478	0.47 mF	50V
*R421	RD-2L569J	5.6 ohm J ½ W	C306	56405333	0.033 mF K	
R422	RD-4L153J	47 ohm J 1 W	C307	CQ1M1H562K	0.0056 mF K	1
R425	RD-4L153J	15 K ohm J 1/4 W	C308	CQ1M1H273K	0.027 mF K	
R426	55337153	15 K ohm J 1/4 W	C309	CQ1M1H123K	0.012 mF K	
R802	RD-2L154J	150 K ohm J 1/2 W	C311	CQ1M1H124K	0.12 mF K	50V
R804	RD-2L474J	470 K ohm J ½ W	C312	CQ1M1H392K	0.0039 mF K	
R811	RD-2L561J	2MΩ) ½ W	C313	DS5D1C229M	2.2 mF	16V
*R901	RX20P251J	250 ohm J 20 W	C314	CQ1M1H474J	0.47 mF	50V
R902	RD-2L101J	1 K ohm J ½ W	C315	CQ1M1H333K	0.033 mF K	50V
R902 R903	RD-2L101)	12 K ohm J ½ W	C316	CF2G1A470	47 mF	10V
1,303	ND-21 (23)	12 K OHHI J /2 W		51251/14/0	7/ 1111	10 \$

Table 6-3 TEC Monitor Replacement Parts Numbers

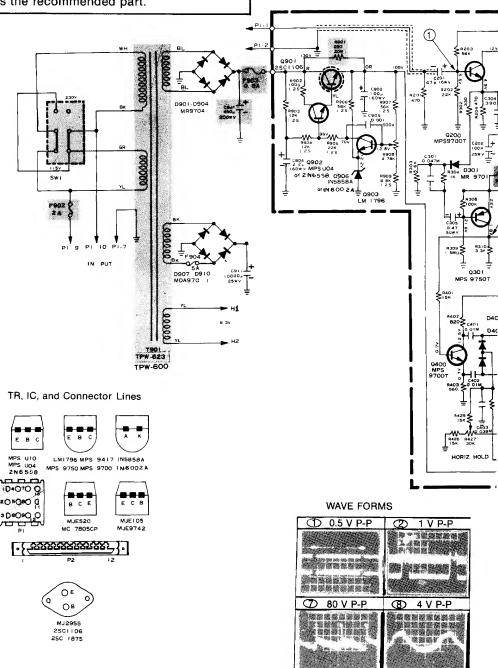
Ref. No.	Part No.	Description	on	Ref. No.	Part No.	Description
C317	CE2G2A101	100 mF	100∨	Fuses:		
C318	CK1E2H103K	0.01 mF	500V	*F902	6990620011	250V 2 Amp.
C319	5270310301	0.01 mF	630V	*F903	5990610013	250V 0.5 Amp.
C401	CQ1M1H103K	0.01 mF K	5 0 V	F904	5990630010	30V 5 Amp.
C402	CQ1M1H103K	0.01 mF K	50V			
C403	CQ1M1H393K	0.039 mF K	50V	Mechar *K001	nical Parts:	
C404	CK1B2H151	150 mF	500V	*K001	22-463020 60085005	Mate-N-Lock Connector (AMP)
C405	CE2G1H339	3.3 mF	50V		S-A3915	Edge Collector (Molex)
C406	CQ1M1H104K	0.1 mF K	50V		*TM60085001	Transistor Socket (SMK) Fuse Holder
C407	CQ1M1H223K	0.022 mF J	50V		*TM60085001	Fuse Holder
C408	CQ1M1H683K	0.068 mF J	50 V	K005	1-380826-0	Stand-Off Fastener (AMP)
C409	CE2G1F470	47 mF	25V	P401	PE19-1569	4P Plug Assy. (Yoke Line)
C410	CK1B2H681K	680 pF K	500V	P402	PE19-1570	4F Recep Assy (Yoke Line)
C411	CK1B2H222K	0.0022 mF K	500V	P403	PE19-1571	3P Connector Assy. (Video
C412	CK1B1H152K	0.0015 mF K	50V			Input)
C413	CK1B1H102K	0.001 mF K	50V	A621	PE19-1572	4P Connector Assy.
*C414	CK1B3D471K	470 pF K	2KV			(Q901 Line)
C415	CQ1M2A104K	0.1 mF K	100V	A631	PE19-1573	6P Connector Assy.
* C416	5270333201	0.0033 mF	1.5KV			(Q304/Q305 Line)
C417	CE2G2C100	10 mF	160V	P406	PE19-1574	2P Plug Assy. (Heater Line)
C418	5270333401	0.33 mF K	200V	P407	PE19-1575	2P Recep Assy. (Heater Line)
C419	56635101	100 mF	35V	TE901	PE19-1576	Terminator, 6 Pin
C420	56625471	470 mF	25V	E001	135431015	Ground Plate
C801	5270356302	0.056 mF K	630V	F001	22-164001	Frame
*C901	5240700400	450 mF	200V	H003	5432001-1	Plate Heat Sink A
C902		100 mF	160 V	Q403D	54320011	Plate Heat Sink C
C904	F2G2C229	2.2 mF	160V			
C905	CK1F2H102K	0.001 mF	500V			
C911	56625105	10000 mF	25V			
C912	56616018	1 mF	16V			
Discha Z801 Z802 Z803	rge Gaps: 599030001	EGP-H751A		"		OTEifications are subject to change % tolerance
Z003				k	—Indicates ±10	0% tolerance
Switch *SW-1		115V/230V F			1—Indicates ±2	0% tolerance

WARNING -

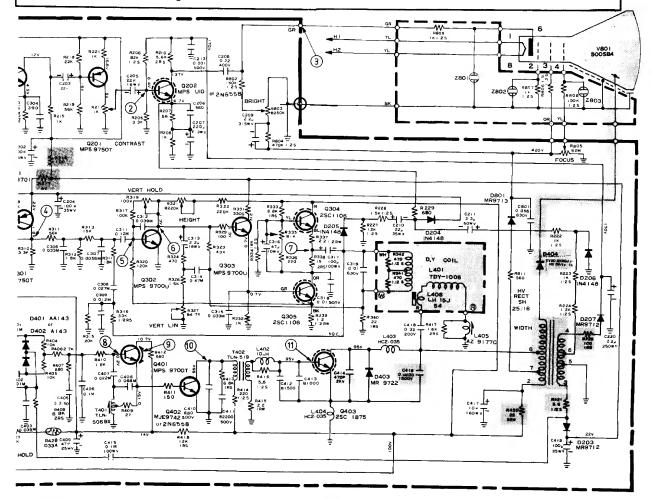
Safety-Critical Components

Components marked with an asterisk (*) on the parts list and with gray shading in the schematic have special characteristics important for safety.

You may create shock, fire, or other hazards by using a replacement that does not have the same characteristics as the recommended part.



- 1. Unless otherwise specified, all resistance values are in ohms.
- 2. Unless otherwise specified, in the schematic diagram all capacitor values less than 1 are expressed in mfd, and values more than 1 are in pfd.
- 3. Voltage readings are taken with VTVM from point indicated on chassis to ground.
- 4. All waveforms are measured with strong signal input and contrast set to give normal picture.
- 5. This schematic diagram covers basic or representative chassis only. There *may* be some differences between actual components on chassis and the schematic diagram.



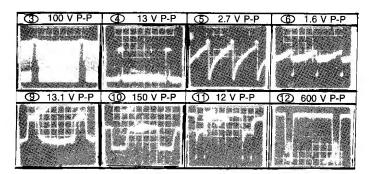
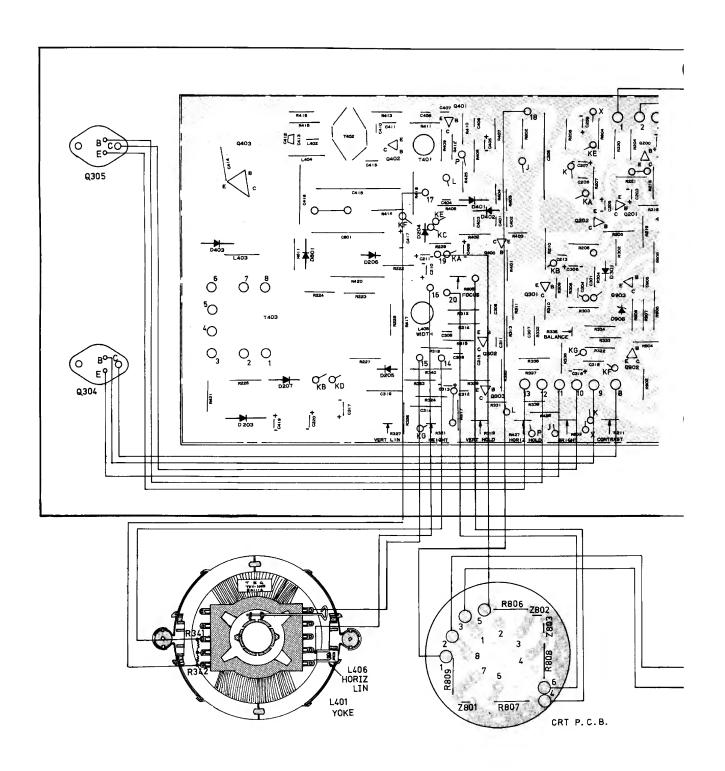
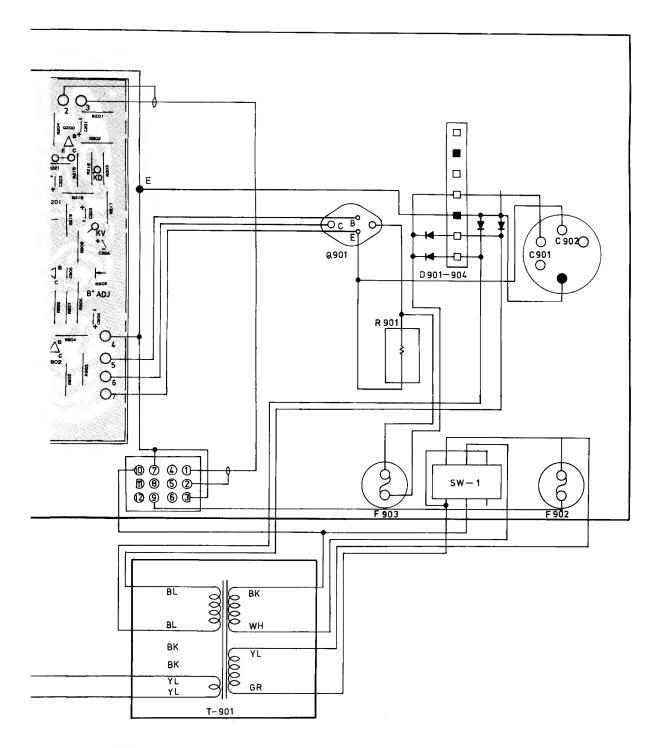


Figure 6-20 TEC Monitor Schematic Diagram

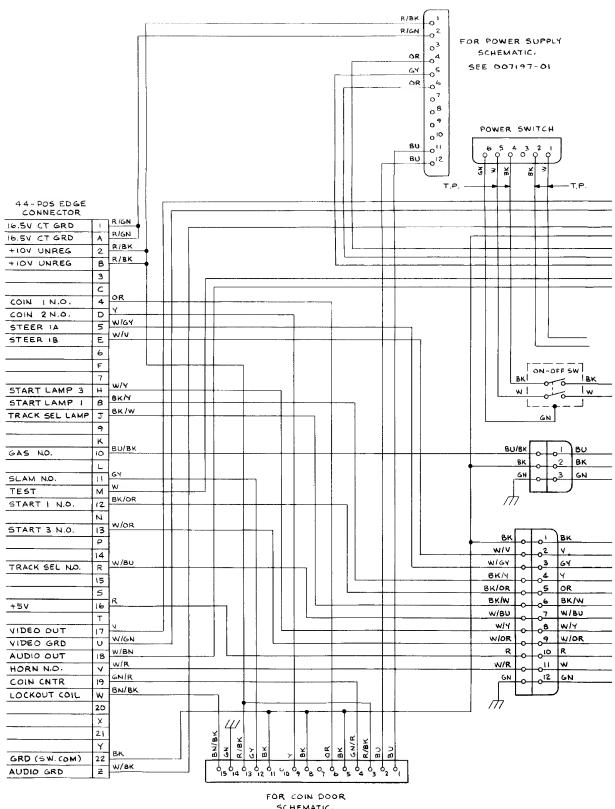




BOTTOM VIEW

Figure 6-21 TEC Monitor Wiring Diagram





FOR COIN DOOR SCHEMATIC, SEE 030401-01

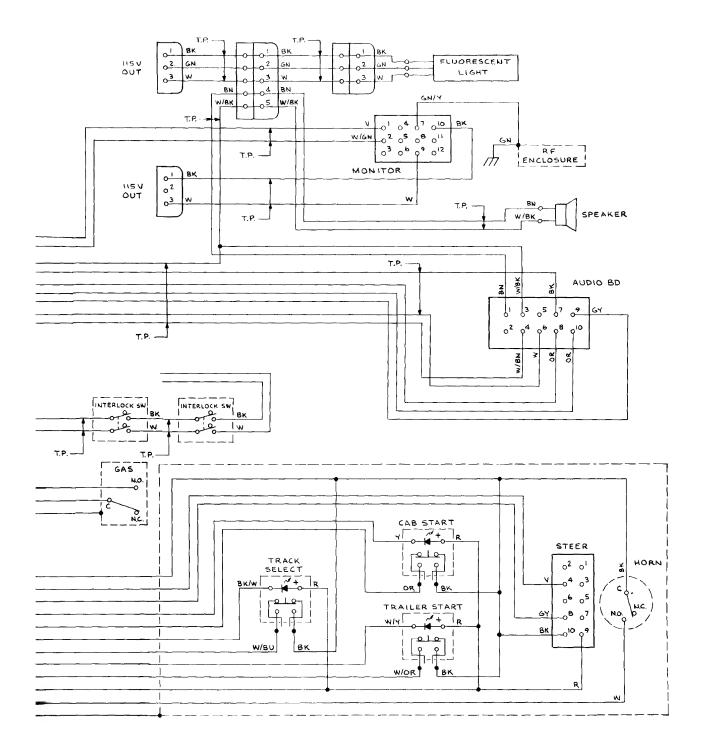
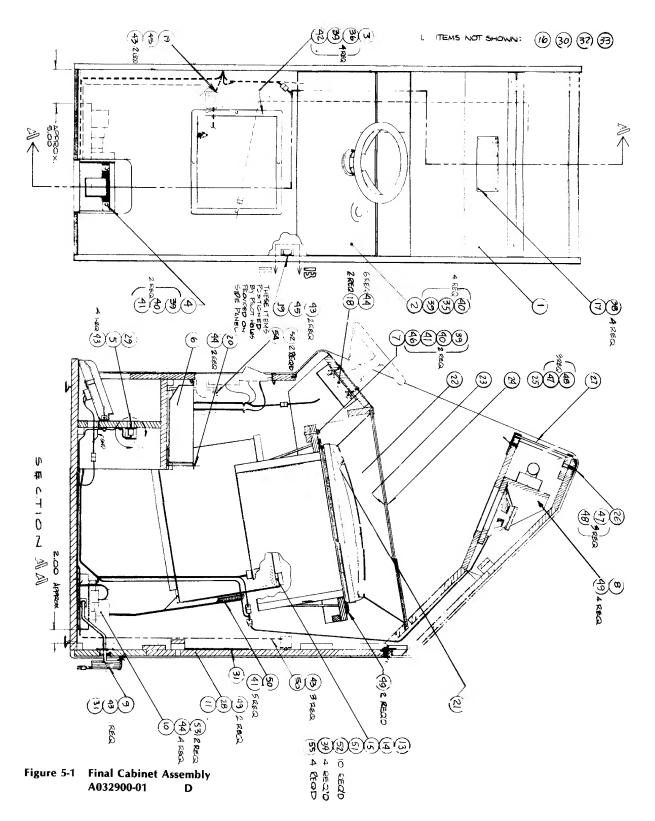


Figure 4-5 Smokey Joe Harness Schematic Diagram



5-2 Smokey Joe



Figure 5-1 Final Cabinet Assembly Parts List

					_		_	_	_		_	_	_	_							_	_	_	_	_		_	_	_	_	_	_				_				
o	2 '	37	36	35	34	υ 3	32	31	30	29	28	27	26	25	24	23	22	21	20	19	81	17	16	15	14	13	12	11	10	و	œ	7	6	ъ	4	ω	2	ь	Item	
75-0756	73-77015	78-25001	75-9905058	75-935	78-24007	81-702	TM-116	ST-116	006305-01	007103-01	005233-01	032894-01	008764-01	003053-01	032895-01	008759-02	008767-01	006319-03	006870-01	000268-02	001638-01	005419-01	A009424-XX	A030926-01	A030928-01	A030867-01		A007299-01	A007197-01	A033016-01	A005430-01	A008766-01	A007902-01	A006449-01	A008845-01	A009083-01	A032888-01	A032890-02	Part Number	
7 4	-	_	4	4	4	2		L		r	-	-		٢	-	-	-	٢	-	2	2	1	۲		۲	_		-	۳	_			L	,_	1	_	ы	-	Qty.	
Washer Flat. k	Pon Rivet		Nut, Lock	Wing Nut, #4-20	Cable Tie,	TIP-N-TEL	Tech. Man	Self Test	Bag, Prin	Cover, On	Seal Rear Door	Plex Disp	:	Retainer,	Plex, Mon	Plex, Mon	Bezel, Car	Decal, Co		:	Bracket,	Grill, Sp			:	:		-	-	:	:	=	5	,	s	2	-	Assembly,		
	pon Rivet 3/16 O.D. x .68" Eq. (-)	Wrap, Screw Down	Lock, Shallow Pattern #4-20	, #1-20	e, Heat Stablized	TIP-N-TELL Indicator	Tech. Manual & Illustrated Parts Cat.		Printed Poly	Cover, On-Off Switch	r Door	plex Display W/Graphics	Plex	Retainer, Upper Plex	Plex, Monitor W/Graphics	Plex, Monitor (Smoke)	Cardboard	Copyright	Coin Box	Switch Mtg	Bracket, Panel Mtg	Speaker	Shipping Container	P.C. Board (FIRETRUCK)	R.F. Shield P.C.B.	R.F. Box Shield Assy		Rear Door W/Lock	Power Supply Type "B"	Power Cord	Display	T.V. Tray	Cash Box	On-Off Switch	Single Foot Pedal W/Harness	Coin Door	Control Panel W/Graphics		Description	

Ifem 40 41 42 43 44 45 46 47 48 49 50 51 51 53 53
Part Number 75-045 75-9158 75-95168 72-6610 72-6612 68-002 75-533N 75-9909006 82-1824 A032859-02 72-6808 72-6808 72-6808 72-6808 72-1806 A09574-01 72-14068
80 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8
Washer, Split-Lock h" Nut, Hex, hh-20 x 1.00" Lg, Blk Bolt, Carriage #k-20 x 1.00" Lg, Blk Screw, Sht. Met., Pan Hd, Phil, #6 x 5/8 Lg Switch, Ac Power Interlock Bolt, Carriage, #k-20 x 2.00 Lg Well-Nut, Blind Hole Fastener, #10-32 Well-Nut, Blind Hole Fastener, #10-32 x 1.00" Lg. Screw, Button Hd, Socket Cap, #10-32 x 1.00" Lg. Screw, Wood, Flat Hd, Phil, #8 x 1.50" Lg. Screw, Wood, Flat Hd, Phil, #8 x 1.50" Lg. Screw, Wood, Flat Hd, Phil, #8 x 1.50" Lg. Screw, Wood, Flat Hd, Phil, #8 x h" Lg Screw, Stow Acting (2 AMP) Assembly Main Harness Screw, Slow Acting (2 AMP) Assembly, Audio-AMP PCB Screw, Mach., #4-40 x 3/8" Lg.

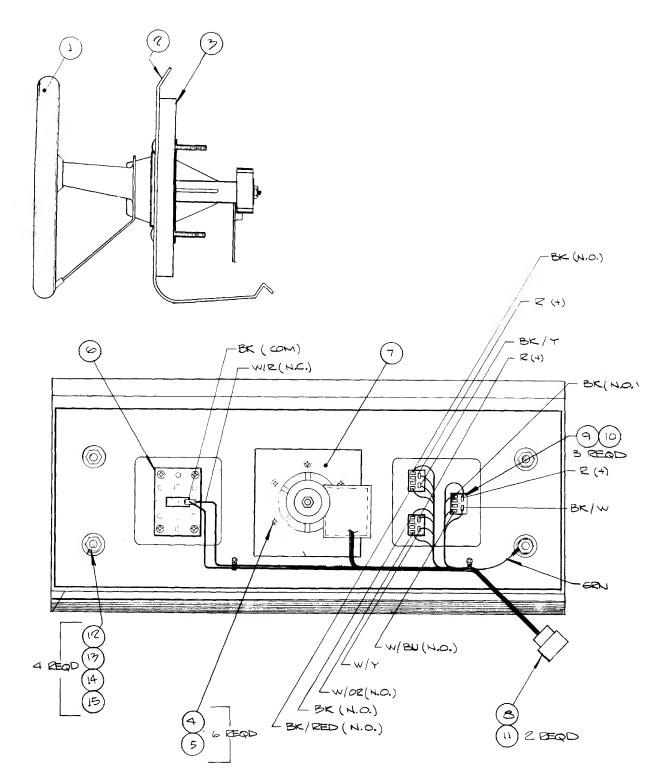


Figure 5-3 Control Panel Assembly A032888-01 B

5-6 Smokey Joe



Figure 5-3 Control Panel Assembly Parts List

A000598-03 032892-01 032893-01 85-22F112 75-040 A009338-01 000567 A032856-01 001856-01 62-002 72-6610 75-5524B 75-015S 75-915S 75-045	1 1 6 6 1 1 3 3 2 4 4 4	Steering Wheel Assy Control Panel W/Graphics Control Panel Back-Up Mach. Screw, #10-24 x 3/4" Lg Pan Hd, Phil.Type "F' Washer, Split-Lock, #10 Start Button Assy Bow Washer Control Panel Harness Assy Bezel, Switch Switch, Licon (LED) Screw, SM., Pan Hd, Phil, #6 x 5/8" Lg Bolt, Carriage, #½-20 x 1½" Lg, Blk Washer, Flat, ½" Nut, Hex, #½-20 Washer, Split-Lock, #½-20
032893-01 85-22F112 75-040 A009338-01 000567 A032856-01 001856-01 62-002 72-6610 75-5524B 75-0158 75-9158	1 6 6 1 1 3 3 2 4 4	Control Panel Back-Up Mach. Screw, #10-24 x 3/4" Lg Pan Hd, Phil.Type "F' Washer, Split-Lock, #10 Start Button Assy Bow Washer Control Panel Harness Assy Bezel, Switch Switch, Licon (LED) Screw, SM., Pan Hd, Phil, #6 x 5/8" Lg Bolt, Carriage, #½-20 x 1½" Lg, Blk Washer, Flat, ½" Nut, Hex, #½-20
85-22F112 75-040 A009338-01 000567 A032856-01 001856-01 62-002 72-6610 75-5524B 75-015s 75-915s	6 1 1 3 3 2 4 4	Mach. Screw, #10-24 x 3/4" Lg Pan Hd, Phil.Type "F' Washer, Split-Lock, #10 Start Button Assy Bow Washer Control Panel Harness Assy Bezel, Switch Switch, Licon (LED) Screw, SM., Pan Hd, Phil, #6 x 5/8" Lg Bolt, Carriage, #½-20 x ½" Lg, Blk Washer, Flat, ½" Nut, Hex, #½-20
75-040 A009338-01 000567 A032856-01 001856-01 62-002 72-6610 75-5524B 75-0158 75-9158	6 1 1 3 3 2 4 4 4 4	Washer, Split-Lock, #10 Start Button Assy Bow Washer Control Panel Harness Assy Bezel, Switch Switch, Licon (LED) Screw, SM., Pan Hd, Phil, #6 x 5/8" Lg Bolt, Carriage, #½-20 x 1½" Lg, Blk Washer, Flat, ½" Nut, Hex, #½-20
A009338-01 000567 A032856-01 001856-01 62-002 72-6610 75-5524B 75-0158 75-9158	1 1 3 3 2 4 4	Start Button Assy Bow Washer Control Panel Harness Assy Bezel, Switch Switch, Licon (LED) Screw, SM., Pan Hd, Phil, #6 x 5/8" Lg Bolt, Carriage, #½-20 x 1½" Lg, Blk Washer, Flat, ½" Nut, Hex, #½-20
000567 A032856-01 001856-01 62-002 72-6610 75-5524B 75-0158 75-9158	1 1 3 3 2 4 4 4	Bow Washer Control Panel Harness Assy Bezel, Switch Switch, Licon (LED) Screw, SM., Pan Hd, Phil, #6 x 5/8" Lg Bolt, Carriage, #½-20 x 1½" Lg, Blk Washer, Flat, ½" Nut, Hex, #½-20
A032856-01 001856-01 62-002 72-6610 75-5524B 75-015S 75-915S	1 3 3 2 4 4 4	Control Panel Harness Assy Bezel, Switch Switch, Licon (LED) Screw, SM., Pan Hd, Phil, #6 x 5/8" Lg Bolt, Carriage, #½-20 x 1½" Lg, Blk Washer, Flat, ½" Nut, Hex, #½-20
001856-01 62-002 72-6610 75-5524B 75-015S 75-915S	3 3 2 4 4 4	Bezel, Switch Switch, Licon (LED) Screw, SM., Pan Hd, Phil, #6 x 5/8" Lg Bolt, Carriage, #½-20 x 1½" Lg, Blk Washer, Flat, ½" Nut, Hex, #½-20
62-002 72-6610 75-5524B 75-015S 75-915S	3 2 4 4 4	Switch, Licon (LED) Screw, SM., Pan Hd, Phil, #6 x 5/8" Lg Bolt, Carriage, #½-20 x ½" Lg, Blk Washer, Flat, ½" Nut, Hex, #½-20
72-6610 75-5524B 75-015S 75-915S	2 4 4 4	Screw, SM., Pan Hd, Phil, #6 x 5/8" Lg Bolt, Carriage, #½-20 x ½" Lg, Blk Washer, Flat, ½" Nut, Hex, #½-20
75-5524B 75-015S 75-915S	4 4 4	Bolt, Carriage, #½-20 x ½" Lg, Blk Washer, Flat, ½" Nut, Hex, #½-20
75-015S 75-915S	4	Washer, Flat, ½" Nut, Hex, #½-20
75-915S	4	Nut, Hex, #4-20
	1 1	
75-045	4	Washer, Split-Lock, #5-20
	1 1	moner, pp110 book, "1 20